

STRINGER PLACEMENT

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CLIENT

S.S.C.I.

TITLE

TOWING KIT 5TB 21ft. BLEACHER
INSTALLATION INSTRUCTIONS

REV.	01	DATE	April 09/2014	DWG No:	BL-5TB-21TK
SCALE	N.T.S.	DES.	John Cox	PAGE	1 of 11

[illegible]

NOTES:
SEE SHEET 2 FOR BALLOON ITEMS AND QUANTITIES

HARDWARE



33 HW-N-2000-Z



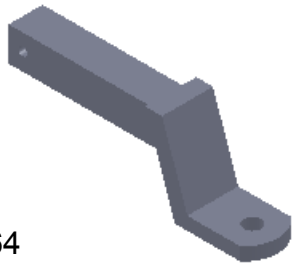
24 HW-N-10000



25 HW-W-30000



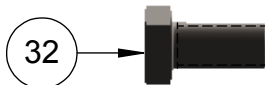
28 HW-38-26LP



36 HW-8049364



37 HW-8194243



32 ISO 8676-M12 x 1.5 x 25-C



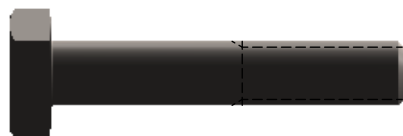
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30 HW-4200048



14 HW-2080000



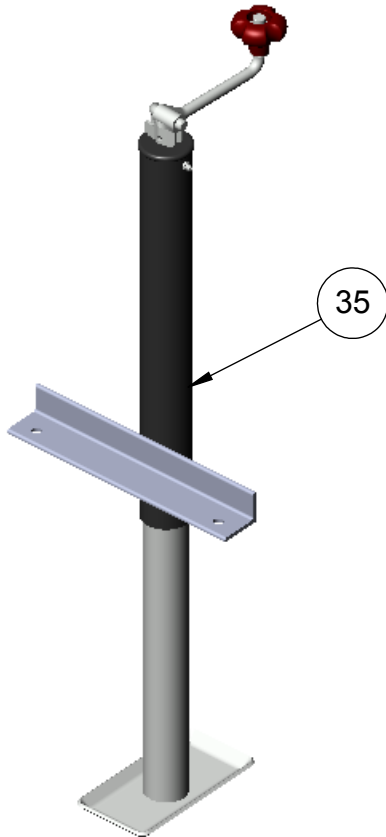
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31 HW-B-075-589PAP



26 HW-B-40001



35

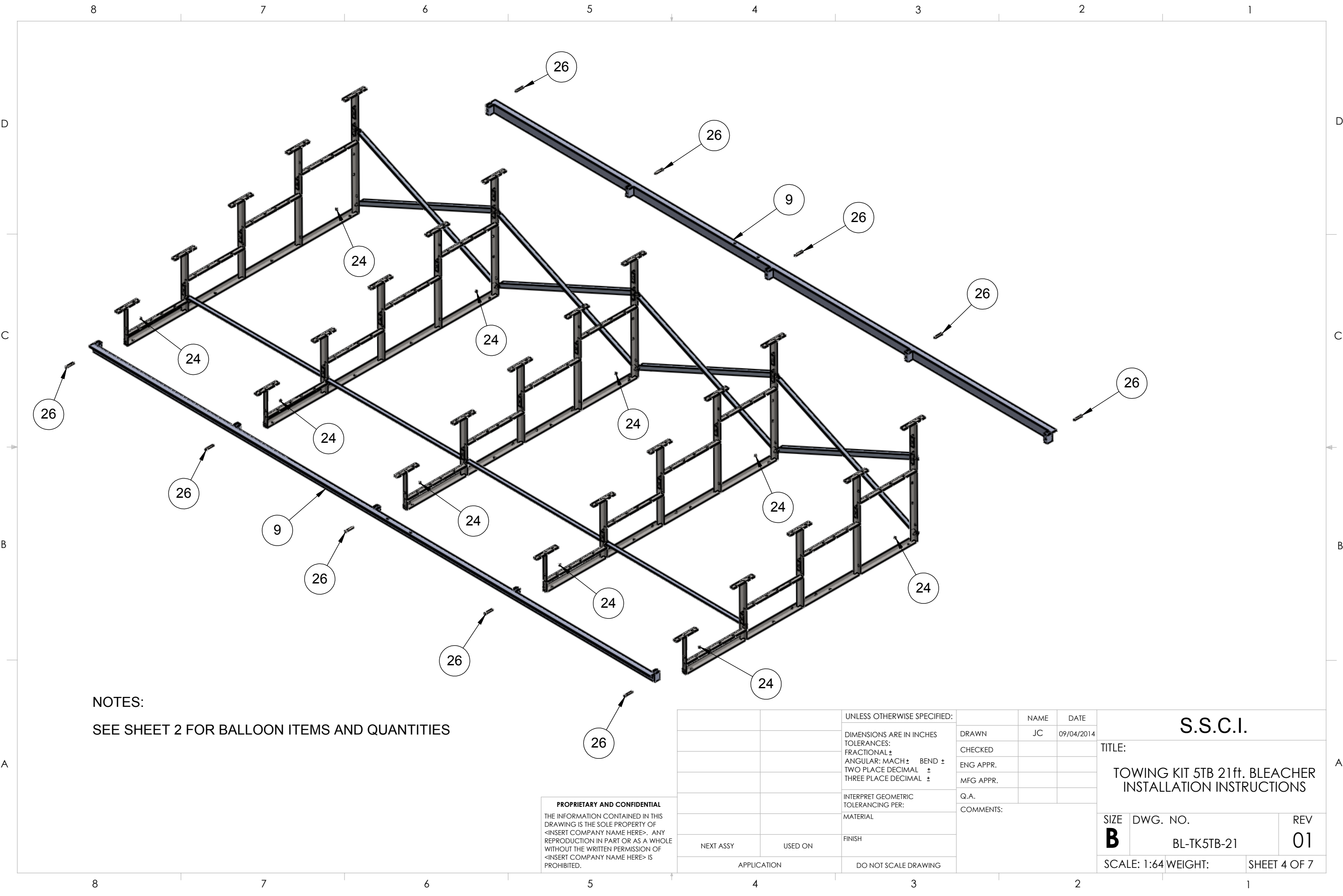


29 HW-2026755



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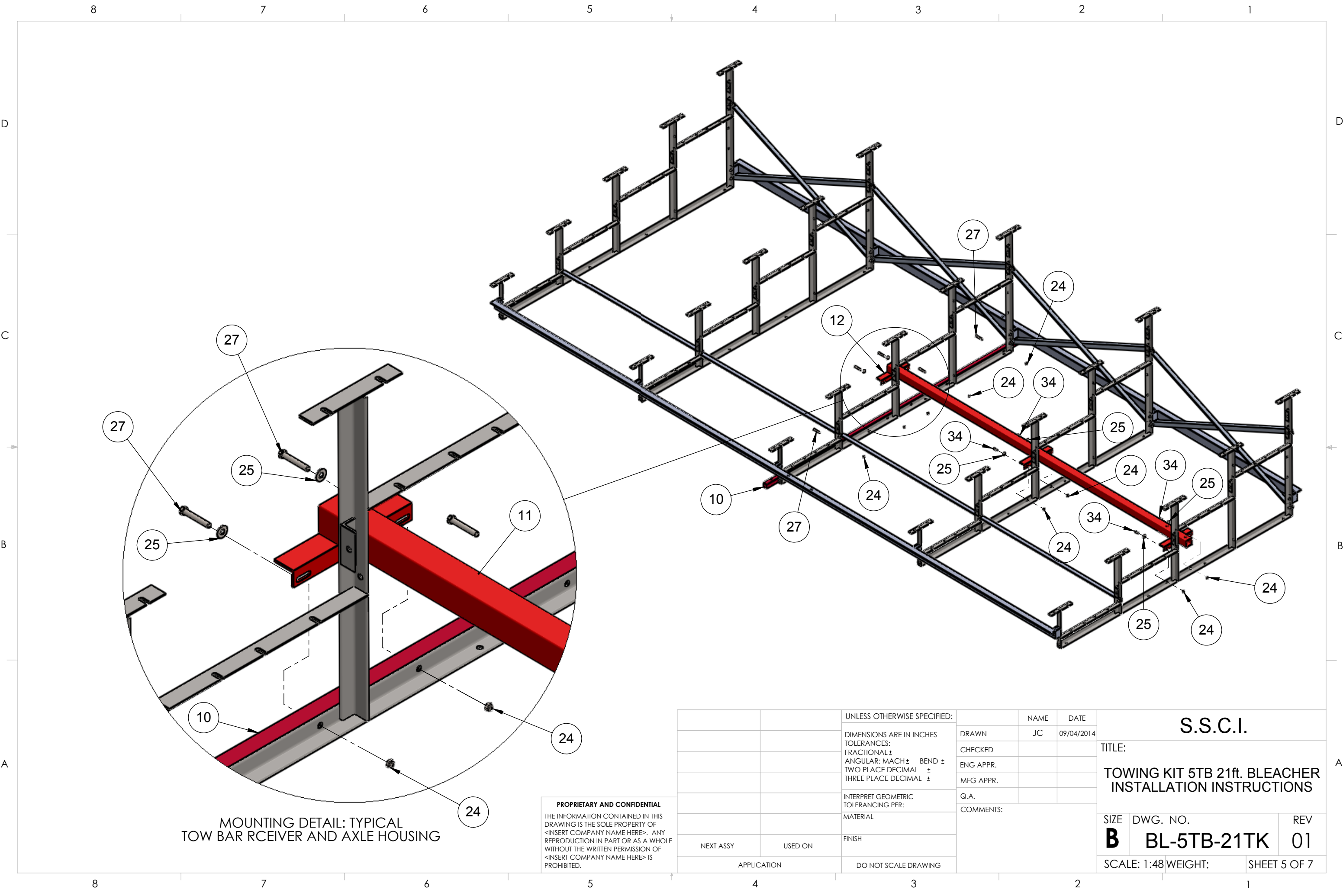
		UNLESS OTHERWISE SPECIFIED:			NAME	DATE	S.S.C.I.	
		DIMENSIONS ARE IN INCHES	DRAWN		JC	09/04/2014	TITLE: TOWING KIT 5TB 21ft. BLEACHER INSTALLATION INSTRUCTIONS	
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.					
		THREE PLACE DECIMAL ±	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:					SIZE	DWG. NO.
		MATERIAL					B	BL-5TB-21TK
		FINISH						REV
								01
NEXT ASSY	USED ON						SCALE: 1:8	WEIGHT:
APPLICATION		DO NOT SCALE DRAWING						SHEET 3 OF 7



NOTES:
SEE SHEET 2 FOR BALLOON ITEMS AND QUANTITIES

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	S.S.C.I.		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±	DRAWN	JC	09/04/2014			
			CHECKED			TITLE: TOWING KIT 5TB 21ft. BLEACHER INSTALLATION INSTRUCTIONS		
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.					
		MATERIAL	COMMENTS:					
		FINISH				SIZE	DWG. NO.	REV
NEXT ASSY	USED ON					B	BL-TK5TB-21	01
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:64 WEIGHT:		SHEET 4 OF 7



MOUNTING DETAIL: TYPICAL
TOW BAR RCEIVER AND AXLE HOUSING

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		UNLESS OTHERWISE SPECIFIED:			NAME	DATE	S.S.C.I.	
		DIMENSIONS ARE IN INCHES	DRAWN		JC	09/04/2014		
		TOLERANCES:	CHECKED				TITLE:	
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.				TOWING KIT 5TB 21ft. BLEACHER INSTALLATION INSTRUCTIONS	
		TWO PLACE DECIMAL ±	Q.A.					
		THREE PLACE DECIMAL ±	COMMENTS:				SIZE DWG. NO. REV	
		INTERPRET GEOMETRIC TOLERANCING PER:					B BL-5TB-21TK 01	
		MATERIAL					SCALE: 1:48 WEIGHT: SHEET 5 OF 7	
		FINISH						
NEXT ASSY	USED ON							
APPLICATION		DO NOT SCALE DRAWING						

NOTES:

SEE SHEET 2 FOR BALLOON ITEMS AND QUANTITIES

D

D

C

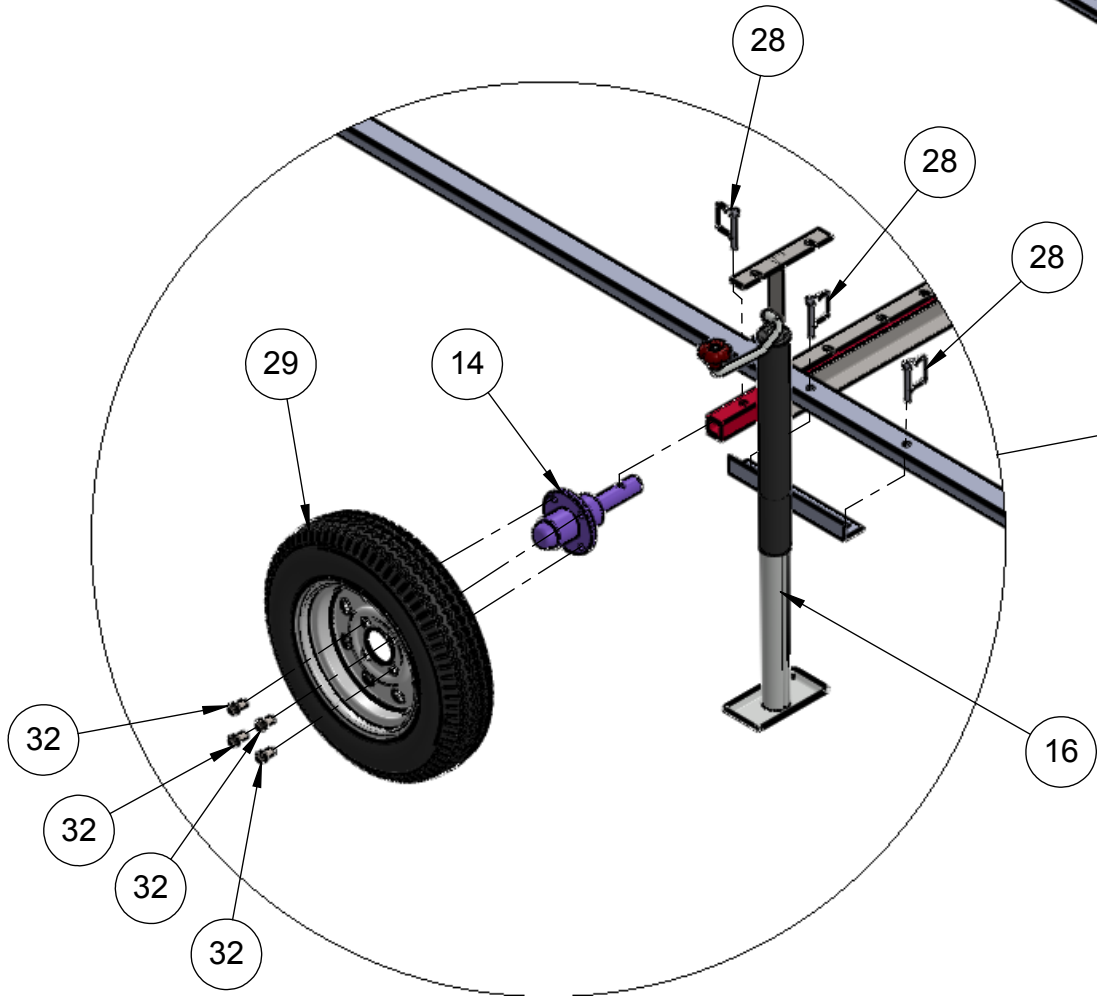
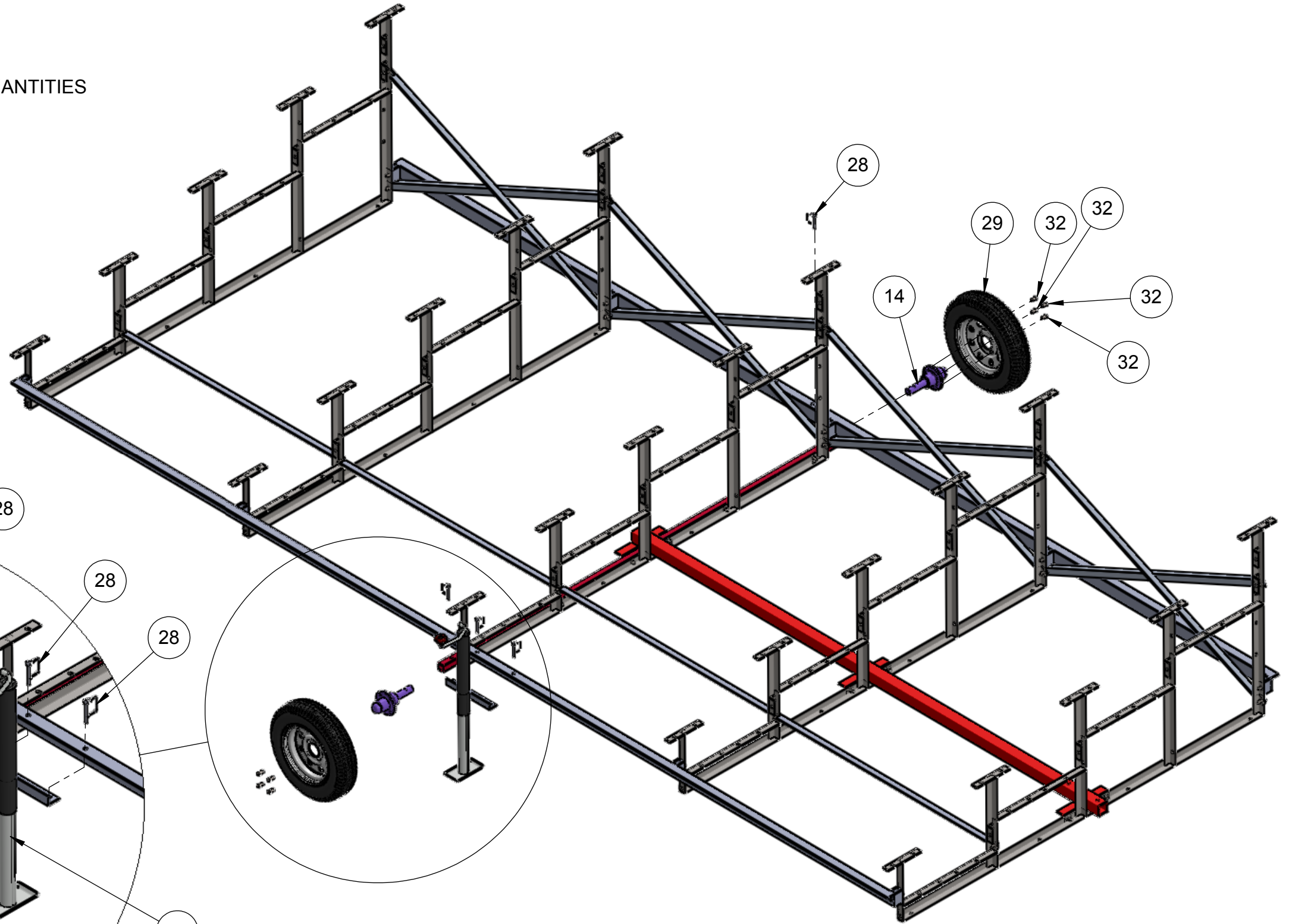
C

B

B

A

A



DETAIL:
RIM AND TIRE ASSEMBLY

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		UNLESS OTHERWISE SPECIFIED:			NAME	DATE	S.S.C.I.	
		DIMENSIONS ARE IN INCHES	DRAWN		JC	08/04/2014	TITLE: TOWING KIT 5TB 21ft. BLEACHER INSTALLATION INSTRUCTIONS	
		TOLERANCES:	CHECKED					
		FRACTIONAL ±	ENG APPR.					
		ANGULAR: MACH ± BEND ±	MFG APPR.					
		TWO PLACE DECIMAL ±	Q.A.					
		THREE PLACE DECIMAL ±	COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:						
		MATERIAL						
		FINISH						
NEXT ASSY	USED ON						SIZE DWG. NO.	REV
							B BL-5TB-21TK	01
APPLICATION		DO NOT SCALE DRAWING					SCALE: 1:64 WEIGHT:	SHEET 6 OF 7

