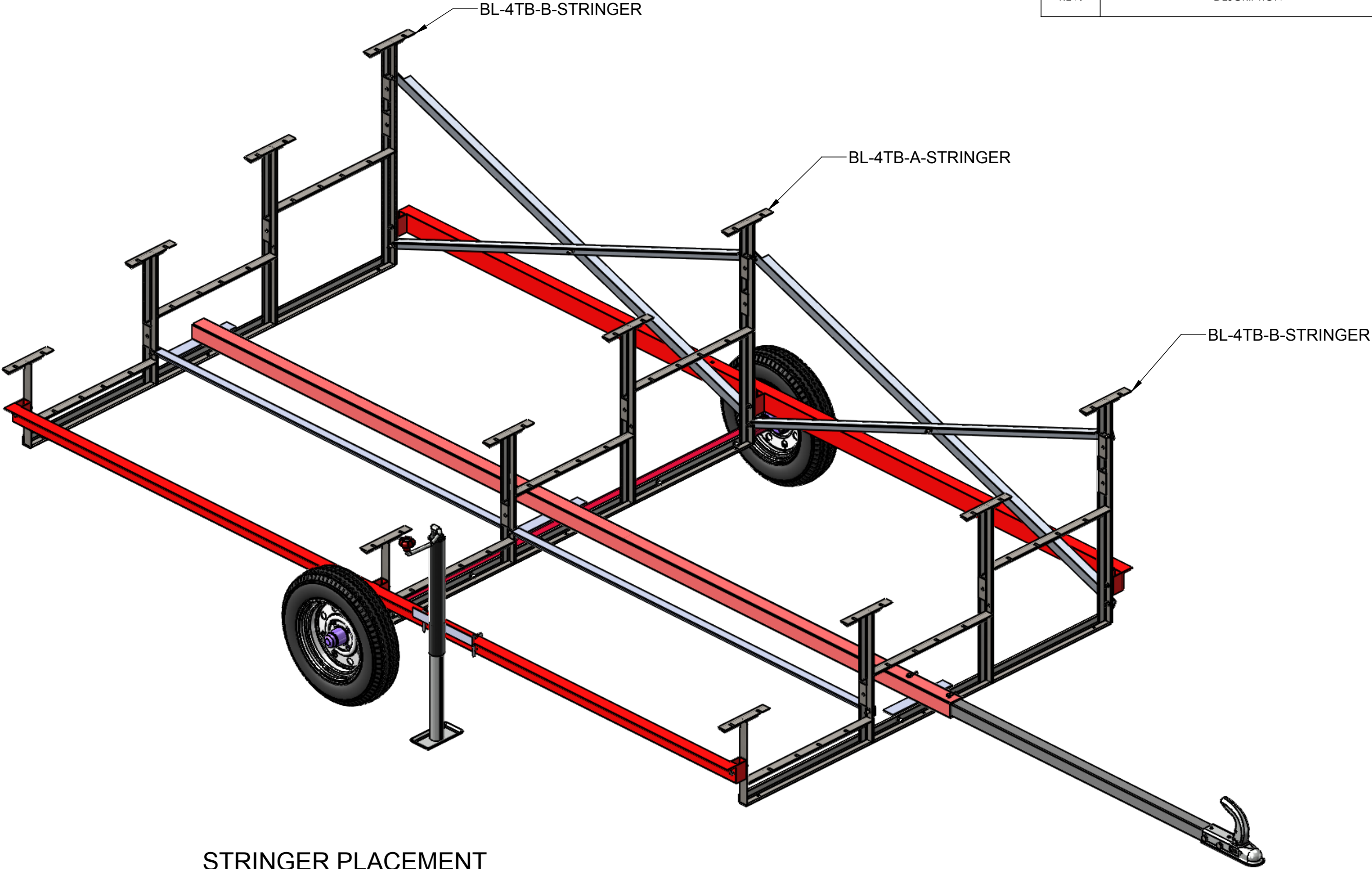


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



STRINGER PLACEMENT

THIS DRAWING AND ALL INFORMATION CONTAINED HEREIN IS THE PROPERTY OF SPORT SYSTEMS CANADA INC. AND IS NOT TO BE REPRODUCED WITHOUT THE WRITTEN PERMISSION OF THIS MANUFACTURER. WE ASSUME NO RESPONSIBILITY FOR UNAUTHORIZED USE OF THIS DRAWING. SPORT SYSTEMS CANADA INC. IS NOT RESPONSIBLE FOR LOCAL PERMITS AND OCCUPANCY REQUIREMENTS.



Building a Better Game

28 Industrial Drive, Box 940
Almonte, Ontario, Canada
K0A 1A0

www.ssc.ca
1.877.600.4667
T 613.256.1112
F 613.256.5876

CLIENT

S.S.C.I.

TITLE

TOWING KIT 4TB 15ft. BLEACHER
INSTALLATION INSTRUCTIONS

REV. 01	DATE 20/04/2017	DWG No: BL-4TB-15TK
SCALE N.T.S.	DES. John Cox	PAGE 1 of 7

					REVISIONS			
					REV.	DESCRIPTION	DATE	APPROVED
ITEM NO.	PART NUMBER	DESCRIPTION	Default/QT Y.	COMPONENT REFERENCE	<div>NOTE: HARDWARE QUANTITIES WERE QTY PER BLEACHER IS INDICATED QUANTITIES MUST BE ALTERED AS PER BLEACHER QUANTITY ORDERED</div> <div>NOTE: WELDED TO TOW BAR RECIEVER</div>			
1	BL-4TB-B-STRINGER	BLEACHER 4TB STRINGER (MODIFIED)	2	PER BLEACHER				
2	BL-FB-145.5	FRONT BRACE 2" x 3" x 1/4"	2	PER BLEACHER				
5	BL-TBR-152.5	TOW BAR WELDING ASSEMBLY	1	PER BLEACHER				
6	BL-AH-83	AXLE HOUSING 1-1/2" x 1-1/2" x 1/8" x 83"	1	PER BLEACHER				
7	ST-A-10002	TOW BAR STRINGER MOUNTS	3	PER BLEACHER				
8	BL-4TB-A-STRINGER	BLEACHER 4TB STRINGER (MODIFIED)	1	PER BLEACHER				
9	BL-TB-122	TOW BAR	1					
10	HW-38-26LP	3/8" x 3" LOCK PIN,SQUARE WIRE ZINC PLATED	6					
11	ISO 8676 - M12x1.5 x 25-C	BOLTS SUPPLIED WITH (ITEM 10) STUB AXLE	8					
12	HW-W-30000	3/8" FLAT WASHER 1" OD	6	PER BLEACHER				
13	HW-B-40000	GR5 HEX BOLT MECH GALV. 3/8" x 1-1/4"	15					
14	HW-N-10000	3/8" SERRATED FLANGE NUT MECH. GALV.	27	PER BLEACHER				
15	HW-B-40001	GR5 HEX MECH GALV. 3/8" x 3"	6	PER BLEACHER				
16	HW-B-40002	GR5 HEX MECH GALV. 3/8" x 2-1/2"	6	PER BLEACHER				
17	HW-B-075-589PAP	1/2"-13 x 2-3/4" GR5 Bolt	2					
18	HW-N-2000-Z	1/2" SERRATED FLANGE NUT ZINC PLATED	2					
19	HW-2080000	1250 4-Bolt High Speed Trailer Stub Axle	2					
20	HW-8157323	2" COUPLER	1					
21	HW-2026755J	RIM & TIRE ASSEMBLY	2					
22	HW-805505	TOP CRANK HANDLE JACK	1					
23	HW-8049364	CLASS III 6" x 4-3/4" BALL MOUNT	1					
24	HW-8194243	2" TRAILER HITCH BALL	1					

THIS DRAWING AND ALL INFORMATION CONTAINED HEREIN IS THE PROPERTY OF SPORT SYSTEMS CANADA INC. AND IS NOT TO BE REPRODUCED WITHOUT THE WRITTEN PERMISSION OF THIS MANUFACTURER. WE ASSUME NO RESPONSIBILITY FOR UNAUTHORIZED USE OF THIS DRAWING. SPORT SYSTEMS CANADA INC. IS NOT RESPONSIBLE FOR LOCAL PERMITS AND OCCUPANCY REQUIREMENTS.



SPORTSYSTEMS
CANADA

Building a Better Game

28 Industrial Drive, Box 940
Almonte, Ontario, Canada
K0A 1A0

www.ssgi.ca
1.877.600.4667
T 613.256.1112
F 613.256.5876

CLIENT

S.S.C.I.


TITLE

TOWING KIT 4TB 15ft. BLEACHER
INSTALLATION INSTRUCTIONS


REV.	DATE	DWG No:
01	20/04/2017	BL-4TB-15TK
SCALE	DES.	PAGE
N.T.S.	John Cox	2 of 7

NOTES:
SEE SHEET 2 FOR BALLOON ITEMS AND QUANTITIES.


HARDWARE



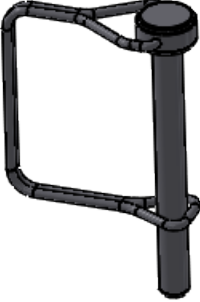
18 HW-N-2000-Z




14 HW-N-10000




12 HW-W-30000




10 HW-38-26LP



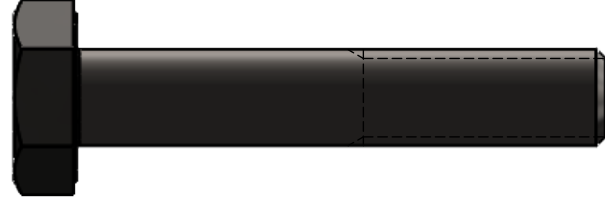
11 ISO 8676-M12x 1.5 x 25-C




13 HW-B-40000



16 HW-B-40002



17 HW-B-075-589PAP



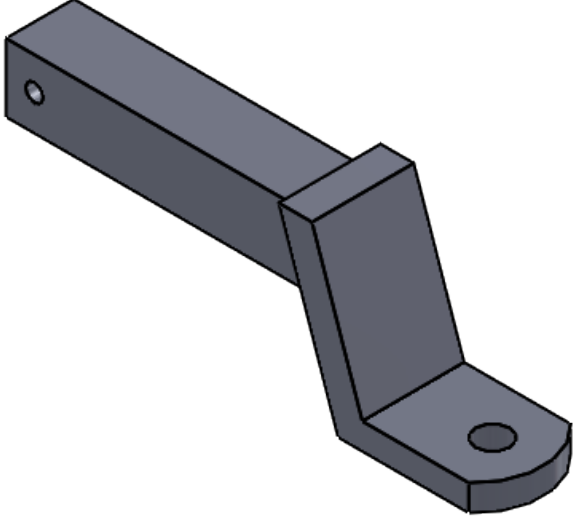
15 HW-B-40001




20 HW-8157323



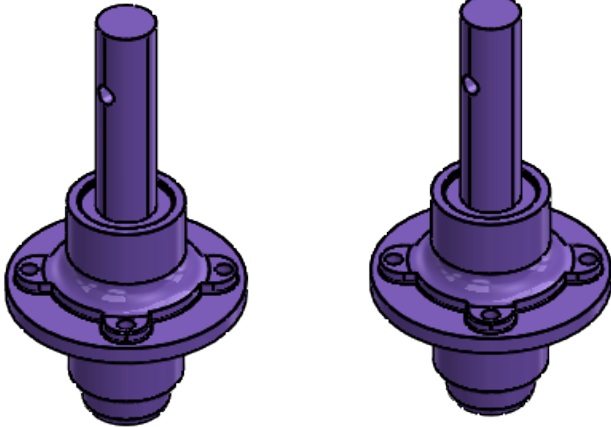
22 HW-805505



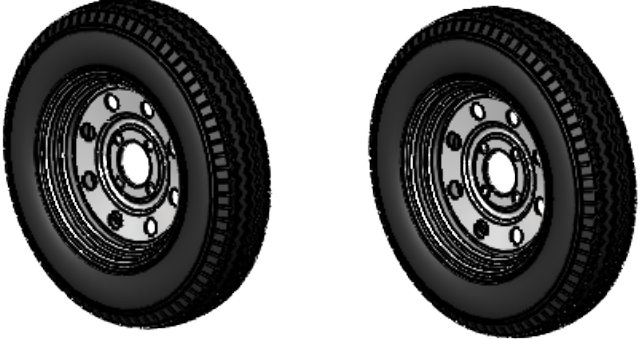
23 HW-8049364



24 HW-8194243



19 HW-2080000



21 HW-2026755

THIS DRAWING AND ALL INFORMATION CONTAINED HEREIN IS THE PROPERTY OF SPORT SYSTEMS CANADA INC. AND IS NOT TO BE REPRODUCED WITHOUT THE WRITTEN PERMISSION OF THIS MANUFACTURER. WE ASSUME NO RESPONSIBILITY FOR UNAUTHORIZED USE OF THIS DRAWING. SPORT SYSTEMS CANADA INC. IS NOT RESPONSIBLE FOR LOCAL PERMITS AND OCCUPANCY REQUIREMENTS.



Building a Better Game

28 Industrial Drive, Box 940
Almonte, Ontario, Canada
K0A 1A0

www.ssgi.ca
1.877.600.4667
T 613.256.1112
F 613.256.5876

CLIENT

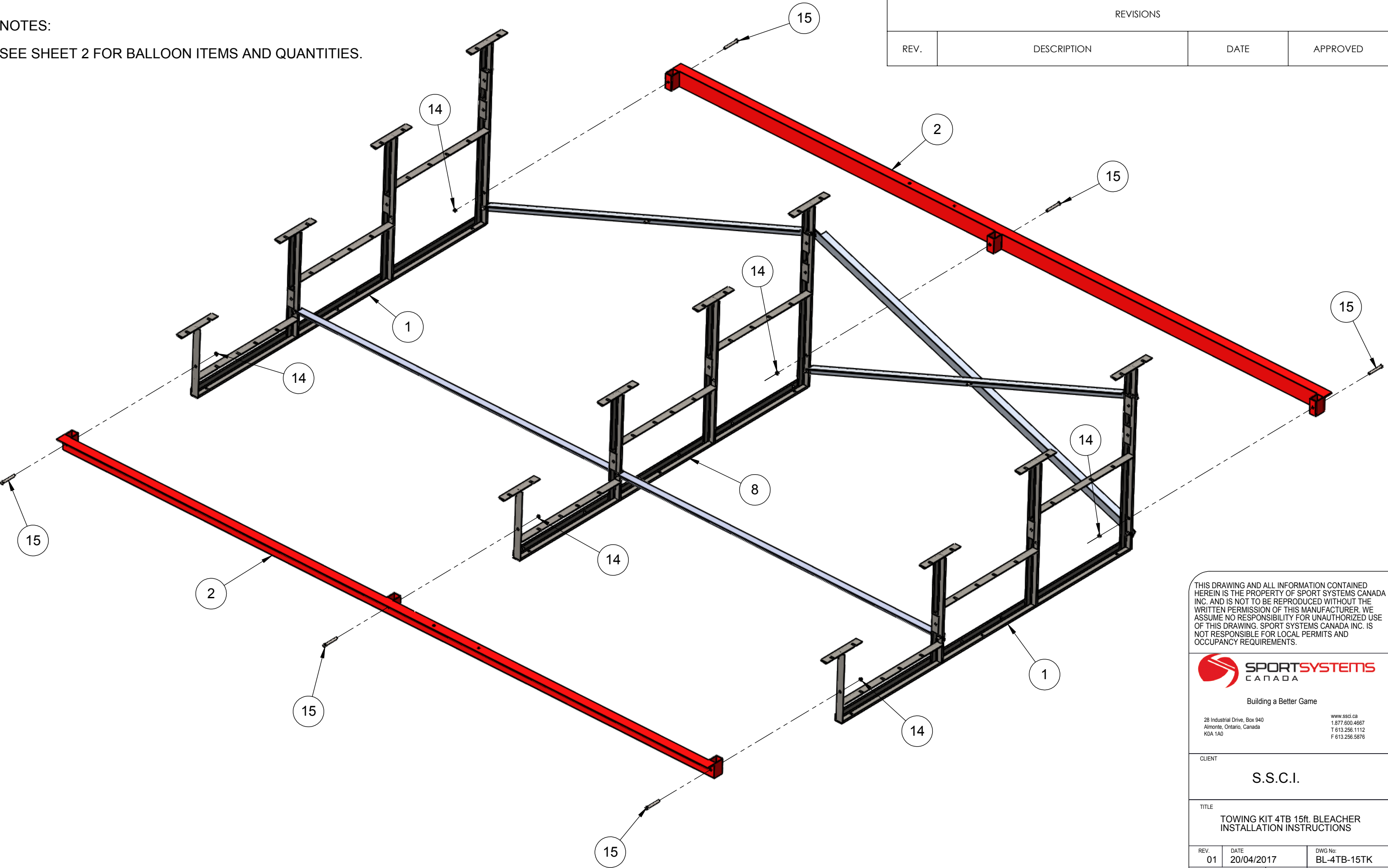
TITLE

1/2" SERRATED FLANGE NUT ZINC PLATED
INSTALLATION INSTRUCTIONS

REV. 01	DATE 20/04/2017	DWG No: BL-4TB-15TK
SCALE N.T.S.	DES. John Cox	PAGE 3 of 7

NOTES:
SEE SHEET 2 FOR BALLOON ITEMS AND QUANTITIES.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



THIS DRAWING AND ALL INFORMATION CONTAINED HEREIN IS THE PROPERTY OF SPORT SYSTEMS CANADA INC. AND IS NOT TO BE REPRODUCED WITHOUT THE WRITTEN PERMISSION OF THIS MANUFACTURER. WE ASSUME NO RESPONSIBILITY FOR UNAUTHORIZED USE OF THIS DRAWING. SPORT SYSTEMS CANADA INC. IS NOT RESPONSIBLE FOR LOCAL PERMITS AND OCCUPANCY REQUIREMENTS.



SPORTSYSTEMS
CANADA

Building a Better Game

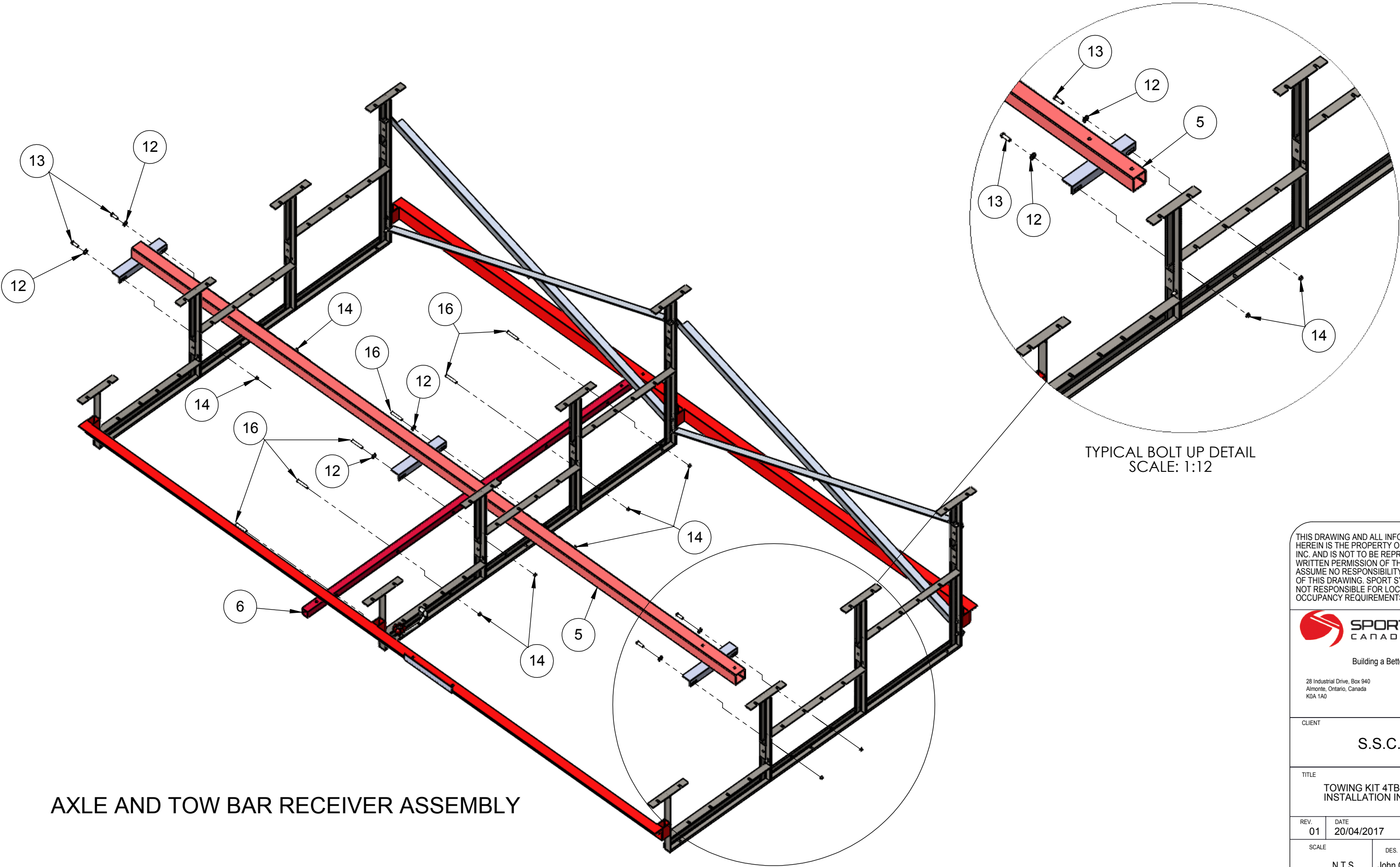
28 Industrial Drive, Box 940
Almonte, Ontario, Canada
K0A 1A0

www.ssgi.ca
1.877.600.4667
T 613.256.1112
F 613.256.5876

CLIENT		S.S.C.I.	
TITLE			
TOWING KIT 4TB 15ft. BLEACHER INSTALLATION INSTRUCTIONS			
REV. 01	DATE 20/04/2017	DWG No: BL-4TB-15TK	
SCALE N.T.S.		DES. John Cox	PAGE 4 of 7

NOTE:
SPACER BRACES HAVE BEEN REMOVED FOR CLARITY.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



AXLE AND TOW BAR RECEIVER ASSEMBLY

THIS DRAWING AND ALL INFORMATION CONTAINED HEREIN IS THE PROPERTY OF SPORT SYSTEMS CANADA INC. AND IS NOT TO BE REPRODUCED WITHOUT THE WRITTEN PERMISSION OF THIS MANUFACTURER. WE ASSUME NO RESPONSIBILITY FOR UNAUTHORIZED USE OF THIS DRAWING. SPORT SYSTEMS CANADA INC. IS NOT RESPONSIBLE FOR LOCAL PERMITS AND OCCUPANCY REQUIREMENTS.



SPORTSYSTEMS
CANADA

Building a Better Game

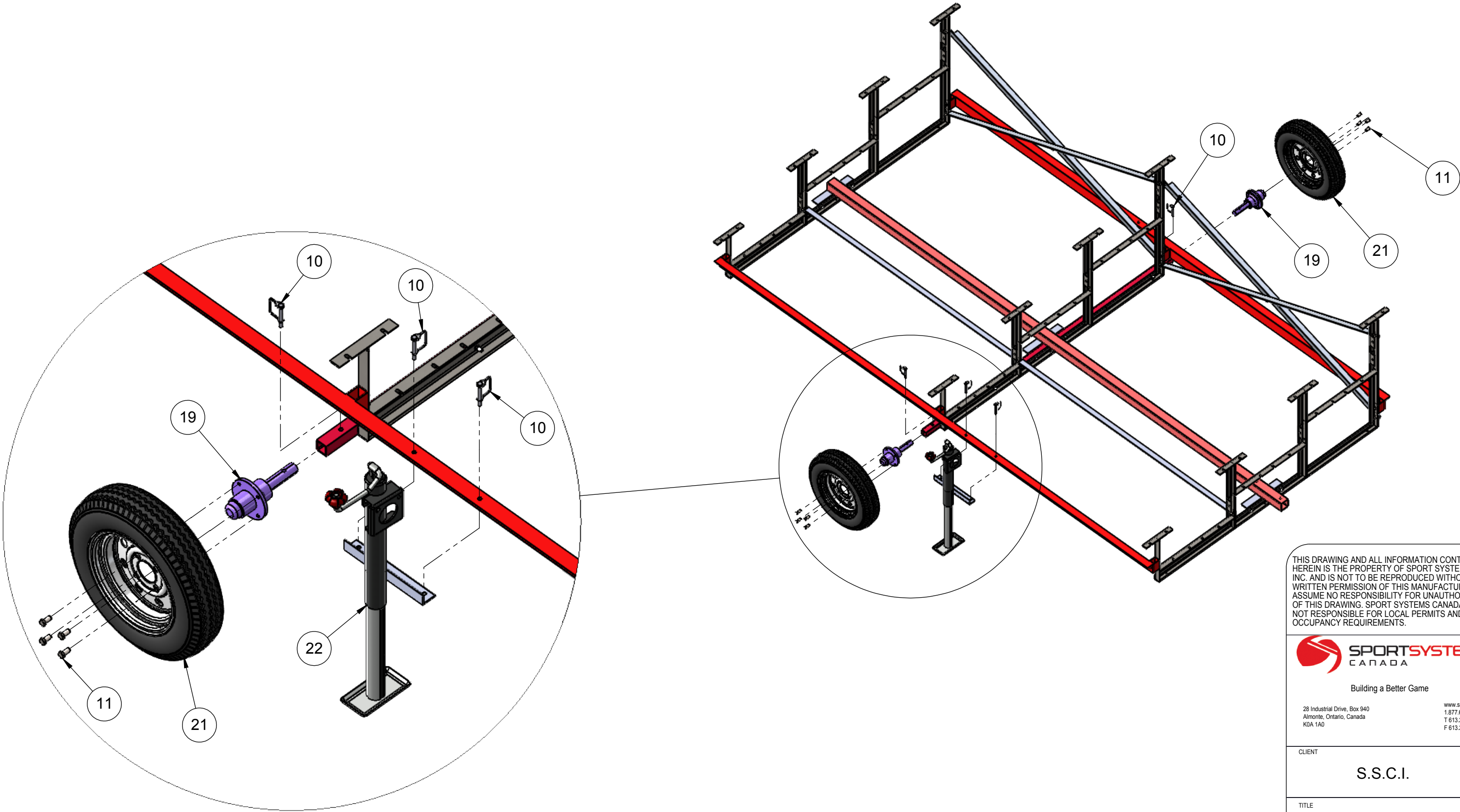
28 Industrial Drive, Box 940
Almonte, Ontario, Canada
K0A 1A0

www.sscg.ca
1.877.600.4667
T 613.256.1112
F 613.256.5876

CLIENT		S.S.C.I.	
TITLE			
TOWING KIT 4TB 15ft. BLEACHER INSTALLATION INSTRUCTIONS			
REV. 01	DATE 20/04/2017	DWG No: BL-4TB-15TK	
SCALE N.T.S.		DES. John Cox	PAGE 5 of 7

NOTES:
SEE SHEET 2 FOR BALLOON ITEMS AND QUANTITIES.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



INSTALL DETAIL:
AXLE HUB AND TIRE ASSEMBLY
SCALE 1 : 10

THIS DRAWING AND ALL INFORMATION CONTAINED HEREIN IS THE PROPERTY OF SPORT SYSTEMS CANADA INC. AND IS NOT TO BE REPRODUCED WITHOUT THE WRITTEN PERMISSION OF THIS MANUFACTURER. WE ASSUME NO RESPONSIBILITY FOR UNAUTHORIZED USE OF THIS DRAWING. SPORT SYSTEMS CANADA INC. IS NOT RESPONSIBLE FOR LOCAL PERMITS AND OCCUPANCY REQUIREMENTS.



SPORTSYSTEMS
CANADA

Building a Better Game

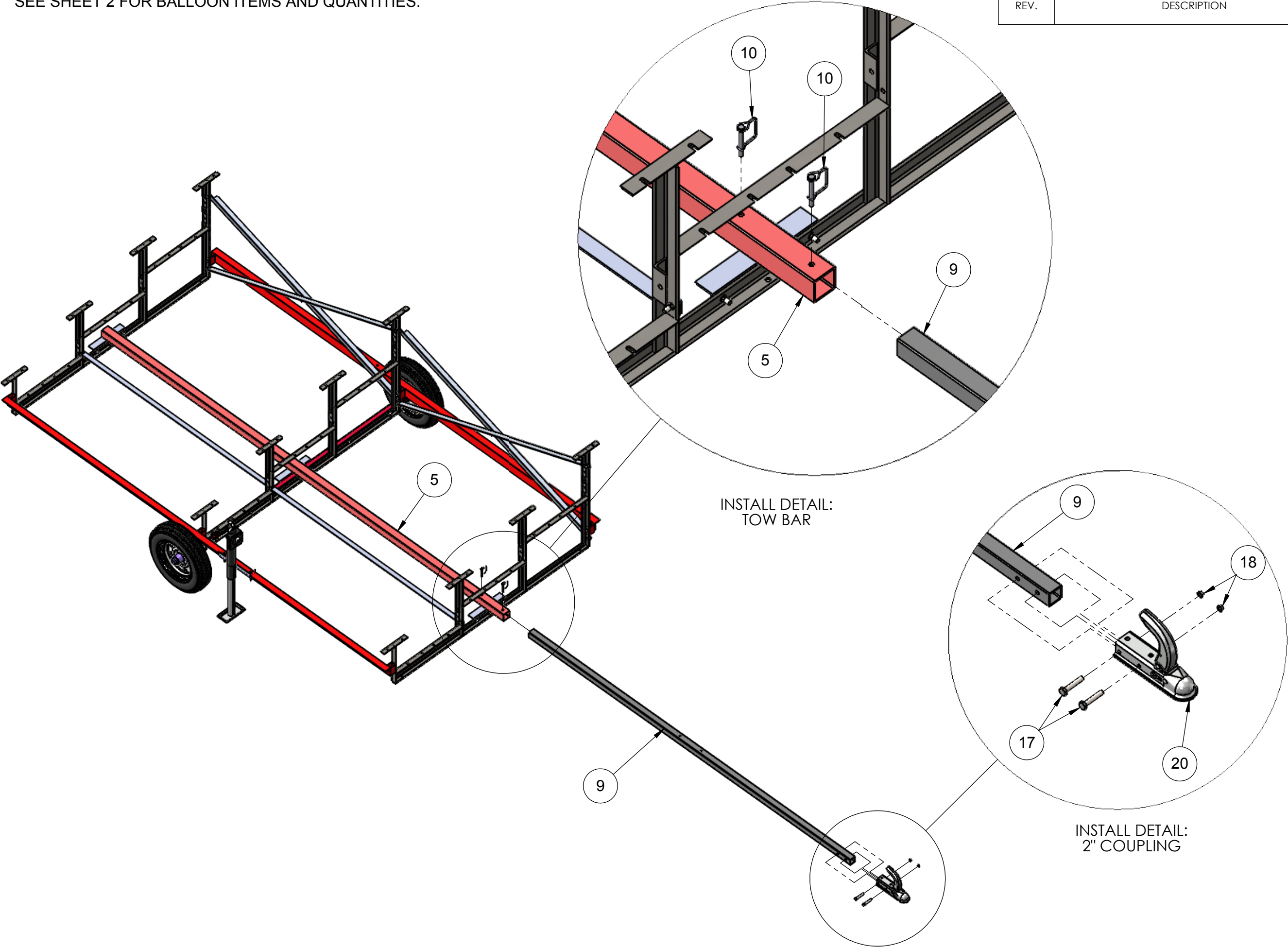
28 Industrial Drive, Box 940
Almonte, Ontario, Canada
K0A 1A0

www.ssgi.ca
1.877.600.4667
T 613.256.1112
F 613.256.5876

CLIENT			S.S.C.I.		
TITLE			TOWING KIT 4TB 15ft. BLEACHER INSTALLATION INSTRUCTIONS		
REV.	DATE	DWG No:	REV.	DATE	DWG No:
01	20/04/2017	BL-4TB-15TK	01	20/04/2017	BL-4TB-15TK
SCALE	DES.	PAGE	SCALE	DES.	PAGE
N.T.S.	John Cox	6 of 7	N.T.S.	John Cox	6 of 7

NOTES:
SEE SHEET 2 FOR BALLOON ITEMS AND QUANTITIES.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



THIS DRAWING AND ALL INFORMATION CONTAINED HEREIN IS THE PROPERTY OF SPORT SYSTEMS CANADA INC. AND IS NOT TO BE REPRODUCED WITHOUT THE WRITTEN PERMISSION OF THIS MANUFACTURER. WE ASSUME NO RESPONSIBILITY FOR UNAUTHORIZED USE OF THIS DRAWING. SPORT SYSTEMS CANADA INC. IS NOT RESPONSIBLE FOR LOCAL PERMITS AND OCCUPANCY REQUIREMENTS.



SPORTSYSTEMS
CANADA

Building a Better Game

28 Industrial Drive, Box 940
Almonte, Ontario, Canada
K0A 1A0

www.ssgi.ca
1.877.600.4667
T 613.256.1112
F 613.256.5876

CLIENT			S.S.C.I.		
TITLE					
TOWING KIT 4TB 15ft. BLEACHER INSTALLATION INSTRUCTIONS					
REV. 01	DATE 20/04/2017		DWG No: BL-4TB-15TK		
SCALE N.T.S.		DES. John Cox		PAGE 7 of 7	