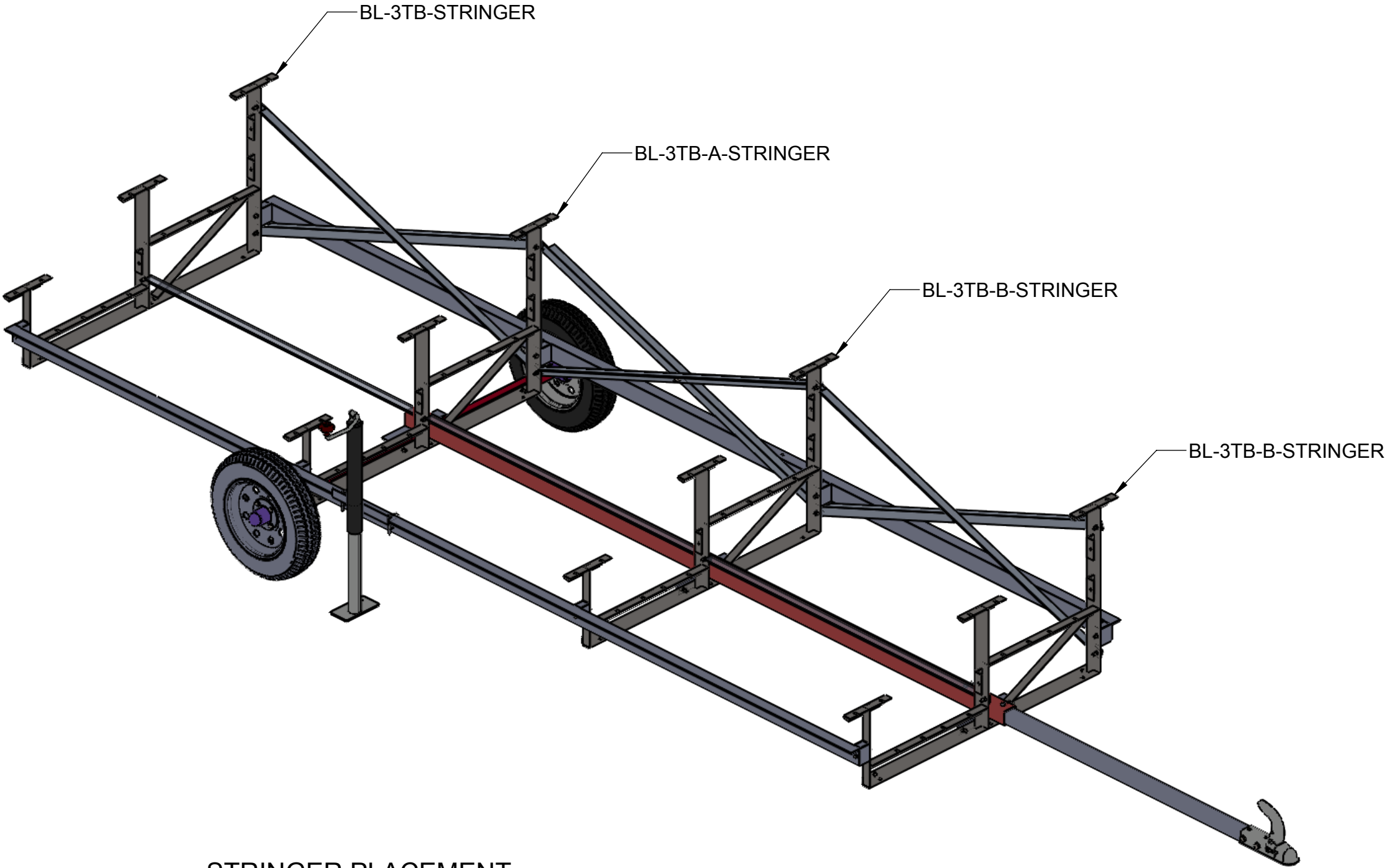


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



STRINGER PLACEMENT

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TOWING KIT 3TB 18ft. BLEACHER  
INSTALLATION INSTRUCTION

REV.	DATE	DWG No:	
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NOTE: HARDWARE QUANTITIES

WERE QTY. PER BLEACHER IS INDICATED  
QUANTITIES MUST BE ALTERED AS PER  
BLEACHER QUANTITY ORDERED.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	COMPONENT
1	BL-3TB STRINGER	3 TEIR BLEACHER STRINGER	1	PER BLEACHER
2	BL-3TB-A STRINGER	3 TEIR BLEACHER STRINGER MODIFIED	2	PER BLEACHER
3	BL-3TB-B STRINGER	3 TEIR BLEACHER STRINGER MODIFIED	1	PER BLEACHER
4	BL-AH-59	AXLE HOUSING 1-1/2" x 1-1/2" x 1/8" x 59"	1	PER BLEACHER
5	BL-FB-181.5	FRONT BRACE 2" x 3" x 1/4"	2	PER BLEACHER
6	BL-TB-122	TOW BAR 2" x 2" x 3/16" x 122"	1	
7	BL-TBR-128.5	TOW BAR RECIEVER 2-1/2" x 2-1/2" x 3/16" x 128-1/2"	1	PER BLEACHER
8	HW-8786253	RIM & TIRE ASSEMBLY	2	
9	HW-2080000	1250 4-Bolt High Speed Trailer Stub Axle	2	
10	HW-38-26LP	3/8" x 3" LOCK PIN,SQUARE WIRE ZINC PLATED	6	
11	HW-4200048	2" COUPLER	1	
12	HW-8049364	CLASS III 6" x 4-3/4" BALL MOUNT	1	
13	HW-805505	TOP CRANK HANDLE JACK	1	
14	HW-8194243	2" TRAILER HITCH BALL	1	
15	HW-B-075-589PAP	1/2"-12 x 2-3/4" GR5 BOLT	2	
16	HW-B-40000	GR5 HEX MECH GALV. 3/8" x 1-1/4"	20	
17	HW-B-40001	GR5 HEX MECH GALV. 3/8" x 3" LONG	8	PER BLEACHER
18	HW-B-40002	GR5 HEX MECH GALV. 3/8 x 2-1/2"	4	PER BLEACHER
19	HW-N-10000	3/8" SERRATED FLANGE NUT MECH. GALV.	31	PER BLEACHER
20	HW-N-2000-Z	1/2" SERRATED FLANGE NUT ZINC PLATED	2	
21	HW-W-30000	3/8" FLAT WASHER MECH GALV. 1" OD	6	PER BLEACHER
22	ISO 8676 - M12x1.5 x 25-C	BOLTS SUPPLIED WITH (ITEM 7) STUB AXLE	8	
23	ST-A-10002	TOW BAR STRINGER MOUNTS	3	PER BLEACHER
24	ST-JB-12	1-1/2" x 2" x 3/16" x 12" JACK BRACKET	1	

NOTE: WELDED TO TOW BAR RECEIVER

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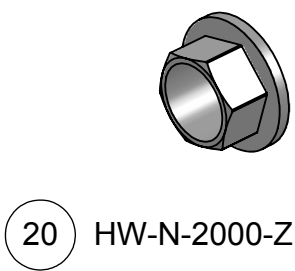
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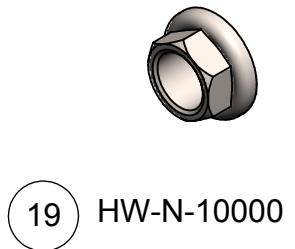
TOWING KIT 3TB 18ft. BLEACHER  
INSTALLATION INSTRUCTIONS

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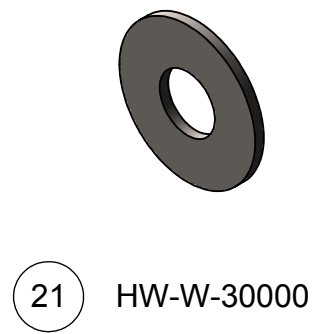
NOTE:  
SEE SHEET 2 FOR BALLOON ITEMS AND QUANTITIES.



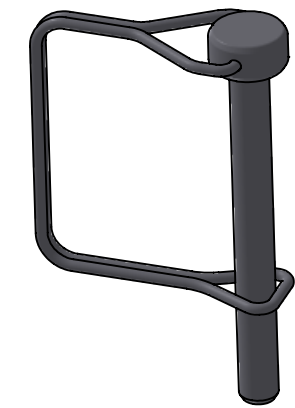
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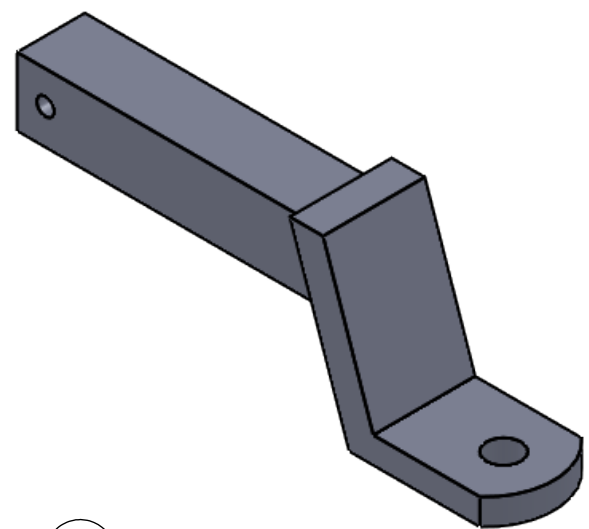
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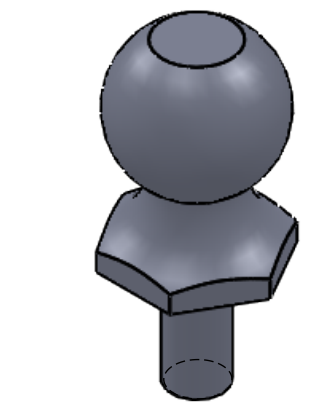
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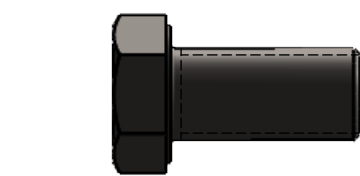
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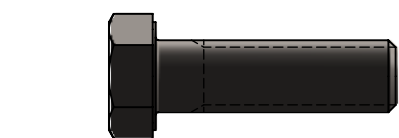
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13 HW-8194243



22 ISO 8676-M12 X 1.5 X 25-C



16 HW-B-40000



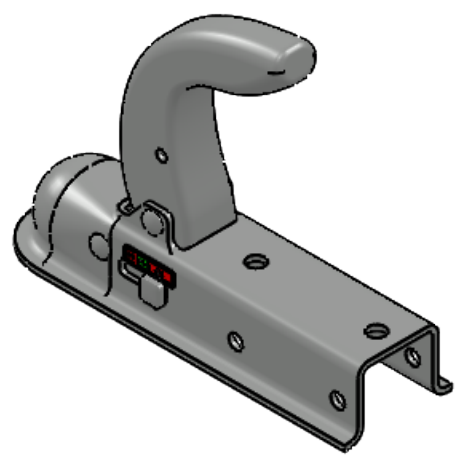
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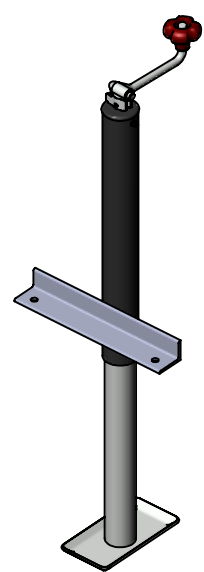
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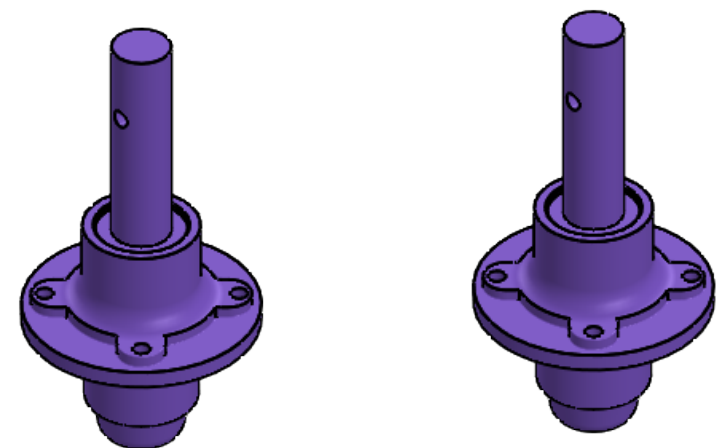
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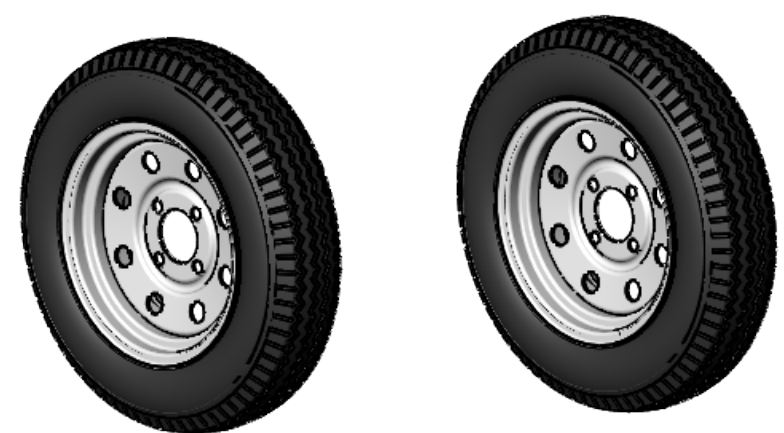
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13 HW-805505



9 HW-2080000



8 HW-8786253

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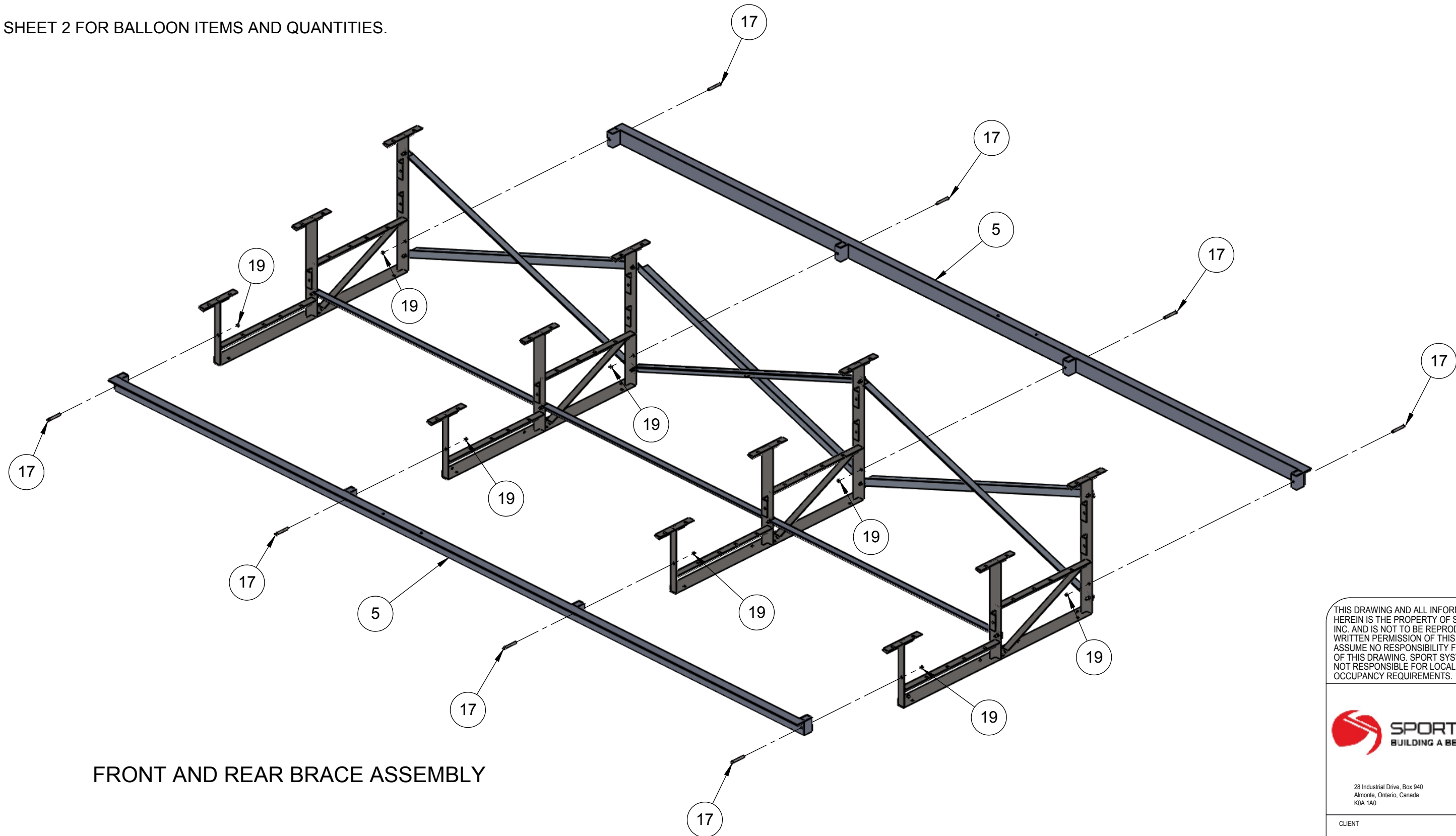
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TOWING KIT 3TB 18ft. BLEACHER  
INSTALLATION INSTRUCTIONS

REV. 0	DATE 23/07/2019	DWG No: BL-3TB-18TK
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NOTE:  
SEE SHEET 2 FOR BALLOON ITEMS AND QUANTITIES.



FRONT AND REAR BRACE ASSEMBLY

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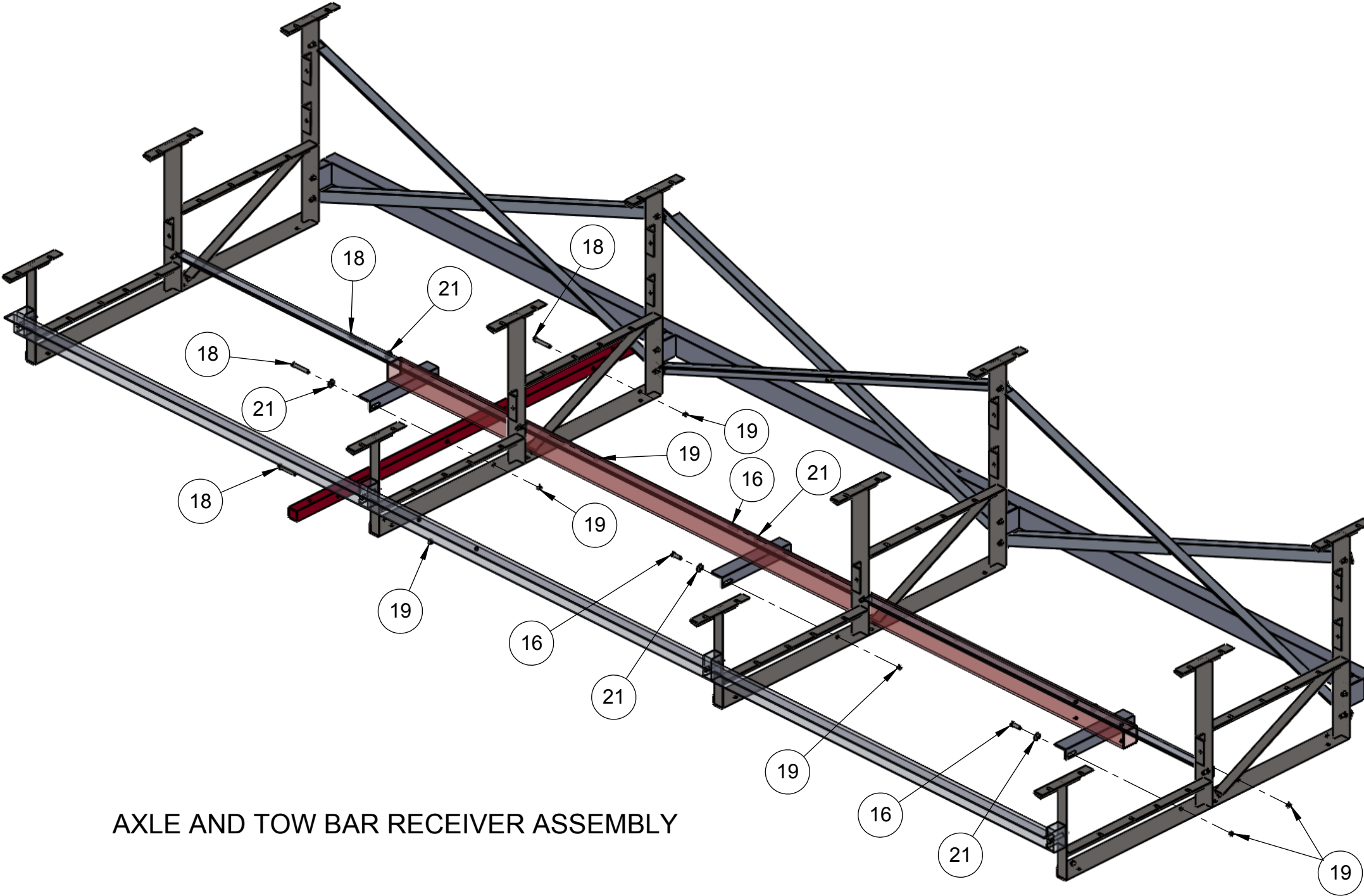
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**TOWING KIT 3TB 18ft. BLEACHER  
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NOTE:

SEE SHEET 2 FOR BALLOON ITEMS AND QUANTITIES.



AXLE AND TOW BAR RECEIVER ASSEMBLY

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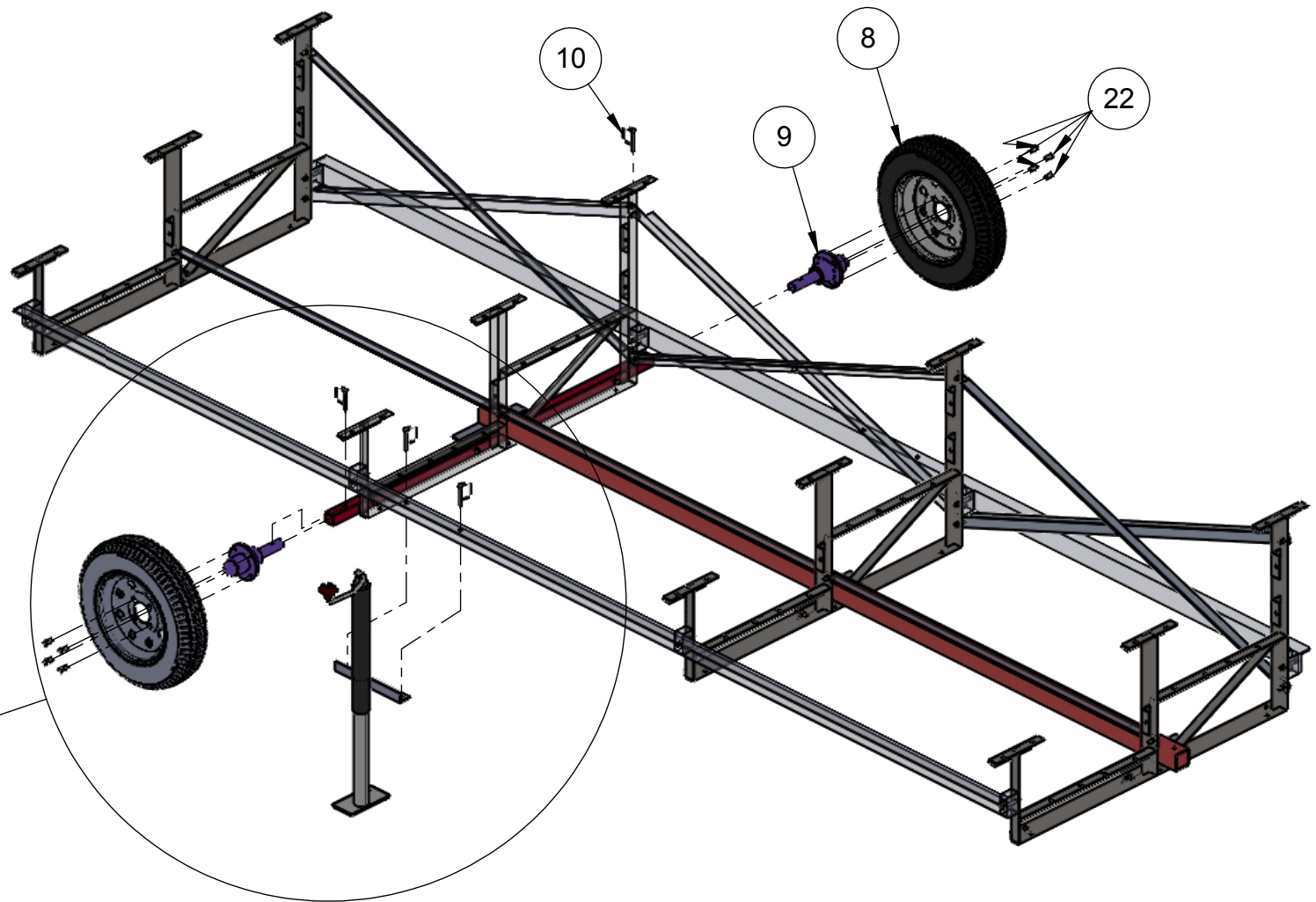
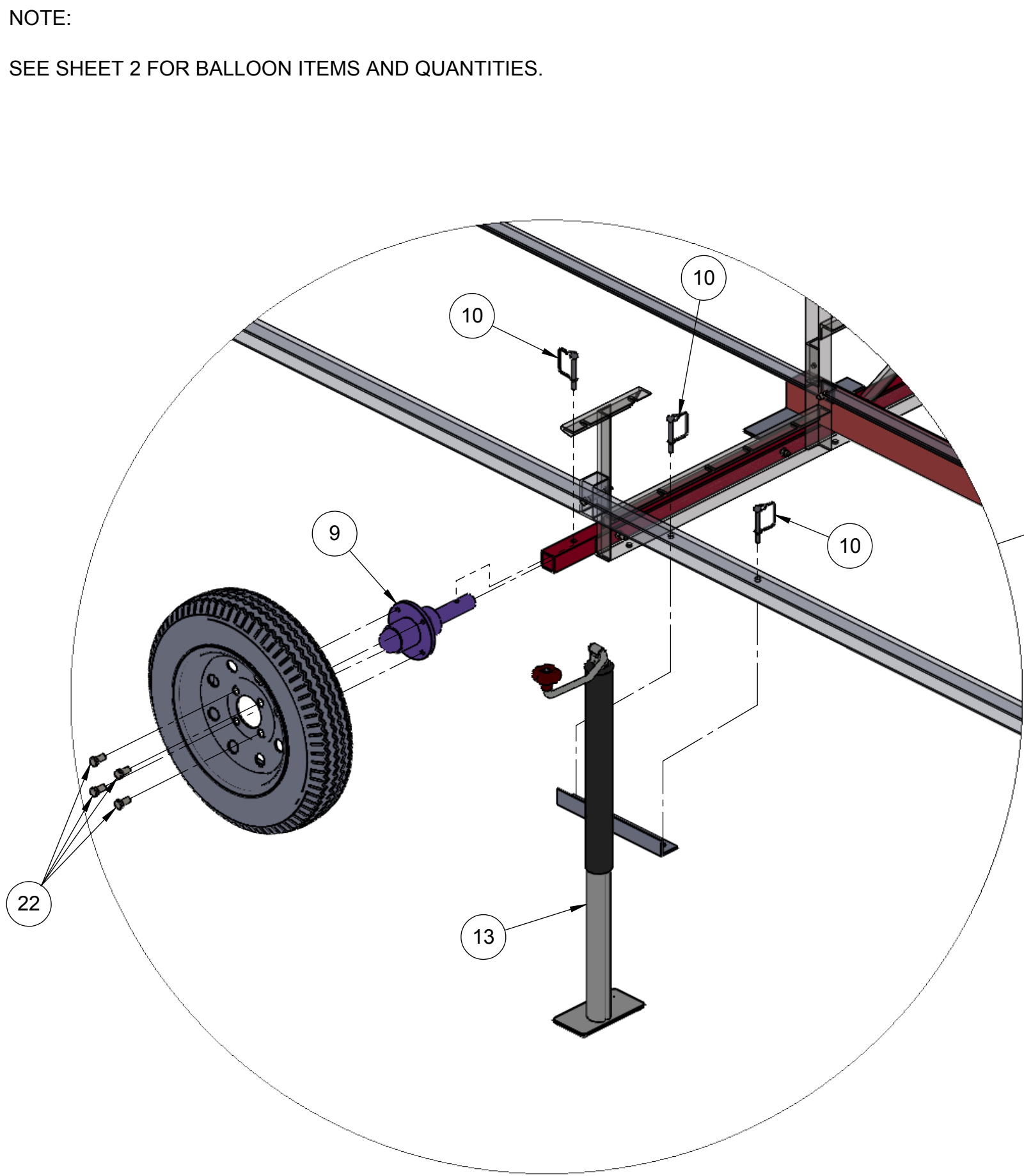
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TOWING KIT 3TB 18ft. BLEACHER INSTALLATION INSTRUCTIONS			
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NOTE:  
SEE SHEET 2 FOR BALLOON ITEMS AND QUANTITIES.



AXLE HUB AND TIRE ASSEMBLY

INSTALL DETAIL:  
AXLE HUB AND TIRE ASSEMBLY  
SCALE: 1: 10

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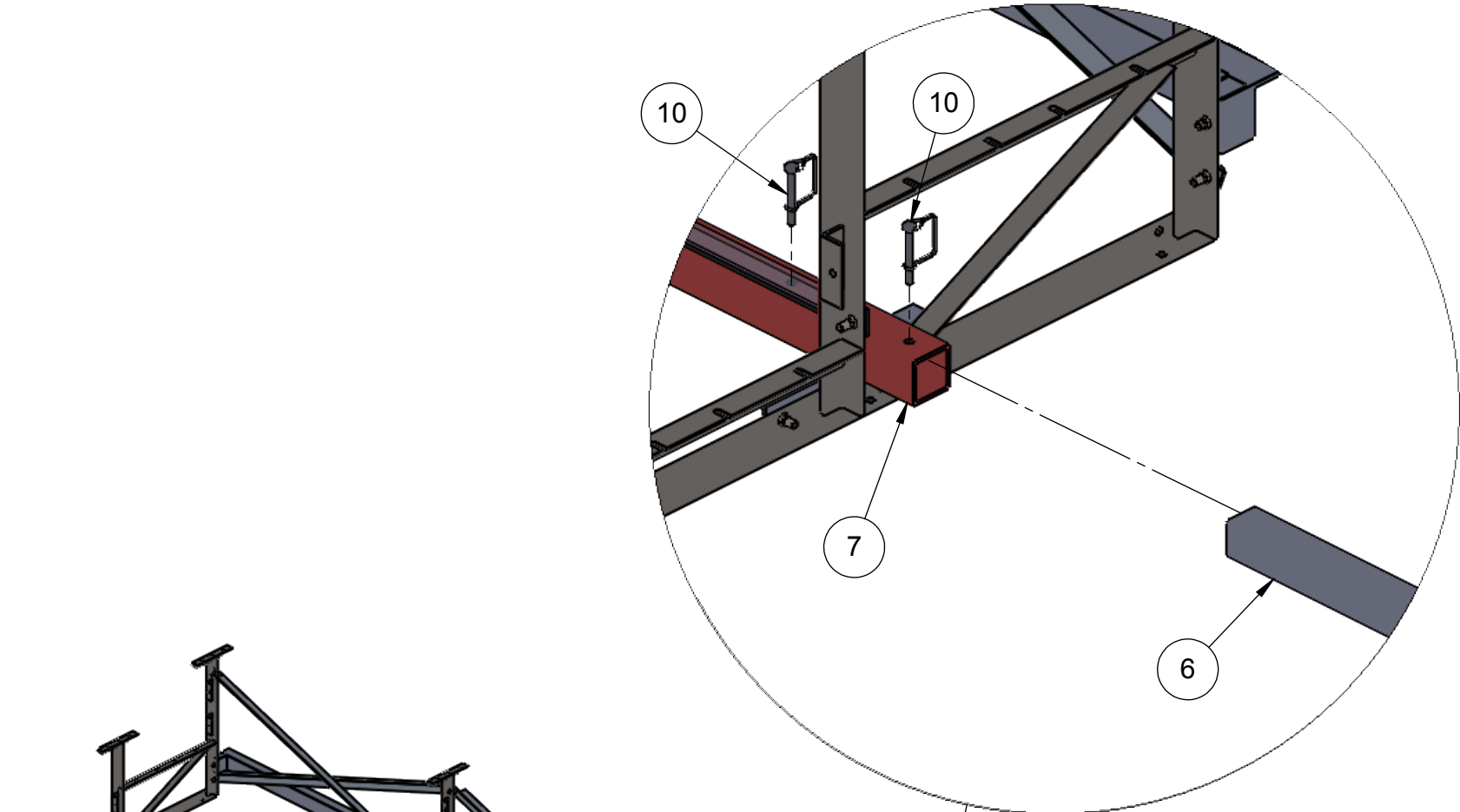
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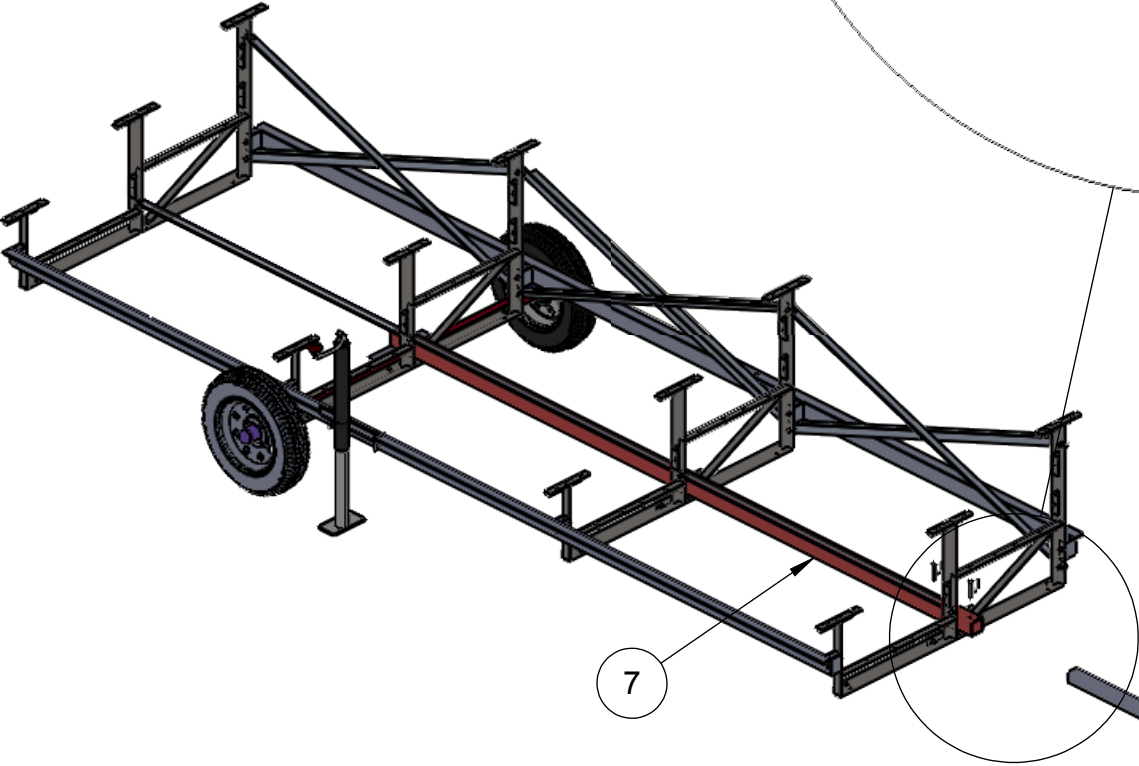
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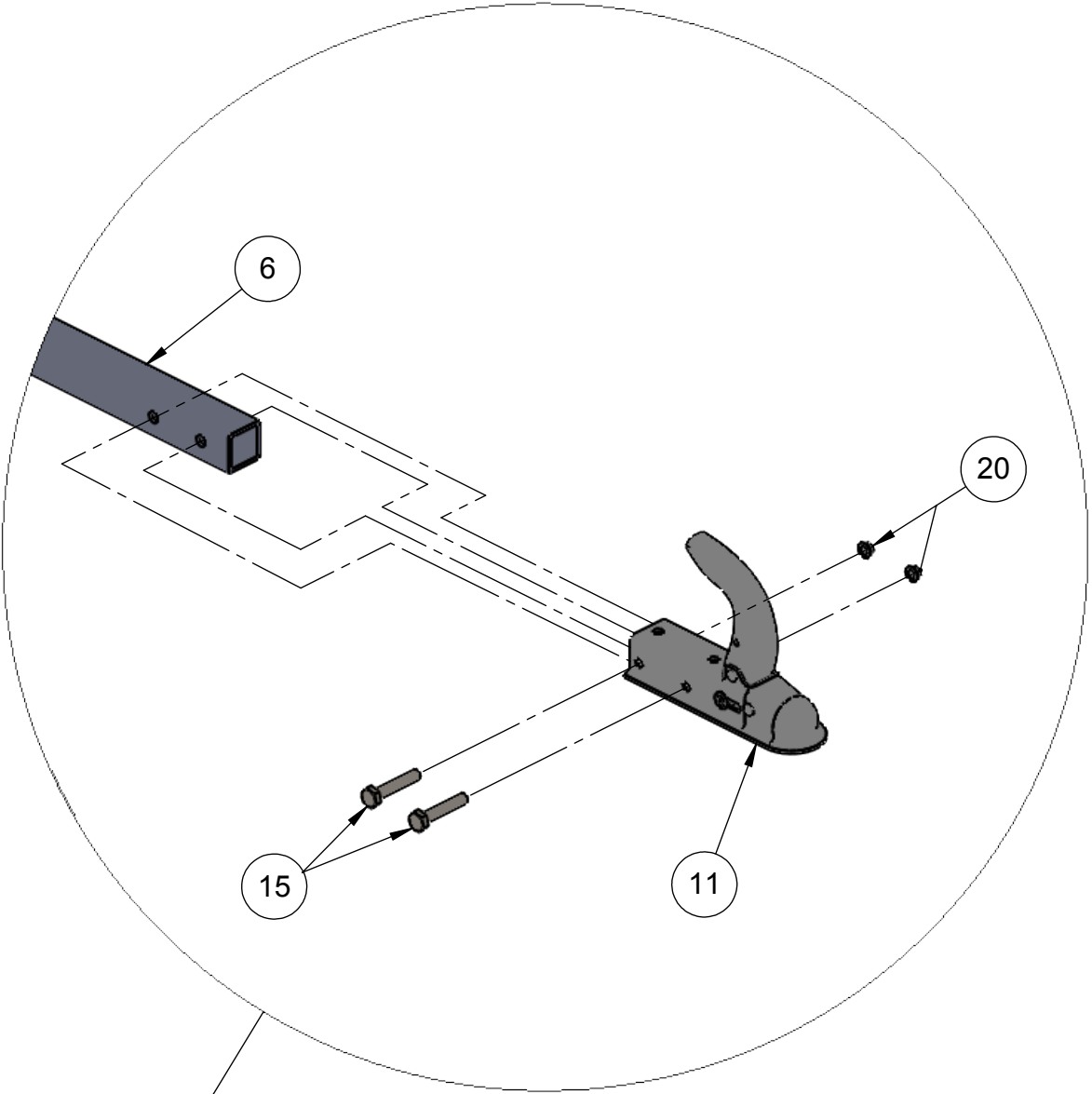
NOTE:  
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INSTALL DETAIL: TOW BAR  
SCALE: 1: 8



6



INSTALL DETAIL: 2" COUPLING  
SCALE: 1: 8

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