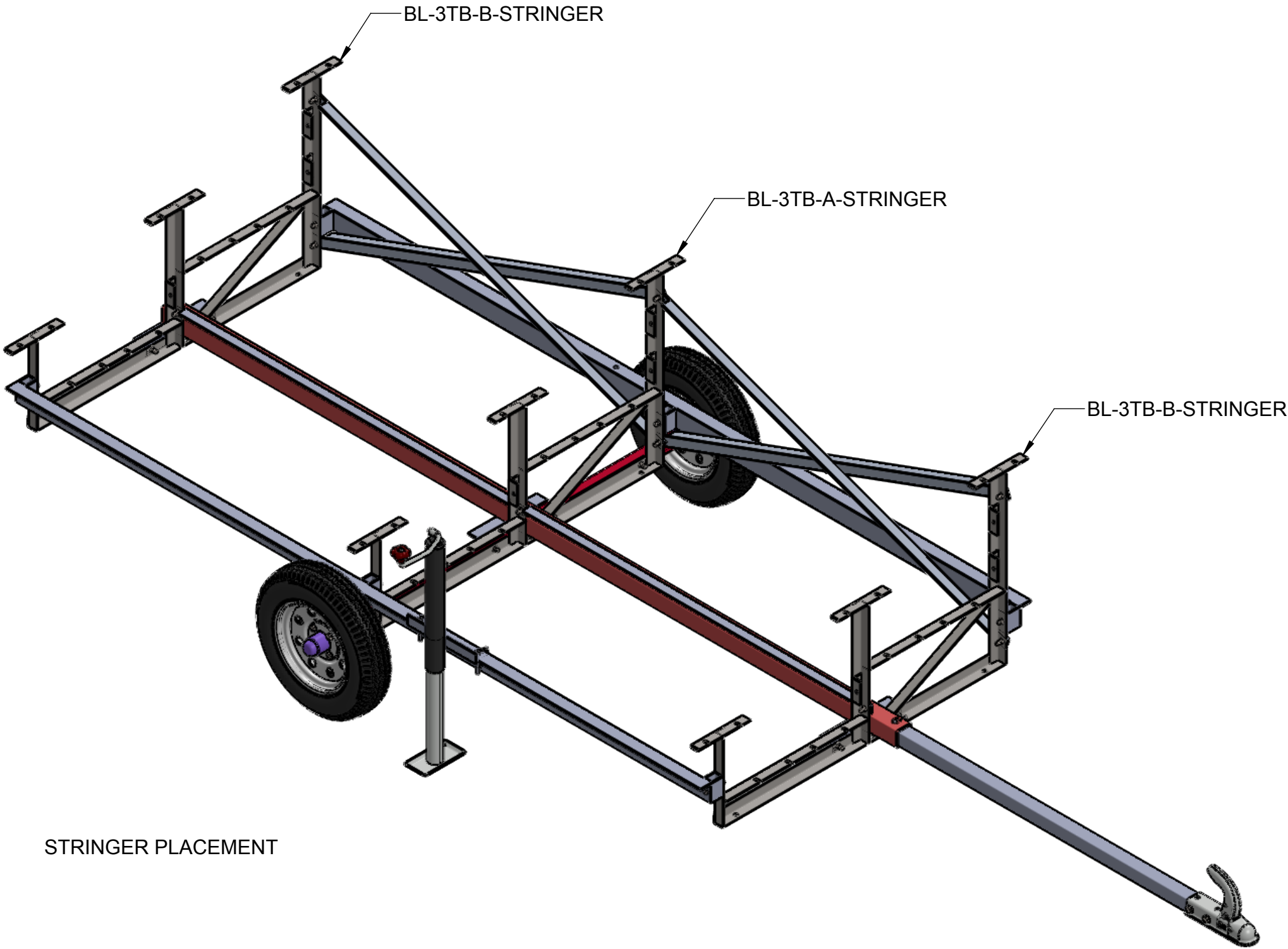


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



STRINGER PLACEMENT

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TITLE

TOWING KIT 3TB 12ft. BLEACHER
INSTALLATION INSTRUCTIONS

REV. 0	DATE 11/07/2019	DWG No: BL-3TB-12TK
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ITEM NO.	PART NUMBER	DESCRIPTION	DEFAULT/QTY.	COMPONENT
1	BL-3TB-A STRINGER	3 TEIR BLEACHER STRINGER MODIFIED	1	PER BLEACHER
2	BL-3TB-B STRINGER	3 TEIR BLEACHER STRINGER MODIFIED	2	PER BLEACHER
3	BL-AH-59	AXLE HOUSING 1-1/2" x 1-1/2" x 1/8" x 59"	1	PER BLEACHER
4	BL-FB-121.5	FRONT BRACE 2" x 3" x 1/4"	2	PER BLEACHER
5	BL-TB-122	TOW BAR 2" x 2" x 3/16" x 122"	1	
6	BL-TBR-128.5A	TOW BAR RECIEVER 2-1/2" x 2-1/2" x 3/16" x 128-1/2"A	1	PER BLEACHER
7	HW-2080000	1250 4-Bolt High Speed Trailer Stub Axle	2	
8	HW-38-26LP	3/8" x 3" LOCK PIN,SQUARE WIRE ZINC PLATED	6	
10	HW-8049364	CLASS III 6" x 4-3/4" BALL MOUNT	1	
11	HW-805505	TOP CRANK HANDLE JACK	1	
9	HW-8157323	2" COUPLER	1	
12	HW-8194243	2" TRAILER HITCH BALL	1	
13	HW-8786253	RIM & TIRE ASSEMBLY	2	
14	HW-B-075-589PAP	1/2"-13 x 2-3/4" GR5 Bolt	2	
15	HW-B-40000	GR5 HEX BOLT MECH GALV. 3/8" x 1-1/4"	15	
16	HW-B-40001	3/8 X 3" MG. GR, 5 HEX BOLT	6	PER BLEACHER
17	HW-B-40002	3/8" X 2-1/2" MG. GR, 5 HEX BOLT	4	PER BLEACHER
18	HW-N-10000	3/8" SERRATED FLANGE NUT MECH. GALV.	25	PER BLEACHER
19	HW-N-2000-Z	1/2" SERRATED FLANGE NUT ZINC PLATED	2	
20	HW-W-30000	3/8" FLAT WASHER MECH GALV. 1" OD	6	PER BLEACHER
21	ISO 8676 - M12x1.5 x 25-C	BOLTS SUPPLIED WITH (ITEM 7) STUB AXLE	8	
22	ST-A-10002	TOW BAR STRINGER MOUNTS	3	PER BLEACHER
23	ST-JB-12	1-1/2" x 2" x 3/16" x 12" JACK BRACKET	1	

NOTE: WELDED TO TOW BAR RECEIVER

NOTE: HARDWARE QUANTITIES

WERE QTY. PER BLEACHER IS INDICATED
QUANTITIES MUST BE ALTERED AS PER
BLEACHER QUANTITY ORDERED.

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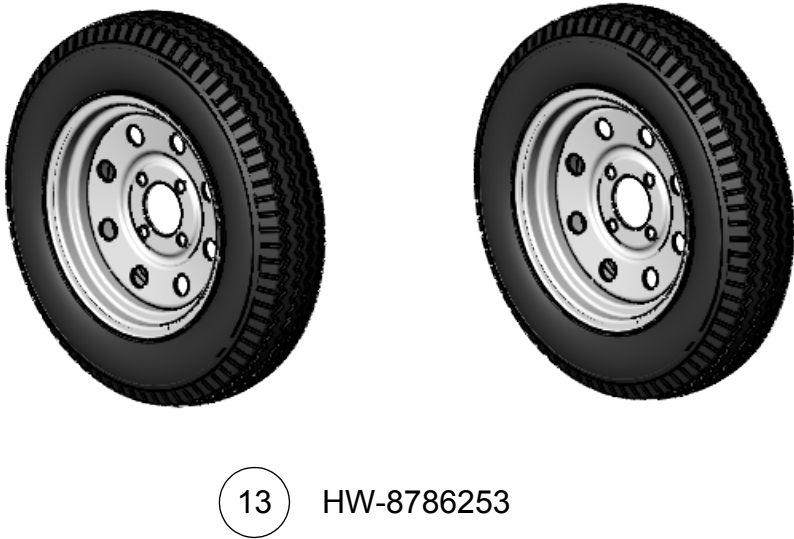
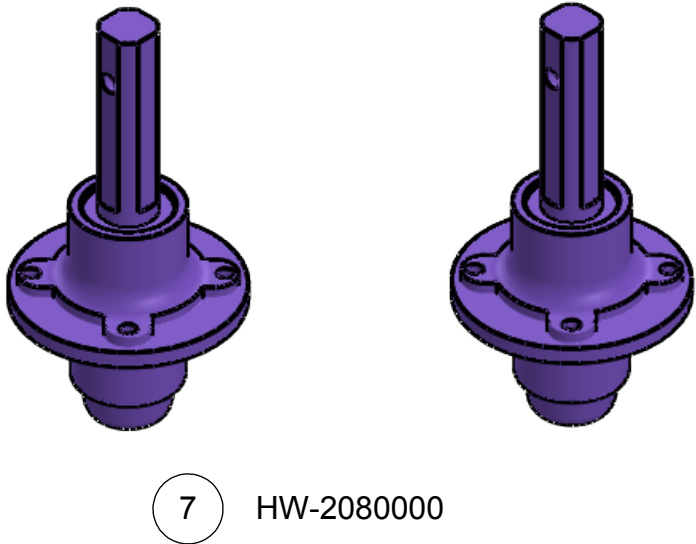
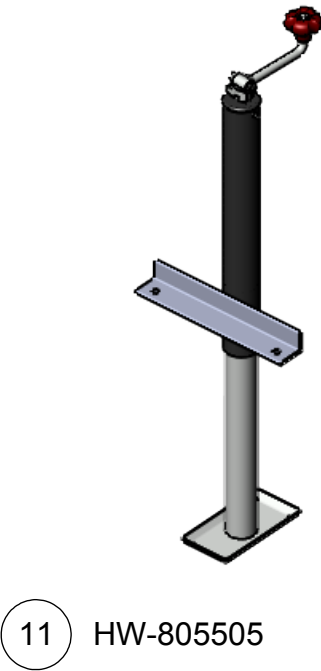
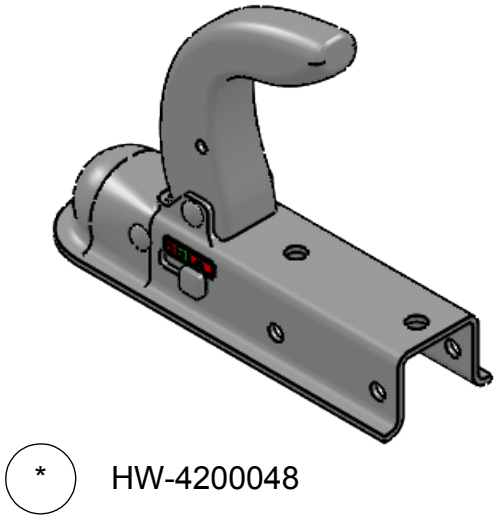
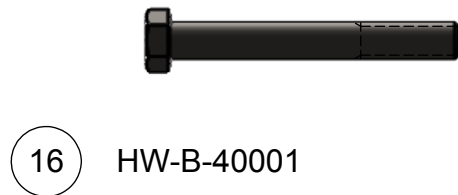
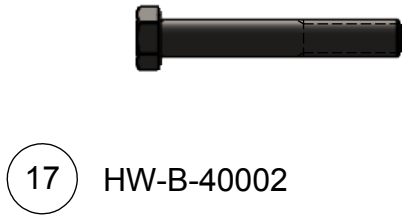
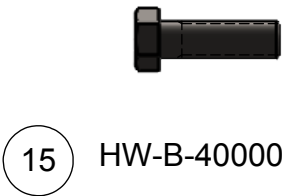
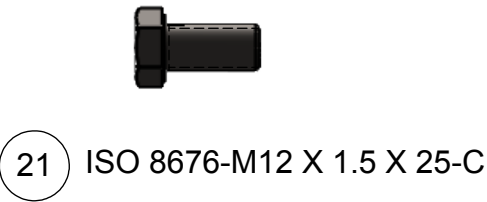
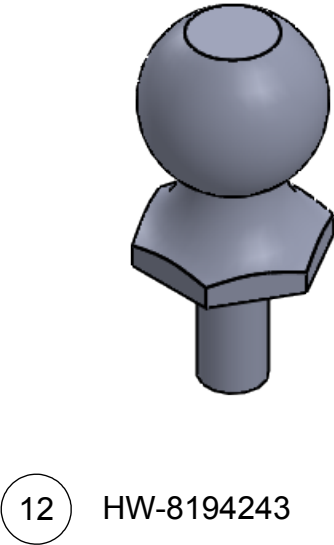
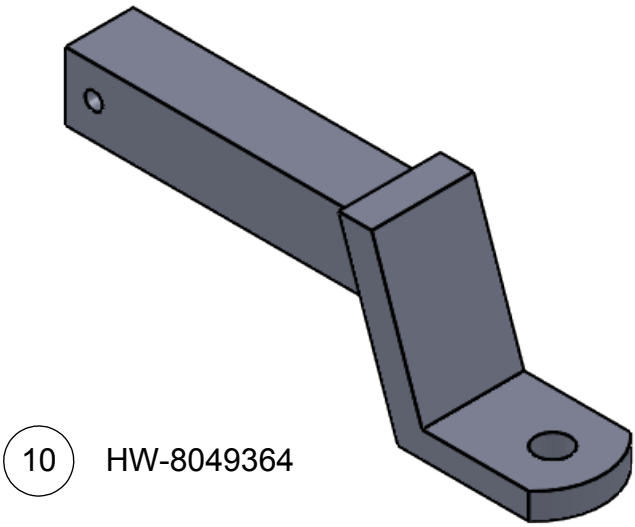
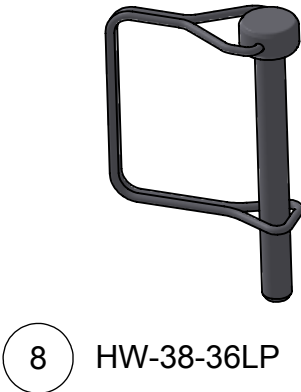
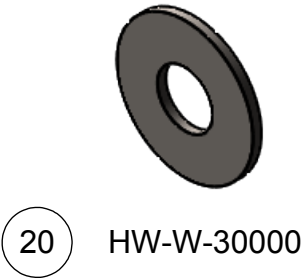
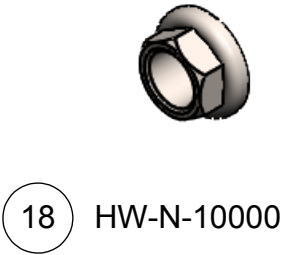
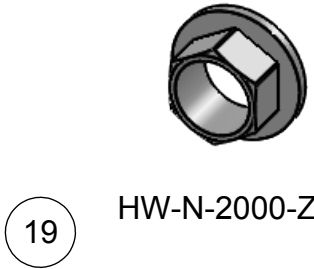
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HARDWARE

NOTE:
SEE SHEET 2 FOR BALLOON ITEMS AND QUANTITIES.



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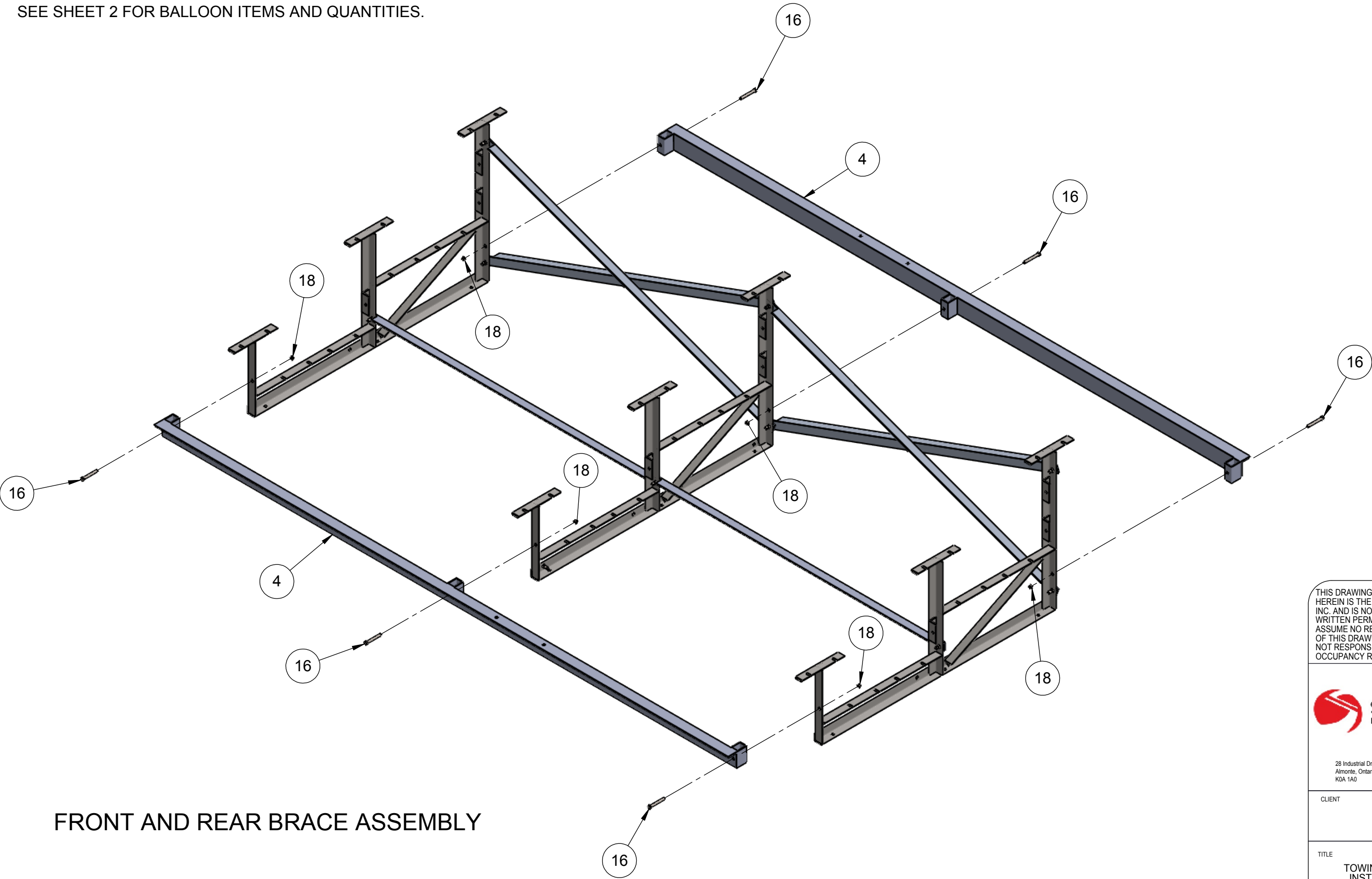
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FRONT AND REAR BRACE ASSEMBLY

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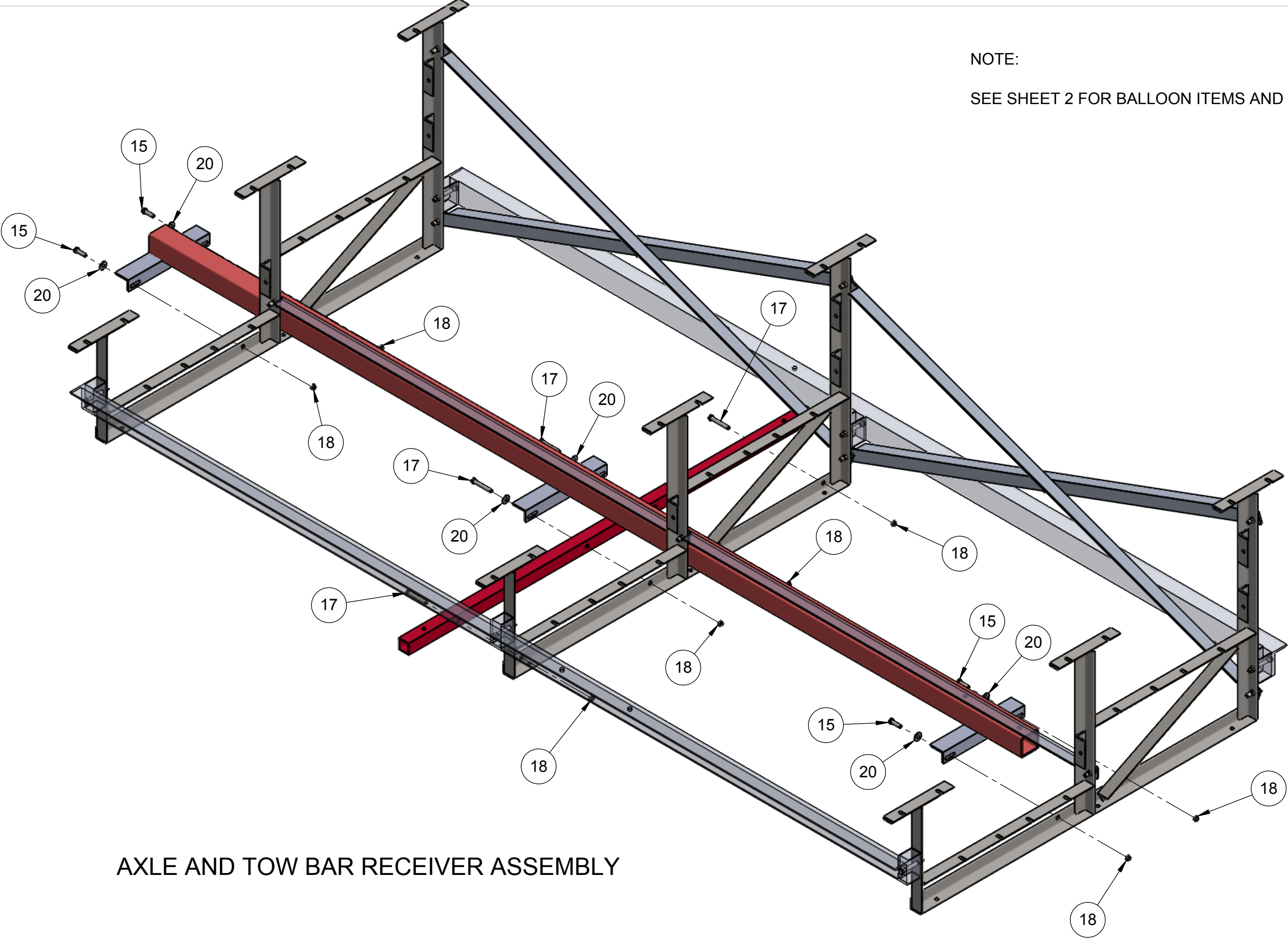
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AXLE AND TOW BAR RECEIVER ASSEMBLY

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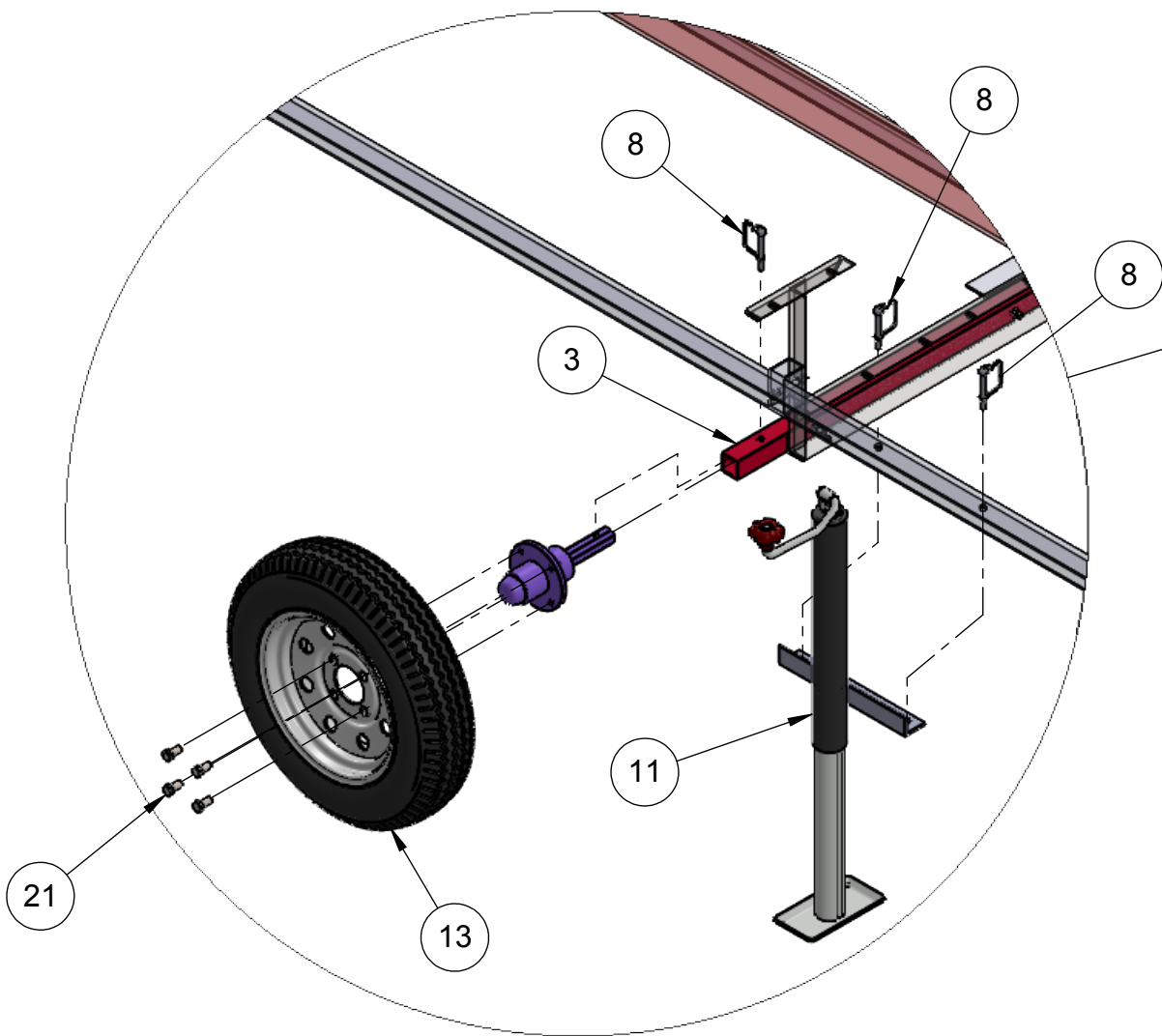
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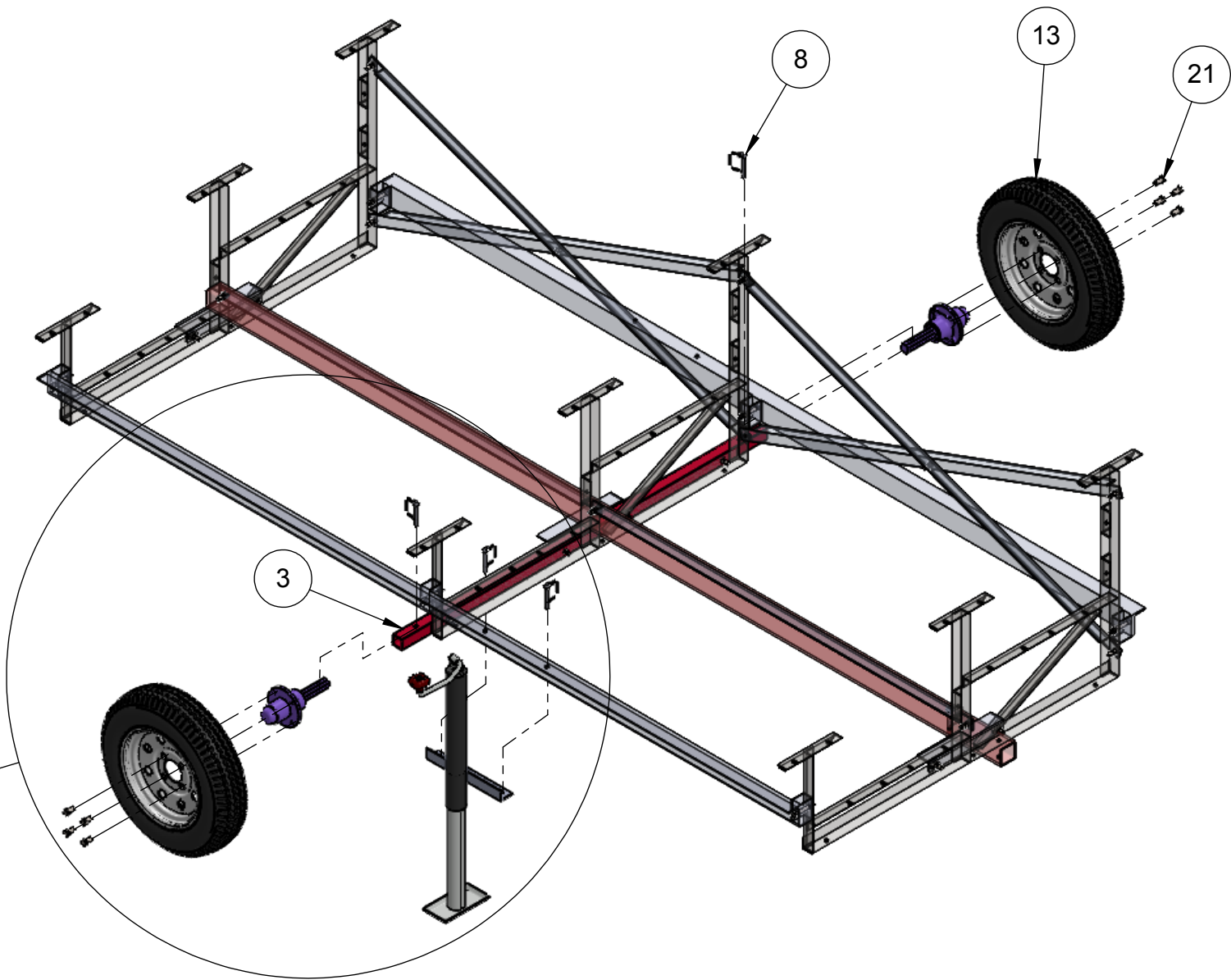
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INSTALL DETAIL:
AXLE HUB AND TIRE ASSEMBLY
SCALE: 2:25



AXLE HUB AND TIRE ASSEMBLY

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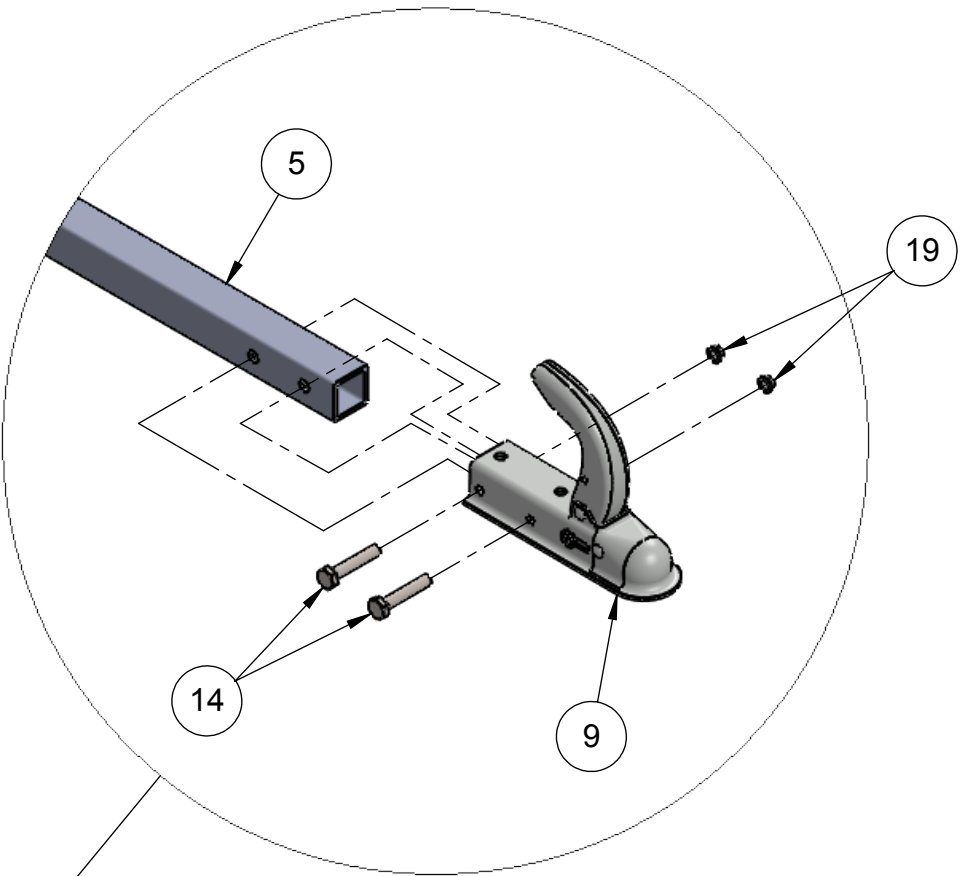
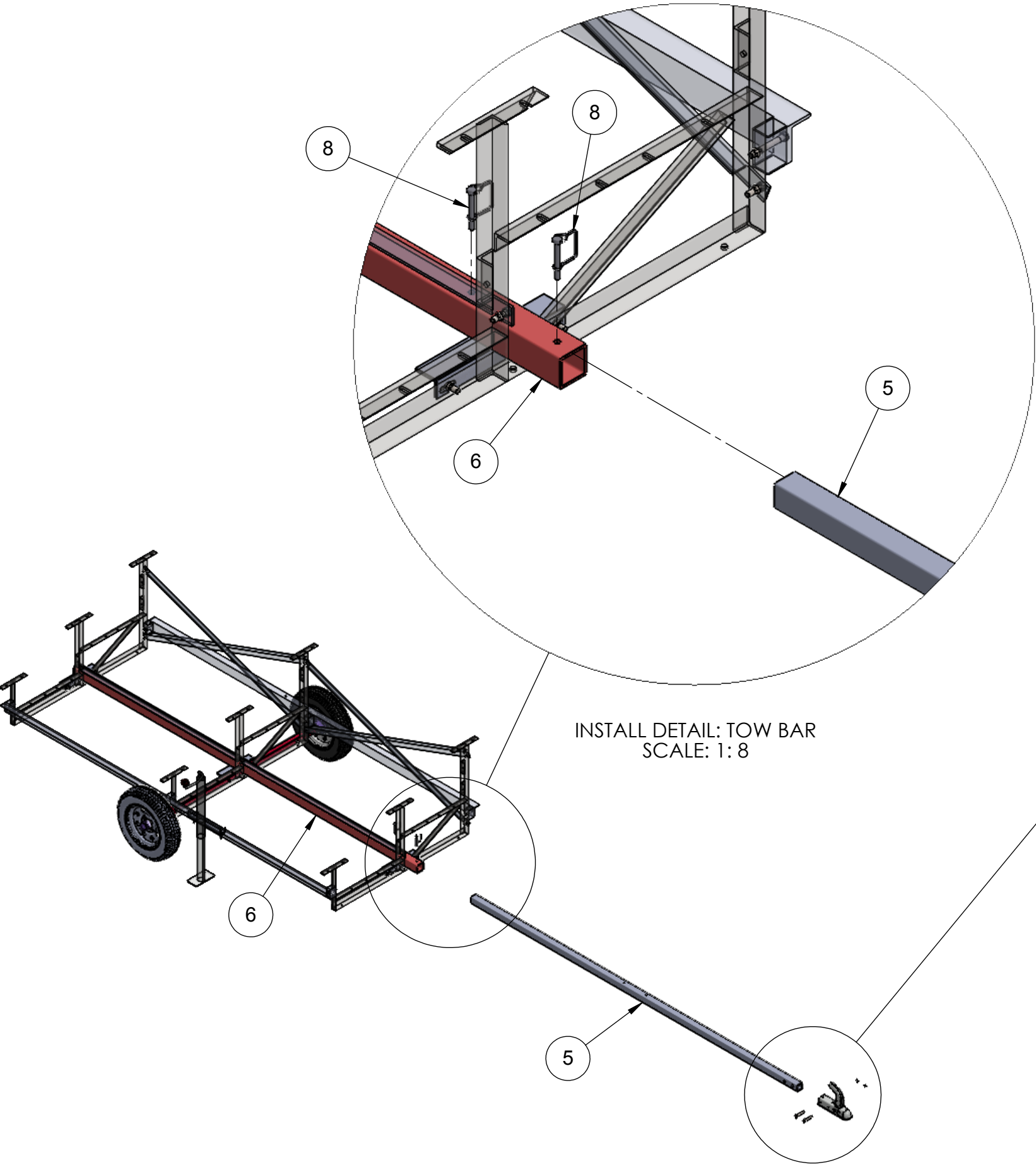
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