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Building a Better Game

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CLIENT

S.S.C.I.

TOWING KIT 4TB 21ft. BLEACHER INSTALLATION INSTRUCTIONS

REV. 01	DATE 01/28	3/2015	DWG No: BL-4TB-21TK			
SCALE		DES.	PAGE			
	N.T.S.	John Cox		1 of 7		

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	TEM NO.	PART NUMBER	DESCRIPTION	QTY.	COMP REFER	ONENT ENCE	NOTE: HARDWARE QU WERE QTY. PER BLEACHER IS				<u> </u>	ITIES	
	1	BL-4TB-A-STRINGER	BLEACHER 4 TEIR STRINGER	2	PER BLE	ACHER					HER IS INDIC	S INDICATED	
D	2	BL-4TB-B-STRINGER	BLEACHER 4 TEIR STRINGER	1	PER BLE	ACHER		QUANTIT	TES MUS	ALTERED AS PER ORDERED			
	3	BL-4TB-STRINGER	BLEACHER 4 TEIR STRINGER	2				DLL/(OI)	LIK QO/III		MOLINED		
	4	BL-FB-241.25	FRONT BRACE 2" x 3" x 1/4"	2	PER BLE	ACHER							
	5	BL-AH-83	AXLE HOUSING 1-1/2" x 1-1/2" x 1/8" x 83"	1	PER BLE	ACHER							
	6	BL-SB-73.5	STRINGER BRACKET 1-1/2" x 1-1/2" x 3/16" x 73-1/2"	1	PER BLE	ACHER							
	7	BL-TBR-128.5	TOW BAR RECIEVER 2-1/2" x 2-1/2" x 3/16" x 128-1/2"	1	PER BLE	ACHER							
	8	ST-A-10002	TOW BAR STRINGER MOUNTS	3	PER BLE	ACHER	NOTE: V	WELDED TO	TOW BA	R REC	IEVER		
	9	BL-TB-122	TOW BAR 122"	1									
С	10	HW-4200048	2" COUPLER	1									C
	13	HW-B-40000	GR5 HEX BOLT MECH GALV. 3/8" x 1-1/4"	8									
	14	HW-N-10000	3/8" SERRATED FLANGE NUT MECH. GALV.	24	PER BLE	ACHER							
	15	HW-B-40002	GR 5 Hex Mech Galv 3/8" x 2-1/2"	6	PER BLE	ACHER							
	16	HW-W-30000	3/8" FLAT WASHER 1" OD	6	PER BLE	ACHER							
	17	HW-B-40001	GR 5 Hex Mech Galv 3/8" x 3"	10	PER BLE	ACHER							
	18	HW-B-075-589PAP	1/2"-12 x 2-3/4" GR5 BOLT	2									
	19	HW-N-2000-Z	1/2" SERRATED FLANGE NUT ZINC PLATED	2									
В	20	HW-38-26LP	3/8" x 3" LOCK PIN, SQUARE WIRE ZINC PLATED	6									E
	21	HW-2080000	1250 4-Bolt High Speed Trailer Stub Axle	2									
	22	ISO 8676 - M12x1.5 x 25-C	BOLTS SUPPLIED WITH (ITEM 10) STUB AXLE	8									
	23	HW-2026755J	RIM & TIRE ASSEMBLY	2									
	24	HW-805505	TOP CRANK HANDLE JACK	1									
	26	HW-8049364	CLASS III 6" x 4-3/4" BALL MOUNT	1									
	27	HW-8194243	2" TRAILER HITCH BALL	1									
						UNLESS OTHERWIS			AME DATE IC 01/28/2015		S.S.	C.I.	
				TOLERANCES: FRACTIONAL±		TOLERANCES: FRACTIONAL ±		CHECKED		TITLE:			
Α						ANGULAR: MACH: TWO PLACE DECIN THREE PLACE DECI	MAL ±	ENG APPR. MFG APPR.		TOWING KIT 4TB 21ft. E INSTALLATION INSTRU		21ft. BLEA	CHER A
			PROPRIETARY AND CONFIDENTIAL			INTERPRET GEOMETR TOLERANCING PER:	_	Q.A. COMMENTS:				NSTRUCTI	ONS
			THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF «INSERT COMPANY NAME HERE». ANY	,		MATERIAL		COIVIIVILINI3.			WG. NO.		REV
			REPRODUCTION IN PART OR AS A WHO WITHOUT THE WRITTEN PERMISSION OF «INSERT COMPANY NAME HERE» IS		USED ON	FINISH				В	BL-TK4T		01
		8 7 6 5		APPLIC	CATION	DO NOT SCALE	DRAWING 3		2	SCALE:	: 1:32 WEIGHT:	SHE	ET 2 OF 7









