

STRINGER PLACEMENT

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**SPORTSYSTEMS**  
CANADA

Building a Better Game

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CLIENT		S.S.C.I.	
TITLE			
TOWING KIT 3TB 21ft. BLEACHER INSTALLATION INSTRUCTIONS			
REV.	DATE	DWG No:	
01	01/30/2015	BL-3TB-21TK	
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N.T.S.		John Cox	1 of 7

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	COMPONENT REFERENCE
1	BL-3TB STRINGER	3 TEIR BLEACHER STRINGER	2	PER BLEACHER
2	BL-3TB-A STRINGER	3 TEIR BLEACHER STRINGER MODIFIED	1	
3	BL-3TB-B STRINGER	3 TEIR BLEACHER STRINGER MODIFIED	2	
6	BL-AH-59	AXLE HOUSING 1-1/2" x 1-1/2" x 1/8" x 59"	1	PER BLEACHER
7	BL-FB-241.25	FRONT BRACE 2" x 3" x 1/4"	2	PER BLEACHER
8	BL-TB-122	TOW BAR 2" x 2" x 3/16" x 122"	1	
9	BL-TBR-128.5	TOW BAR RECIEVER 2-1/2" x 2-1/2" x 3/16" x 128-1/2"	1	PER BLEACHER
10	HW-8786253	RIM & TIRE ASSEMBLY	2	
11	HW-2080000	1250 4-Bolt High Speed Trailer Stub Axle	2	
12	HW-38-26LP	3/8" x 3" LOCK PIN,SQUARE WIRE ZINC PLATED	6	
13	HW-4200048	2" COUPLER	1	
14	HW-8049364	CLASS III 6" x 4-3/4" BALL MOUNT	1	
15	HW-805505	Top Crank Handle Jack	1	
16	HW-8194243	2" TRAILER HITCH BALL	1	
17	HW-B-075-589PAP	1/2"-12 x 2-3/4" GR5 BOLT	2	
18	HW-B-40000	GR5 HEX BOLT MECH GALV. 3/8" x 1-1/4"	6	PER BLEACHER
19	HW-B-40001	GR5 HEX MECH GALV. 3/8" x 3" LONG	10	PER BLEACHER
20	HW-B-40002	GR5 HEX MECH GALV. 3/8 x 2-1/2"	4	PER BLEACHER
22	HW-N-10000	3/8" SERRATED FLANGE NUT MECH. GALV.	20	PER BLEACHER
22	HW-N-2000-Z	1/2" SERRATED FLANGE NUT ZINC PLATED	2	
23	HW-W-30000	3/8" FLAT WASHER MECH GALV. 1" OD	6	PER BLEACHER
24	ISO 8676 - M12x1.5 x 25-C	BOLTS SUPPLIED WITH (ITEM 12)STUB AXLE	8	
25	ST-A-10002	TOW BAR STRINGER MOUNT	3	PER BLEACHER

NOTE: HARDWARE QUANTITIES

WERE QTY. PER BLEACHER IS INDICATED  
QUANTITIES MUST BE ALTERED AS PER  
BLEACHER QUANTITY ORDERED.

NOTE: WELDED TO TOW BAR RECEIVER

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NOTES:  
SEE SHEET 2 FOR BALLOON ITEM QUANTITIES


HARDWARE




22 HW-N-2000-Z



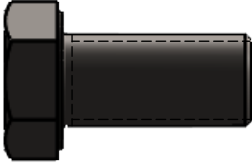
21 HW-N-10000



23 HW-W-30000



12 HW-38-36LP



24 ISO 8676-M12 x 1.5 x 25-C




18 HW-B-40000



13 HW-4200048



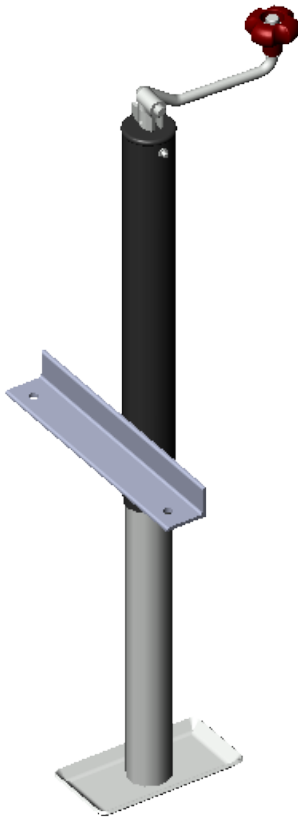
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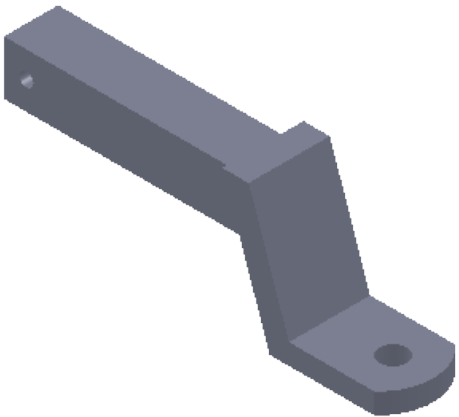
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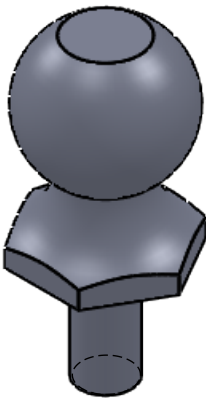
19 HW-B-40001



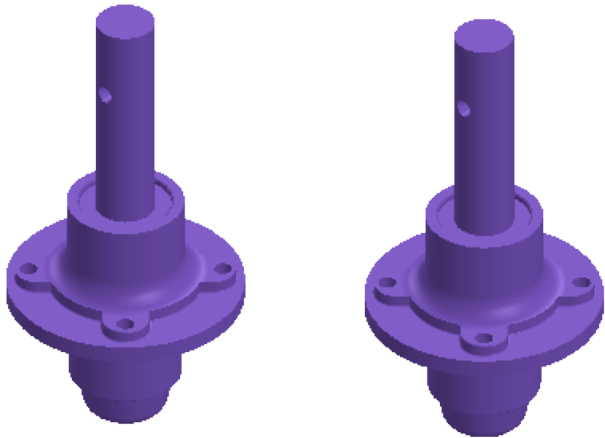
15 HW-805505



14 HW-8049364



16 HW-8194243



11 HW-2080000



10 HW-8786253

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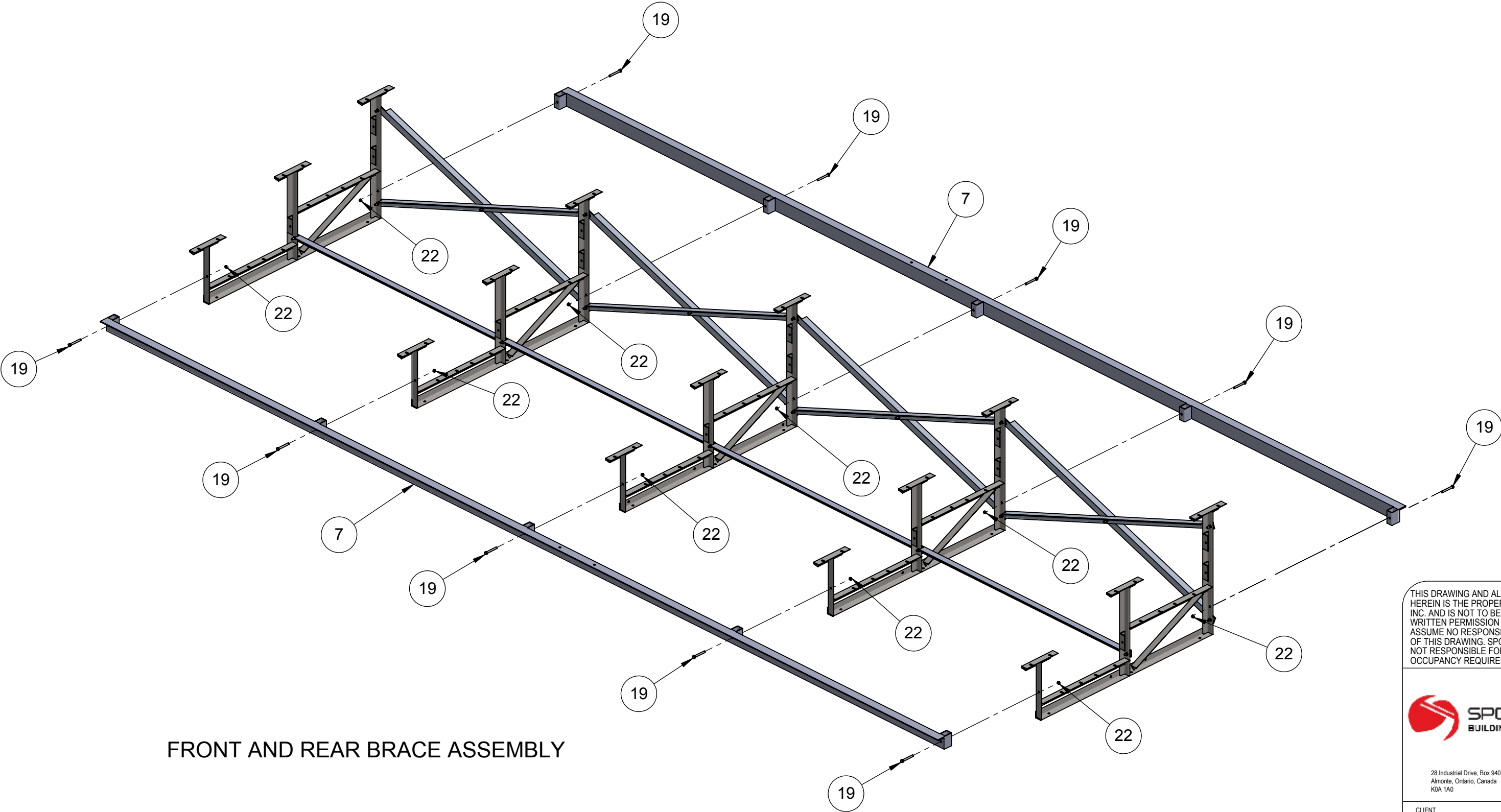
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NOTES:  
SEE SHEET 2 FOR BALLOON ITEM QUANTITIES



FRONT AND REAR BRACE ASSEMBLY

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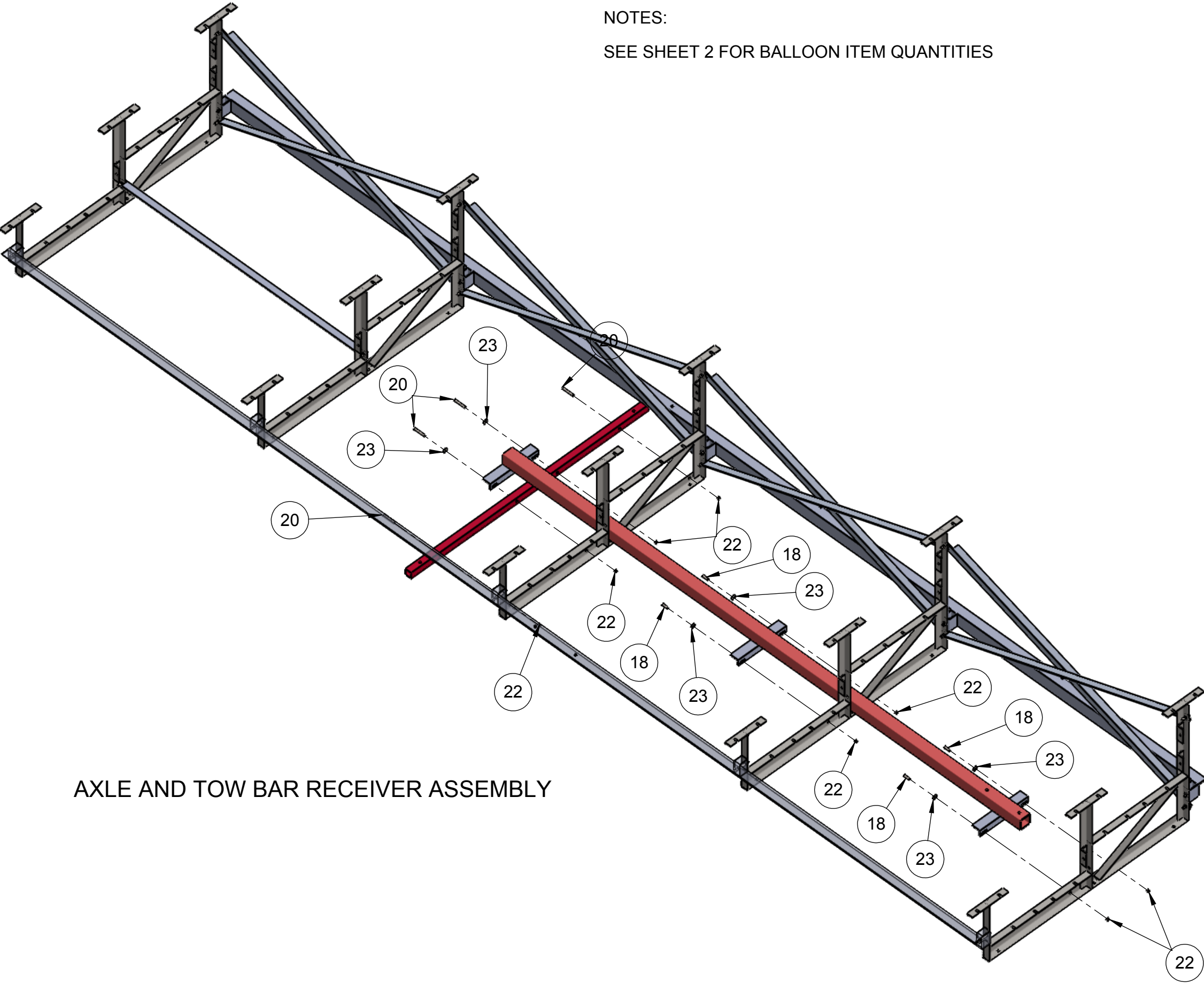
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AXLE AND TOW BAR RECEIVER ASSEMBLY

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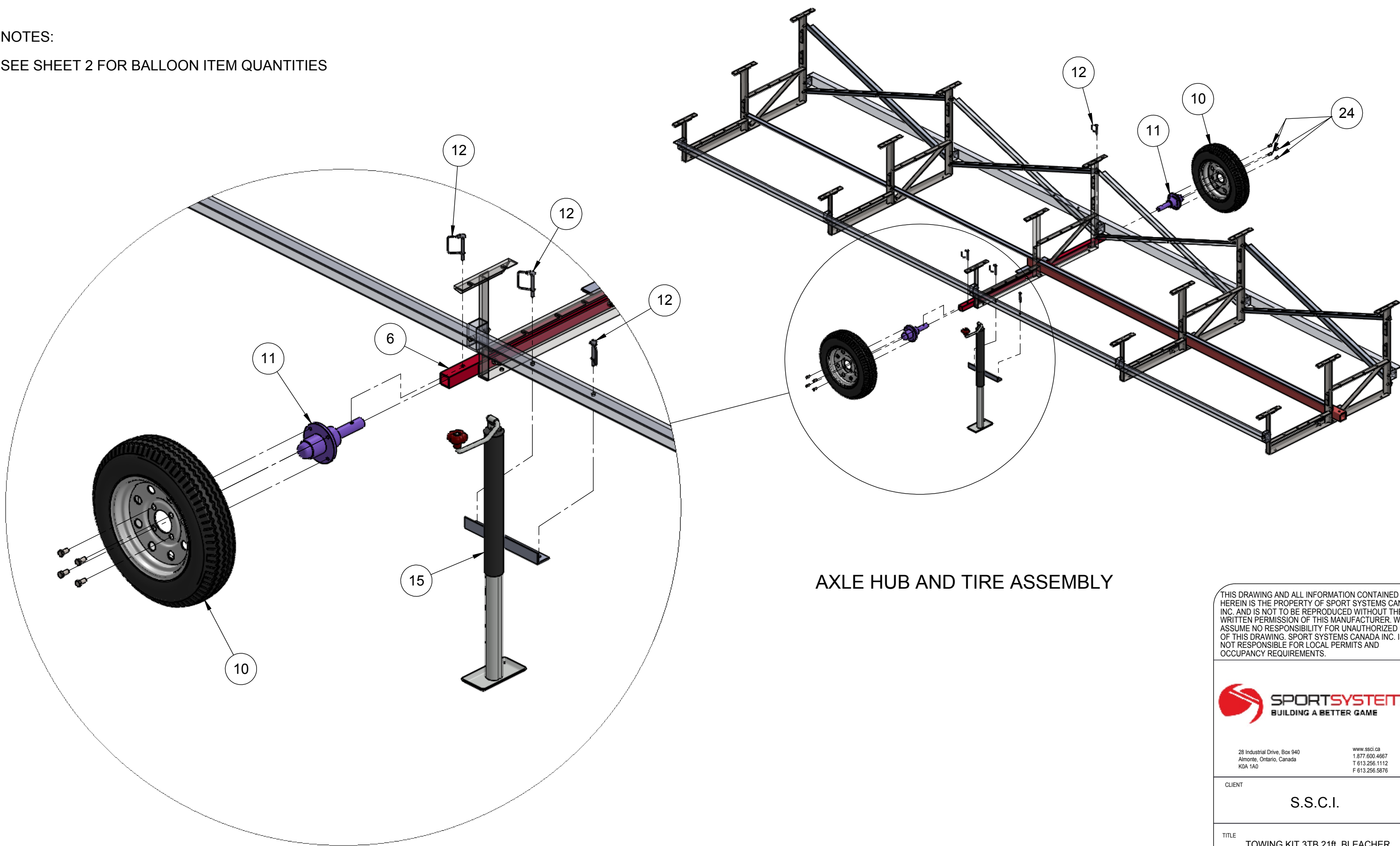
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AXLE HUB AND TIRE ASSEMBLY

INSTALL DETAIL:  
AXLE HUB AND TIRE ASSEMBLY  
SCALE 1 : 10

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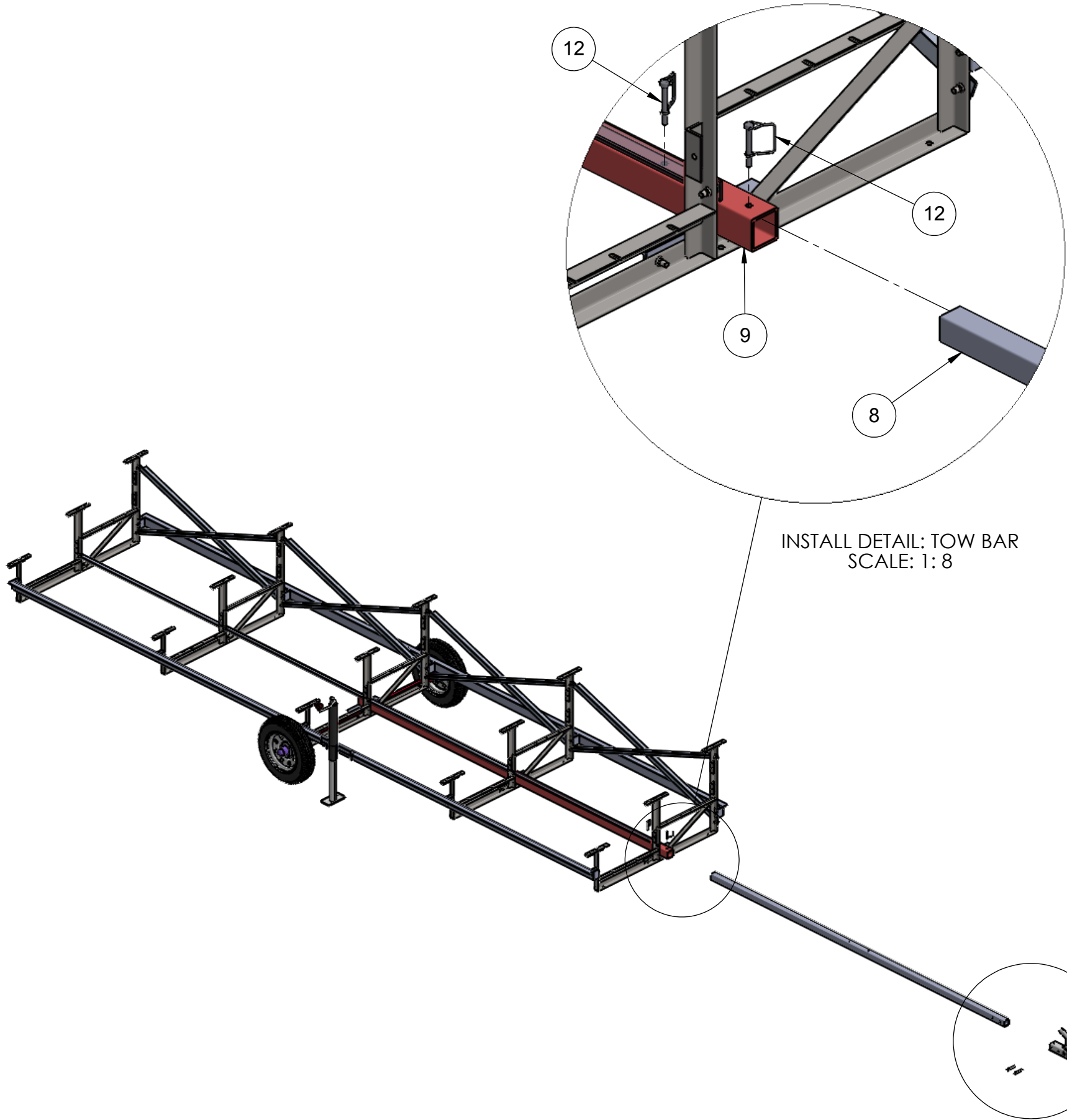
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INSTALL DETAIL: TOW BAR  
SCALE: 1: 8

INSTALL DETAIL: 2" COUPLING  
SCALE: 1: 8

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