



## ASSEMBLY INSTRUCTIONS FOR 2B3306, 2B3306SW, 2B3406 & 2B3406SW EVOLUTION® GOALS

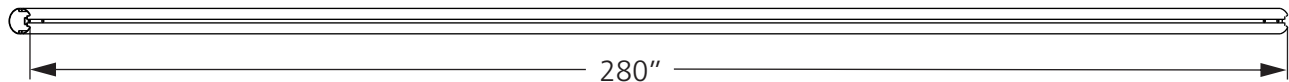
1. Unpack all parts and check for damage that may have occurred during shipping. If damage has occurred, notify Kwik Goal immediately. Lay out all parts. Remove all cardboard and packaging immediately. Wet or damp packaging may damage contents.
2. Read through entire instruction before beginning assembly and installation.

**NOTE: Components may be packaged in one or more additional boxes.**

### Parts

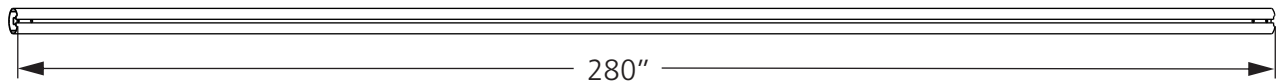
Crossbar (1)

Part#	Goal#	
UZ932	2B3306	2B3306SW
UZ965	2B3406	2B3406SW



Back Bottom Bar (1)

Part#	Goal#	
UZ892	2B3306	2B3306SW
UZ966	2B3406	2B3406SW



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All warning and safety labels included with this product must be visible at all times.

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**⚠ WARNING**

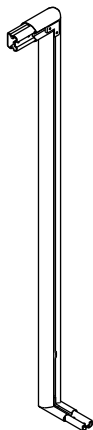
**IMPORTANT GOAL SAFETY INSTRUCTIONS**  
**READ CAREFULLY**

1. Check for structural integrity and proper connecting hardware before every use. Replace damaged or missing parts or fasteners immediately.
2. Safety/Warning labels must be clearly visible.
3. Securely anchor movable soccer goals at ALL times.
4. Always instruct players, managers, coaches, trainers, teachers, maintenance workers and all other personnel who might come in contact with the goal, on the safe handling of and potential dangers associated with movable soccer goals.
5. Always exercise extreme caution when moving goals and provide adequate manpower to move goals of varied sizes and weights. Movable soccer goals should only be moved by authorized personnel.
6. NEVER allow anyone to climb on the net or goal framework.
7. Movable soccer goals should only be used on LEVEL fields, NEVER on a slope or hill area.
8. Remove nets when goals are not in use.
9. Most of the tip-over injuries occurred when goals were unattended. Anchor or chain one goal to another or to nearby fence posts, dugouts, or any other similar sturdy fixture when not in use. If this is not practical, store movable soccer goals in a place where children cannot have access to them.
10. Fully disassemble goals for seasonal storage.

## Parts - Continued

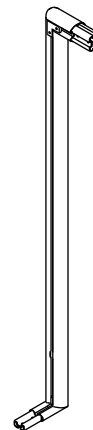
Left Post (1)

Part#	Goal#	
UZ863	2B3306	2B3306SW
UZ962	2B3406	2B3406SW



Right Post (1)

Part#	Goal#	
UZ864	2B3306	2B3306SW
UZ961	2B3406	2B3406SW



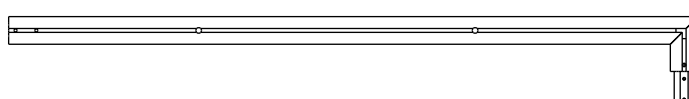
Right Base (1)

Part#	Goal#	
UZ891	2B3306	
UZ963	2B3406	
UZ1358		2B3406SW
UZ1360		2B3306SW

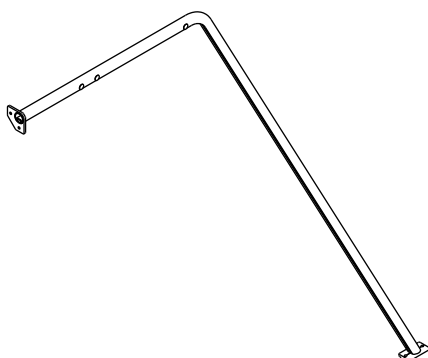


Left Base (1)

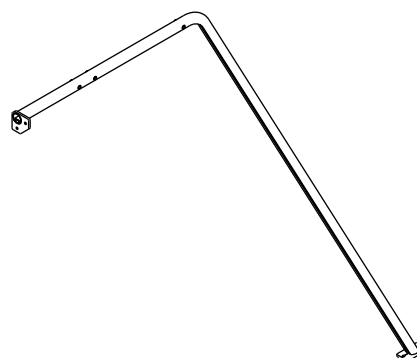
Part#	Goal#	
UZ890	2B3306	
UZ964	2B3406	
UZ1357		2B3406SW
UZ1359		2B3306SW



Right Backdrop (1)  
(Part# UZ967)



Left Backdrop (1)  
(Part# UZ968)



### \*\*\*CAUTION\*\*\*

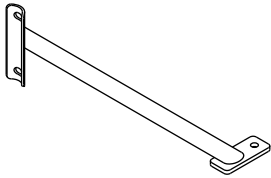
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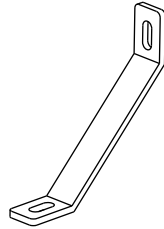
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## Parts - Continued

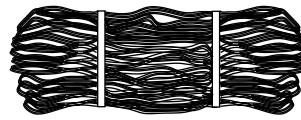
Backdrop Brace (2)  
(Part# UZ953)



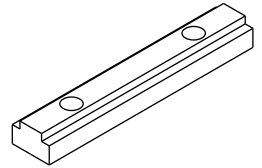
Post Brace (2)  
(Part# UZ737)



Net (1)  
(Part# 3B2162)



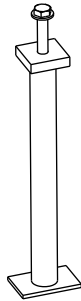
Channel Spacer (6)  
(Part# UZ812)



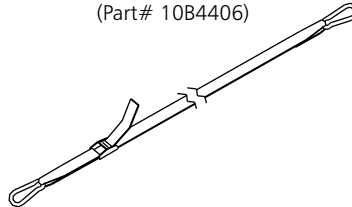
Net Clip (100)  
(Part# 10B3101 Pack of 100)



Ground Anchor (4)  
(Part# 10B103 Pack of 4)



Net Strap (1)  
(Part# 10B4406)



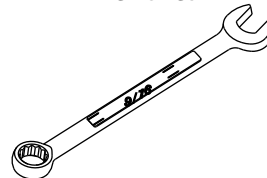
## Assembly Tools

## Hardware

Note: Hardware may be packaged separately in one or more boxes. Open all packages before beginning assembly.

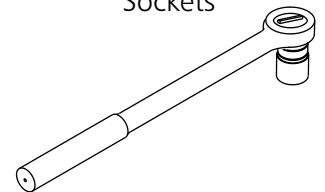
3/8" x 1-1/2" Hex Bolt (Part# TZ106)	(12)
3/8" x 1-1/4" Hex Bolt (Part# TZ59)	(8)
3/8" x 7/8" Hex Bolt (Part# TZ249)	(4)
3/8" Lock Washer (Part# TZ65)	(24)
3/8" Flat Washer (Part# TZ60)	(24)
3/8" Square Nut (Part# TZ247)	(8)
5/16" x 1" Hex Bolt (Part# TZ121)	(4)
5/16" Eyebolt (Part# TZ120)	(2)
5/16" Flat Washer (Part# TZ269)	(6)
5/16" Lock Washer (Part# TZ122)	(4)

1/2", 9/16" & 3/4"  
Wrenches

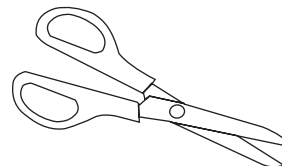


AND

Ratchet with  
1/2", 9/16" & 3/4"  
Sockets



Scissors



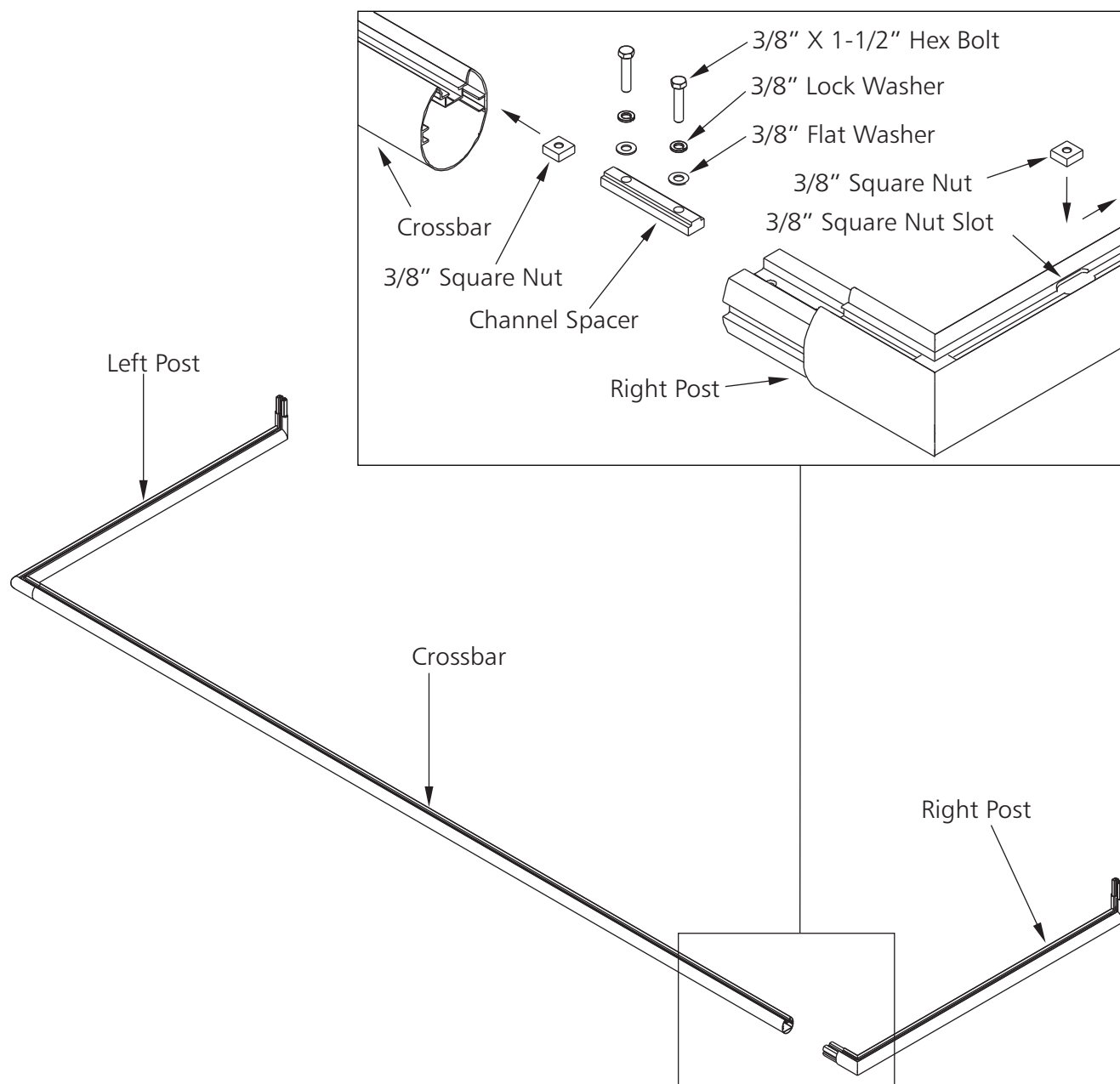
## **\*\*\*CAUTION\*\*\***

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3. Attach left post and right post to crossbar using channel spacers and 3/8" x 1 1/2" hex bolts. Note direction of decals on crossbar before fastening. Place a 3/8" square nut in each side of the crossbar before inserting channel spacer. Be sure connections are pressed firmly together before tightening hex bolts.
4. Insert one 3/8" square nut in slot located in each of the assembled posts.



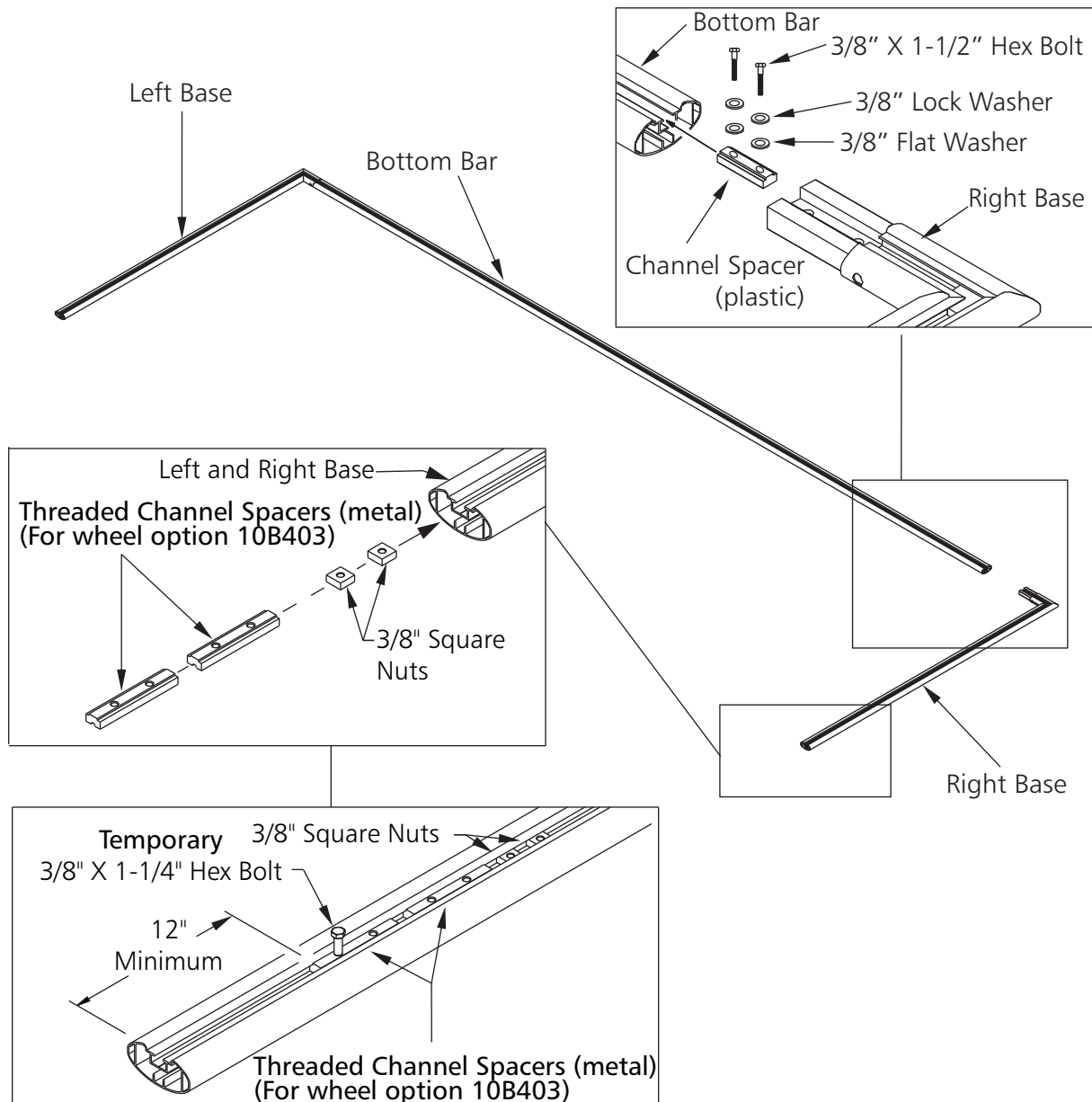
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5. Attach left base and right base to back bottom bar using channel spacers and 3/8" x 1 1/2" hex bolts. Note direction of decals on back bottom bar before fastening. Be sure connections are pressed firmly together before tightening hex bolts.
6. **2B3306SW & 2B3406SW** - skip to step 8, all other goals continue to step 7.
7. Insert two 3/8" square nuts into left base and right base. **NOTE: If installing optional wheels (Part# 10B403), also include two threaded channel spacers from wheel option package in each base.** To prevent threaded channel spacers or square nuts from falling out during assembly, temporarily insert a 3/8" hex bolt in last threaded hole of the threaded channel spacer or square nut and finger tighten only.



**\*\*\*CAUTION\*\*\***

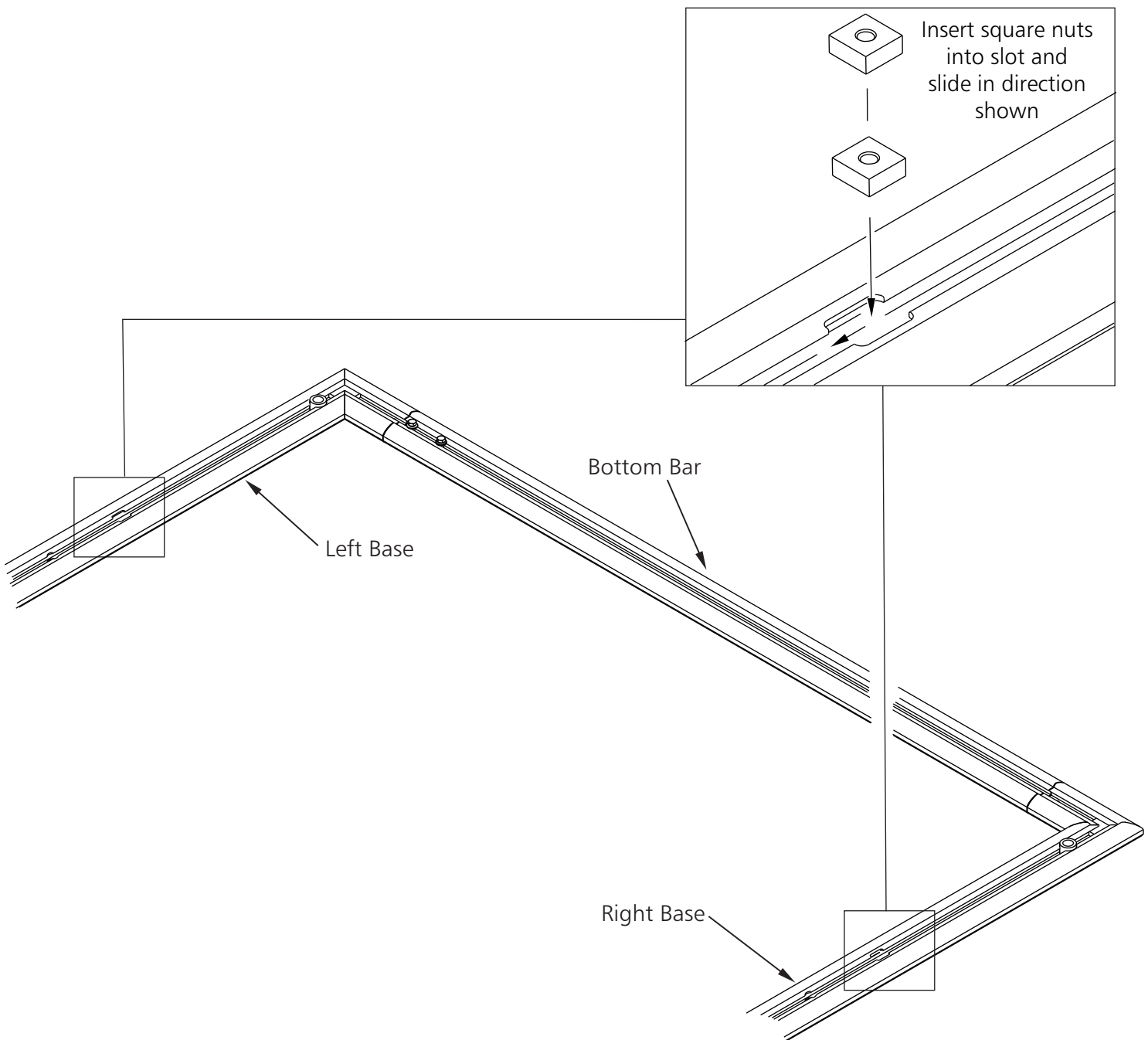
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8. 2B3306SW & 2B3406SW ONLY

Insert two 3/8" square nuts into left base and right base at locations shown.



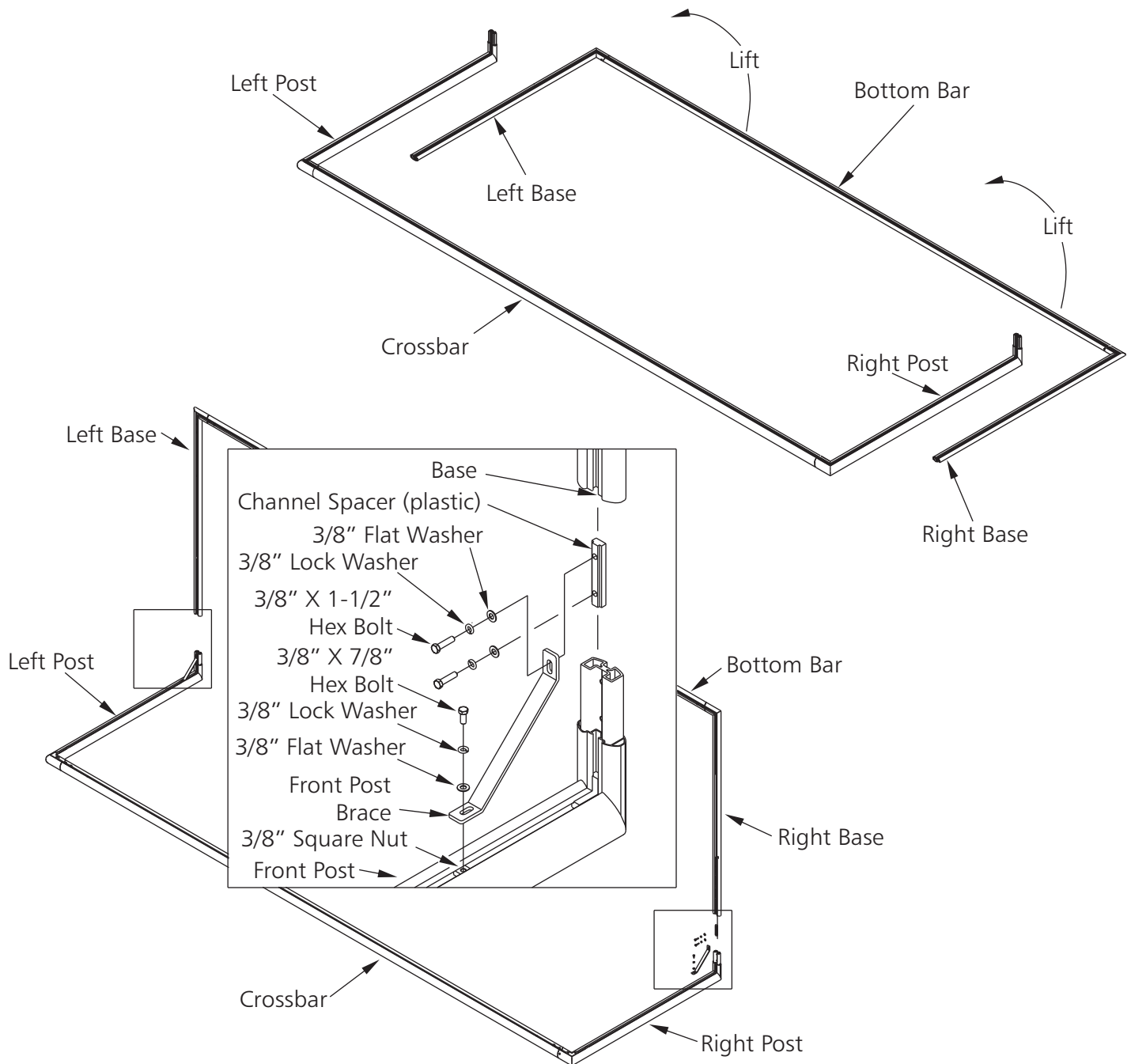
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9. Lift and insert assembled bases into assembled posts. Fasten using channel spacers, front post braces, 3/8" hex bolts and 3/8" square nuts. Be sure connections are pressed firmly together before tightening hex bolts.



**\*\*\*CAUTION\*\*\***

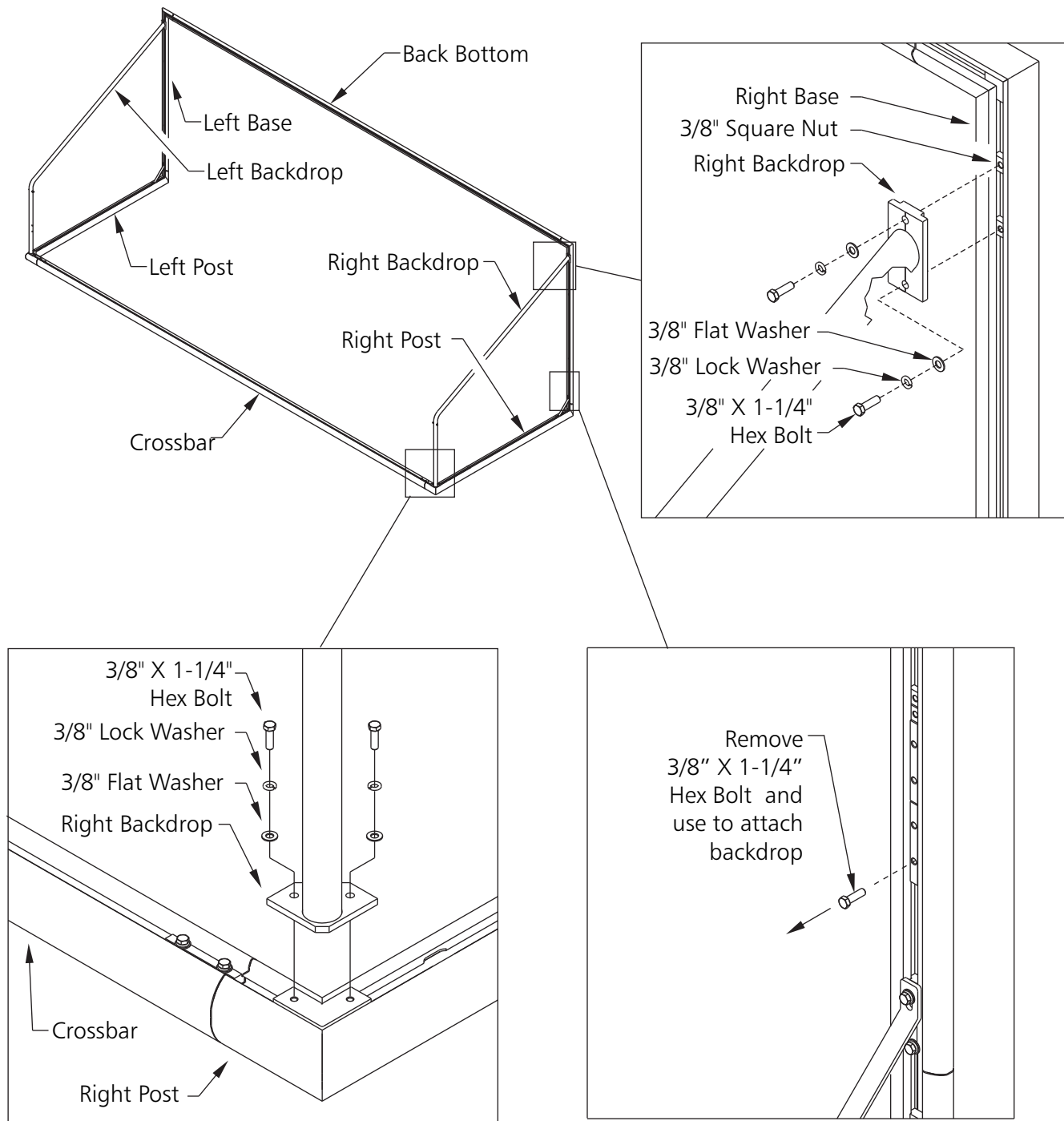
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10. Remove 3/8" hex bolts used to temporarily secure fasteners to bases. Attach each backdrop to goal using 3/8" x 1 1/4" hex bolts.



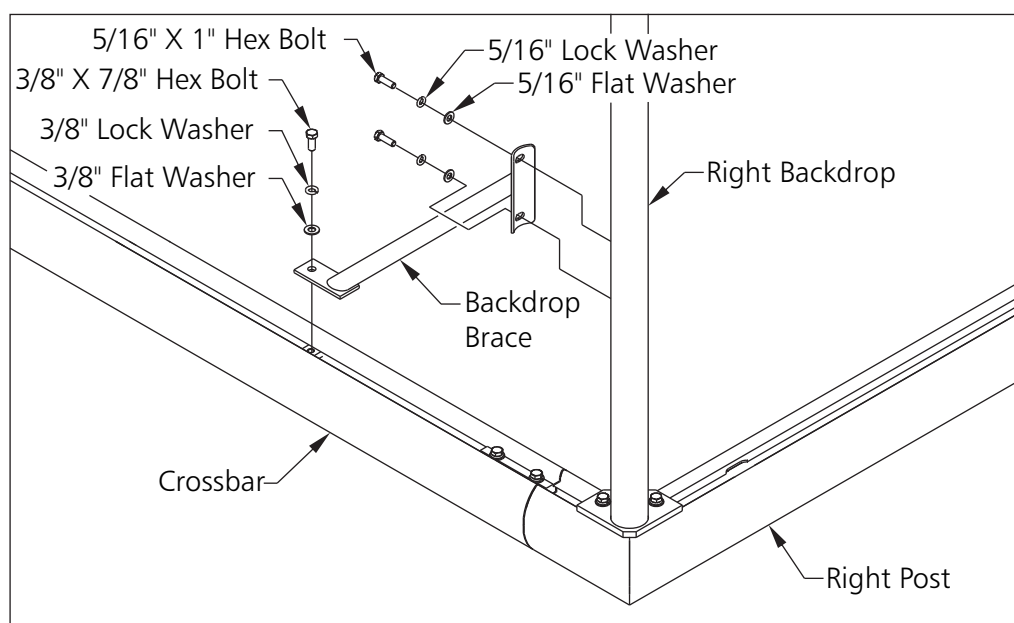
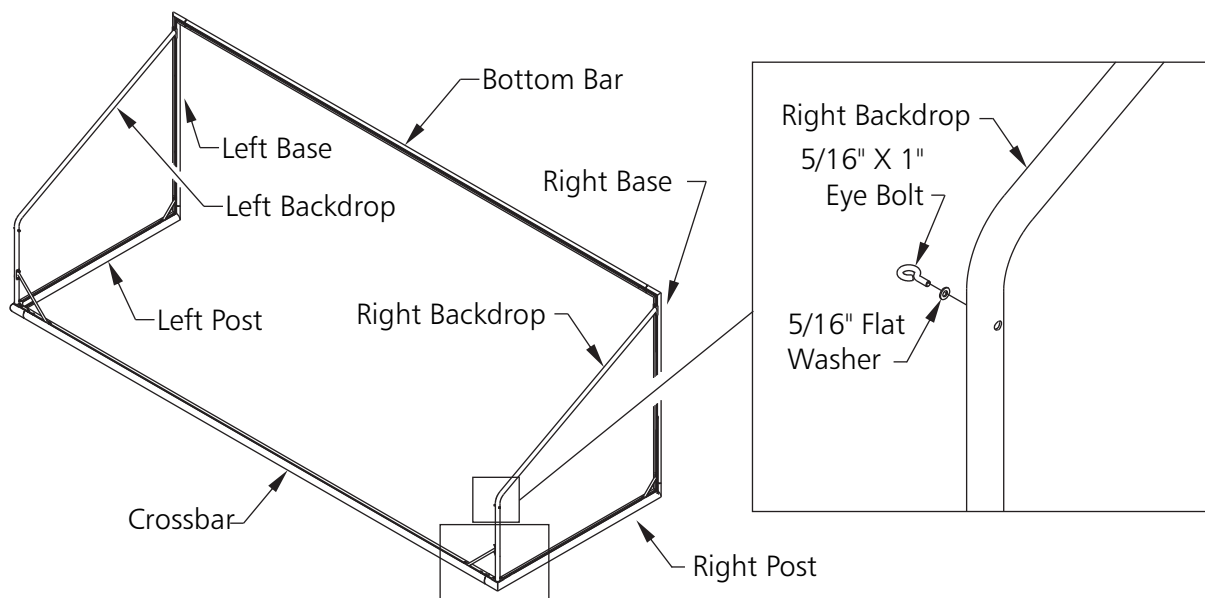
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11. Attach backdrop braces using 3/8" x 7/8" hex bolts, 3/8" square nuts and 5/16" x 1" hex bolts. Attach eye bolts to right backdrop and left backdrop.



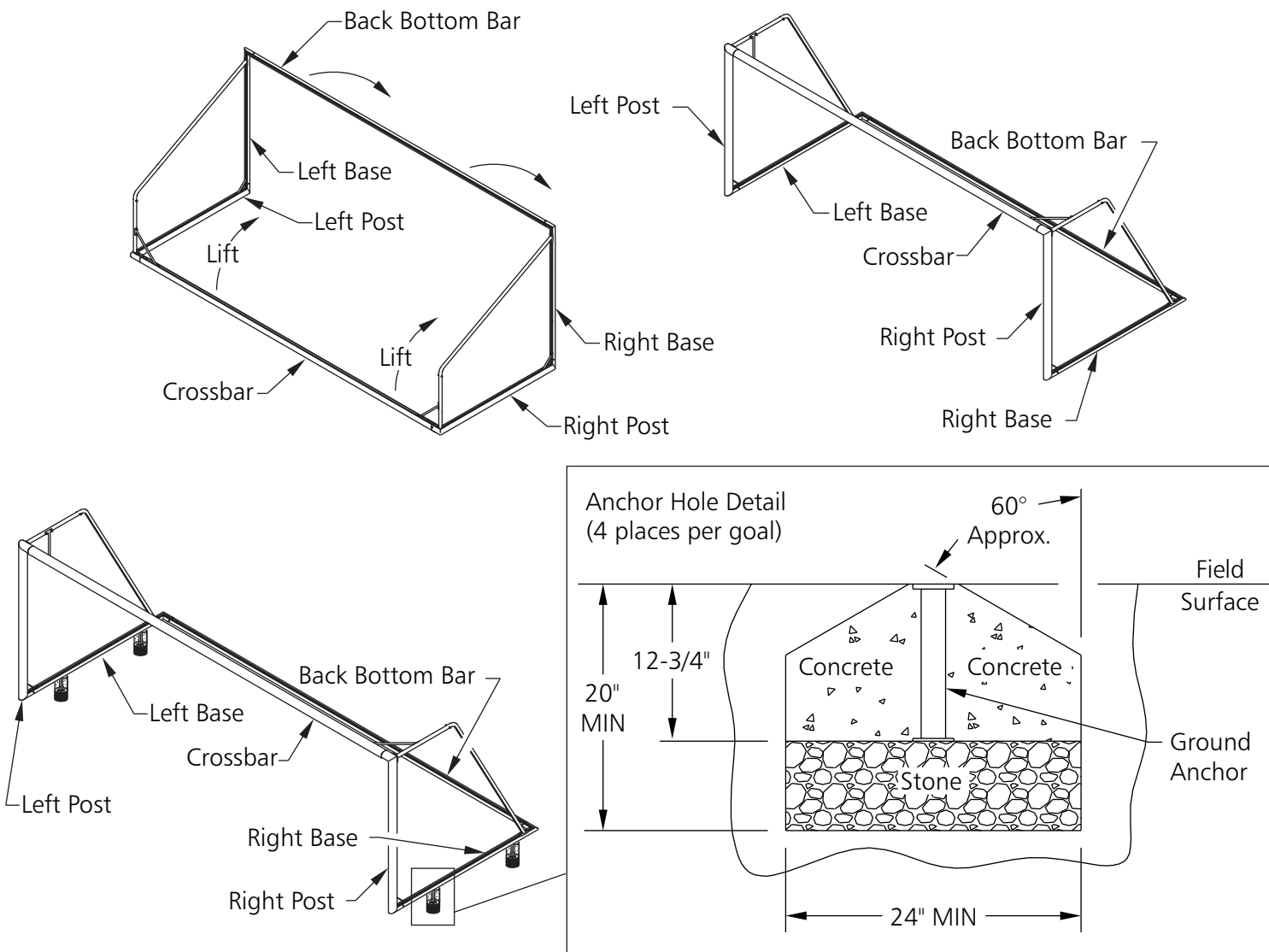
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12. Turn goal upright onto its bases. Set goal in desired area and mark ground anchor hole location.
13. Move goal and dig holes a minimum of 24" in diameter and 20" deep. Areas subject to heavy ground frost may go as deep as 36".

**CAUTION: GOALS MUST BE PROPERLY ANCHORED OR STORED AT ALL TIMES.**

14. Apply anti-seize compound to ground anchor bolts prior to insertion. Attach ground anchors to assembled goal and secure with coated bolts. Set goal in desired installation location with anchors in holes, fill holes surrounding anchors with concrete.
15. At this time, be sure your goal is plumb and level to field surface.



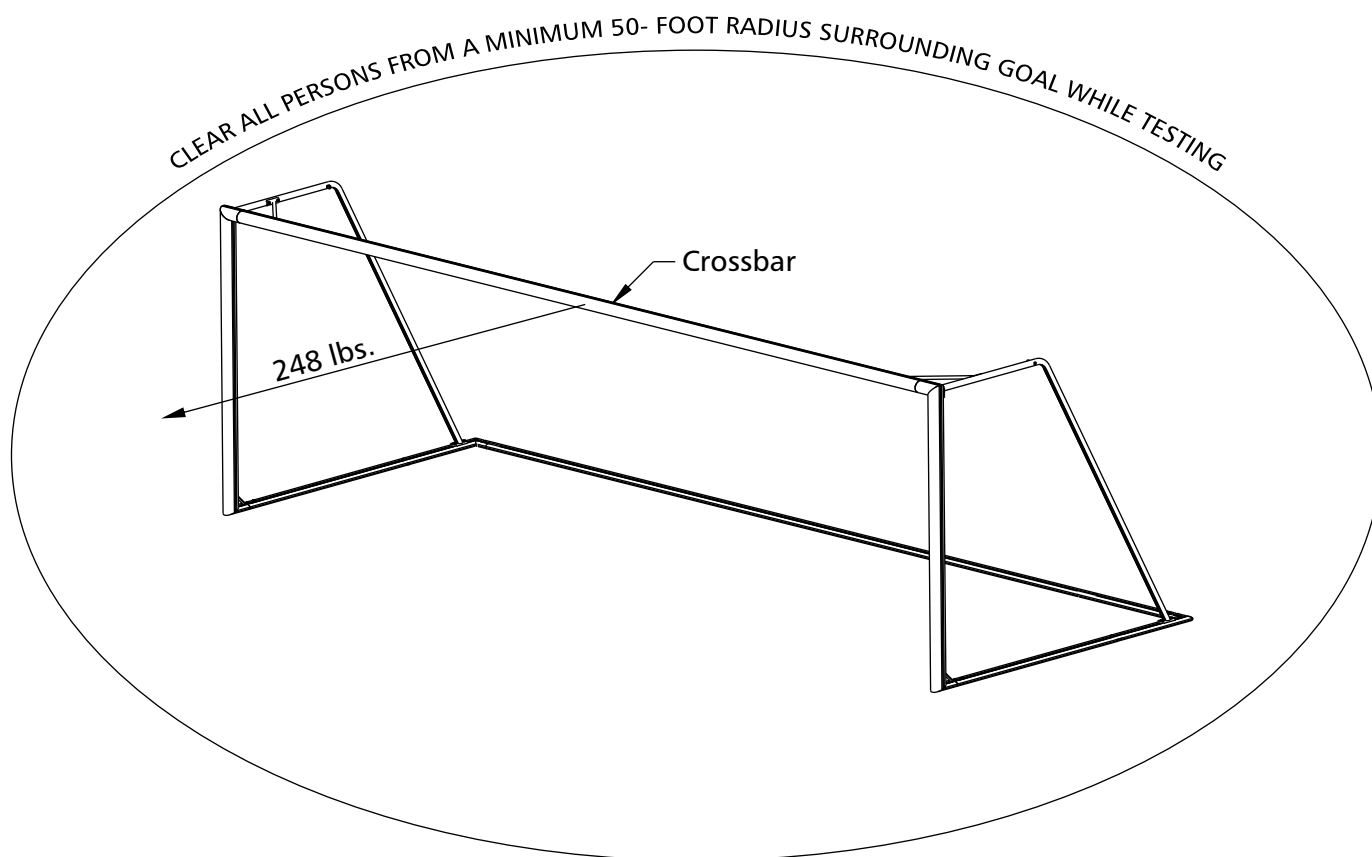
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17. After installing, test as described below to verify effectiveness of anchor system. If applicable, allow concrete to fully cure before testing.

### ANCHOR TEST

1. Clear all persons from a minimum 50 foot radius surrounding the goal.
2. Verify goal is attached to anchors according to instruction.
3. Apply a horizontal pull force of 248 lbs. to the center of the crossbar for 60 - 70 seconds.  
Full safety precautions must be taken while performing test.
4. If goal overturns during application of force or does not return to an upright position after removing force, an alternate anchoring system must be used



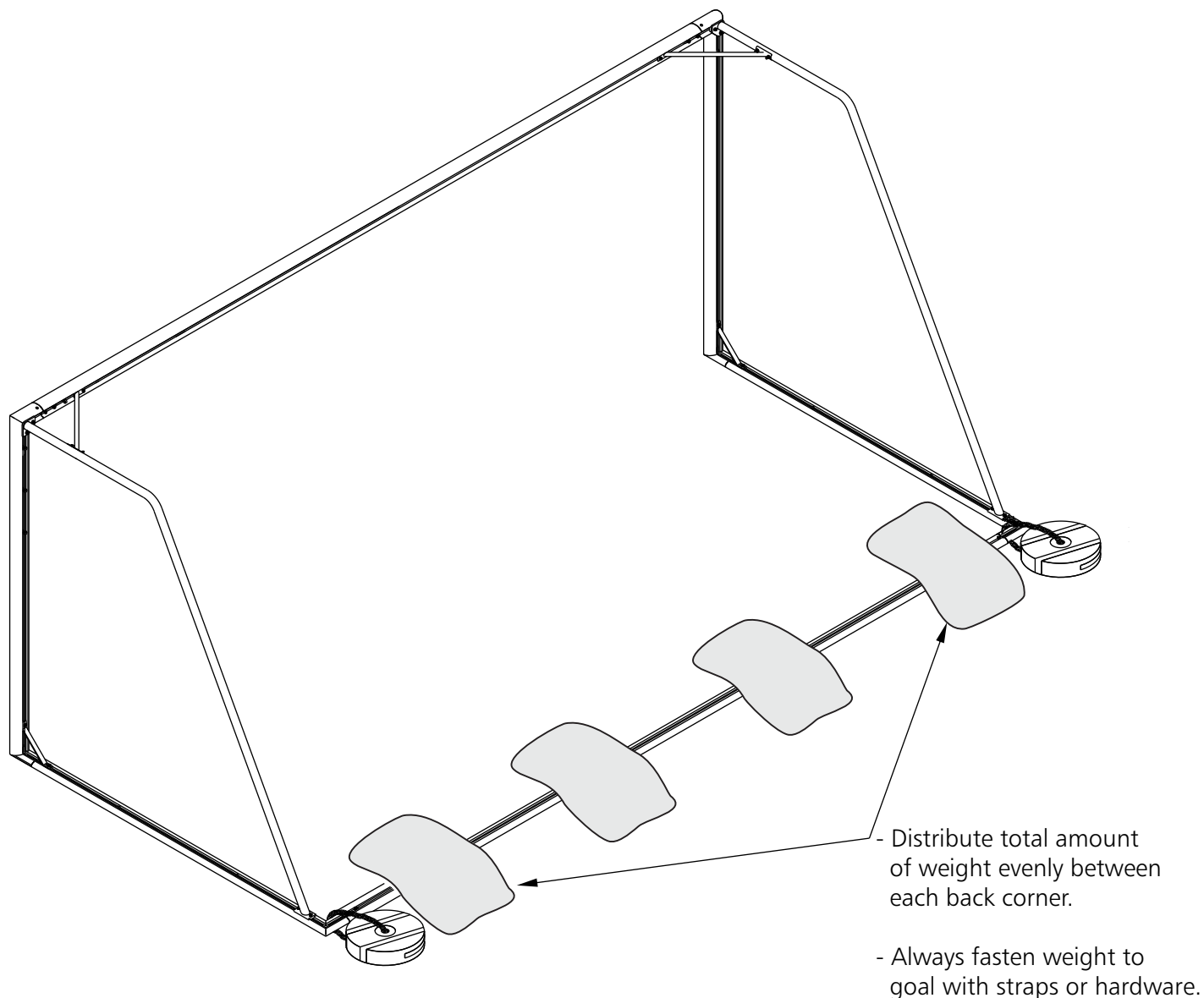
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16. The ground anchor system supplied is the recommended and the safest method of anchoring your goal. However, counterbalance weight may be used as a temporary anchoring system. A minimum of 240 lbs. must be placed on the back bottom bar for the goal to be stabilized. Test anchoring in accordance with step 17.



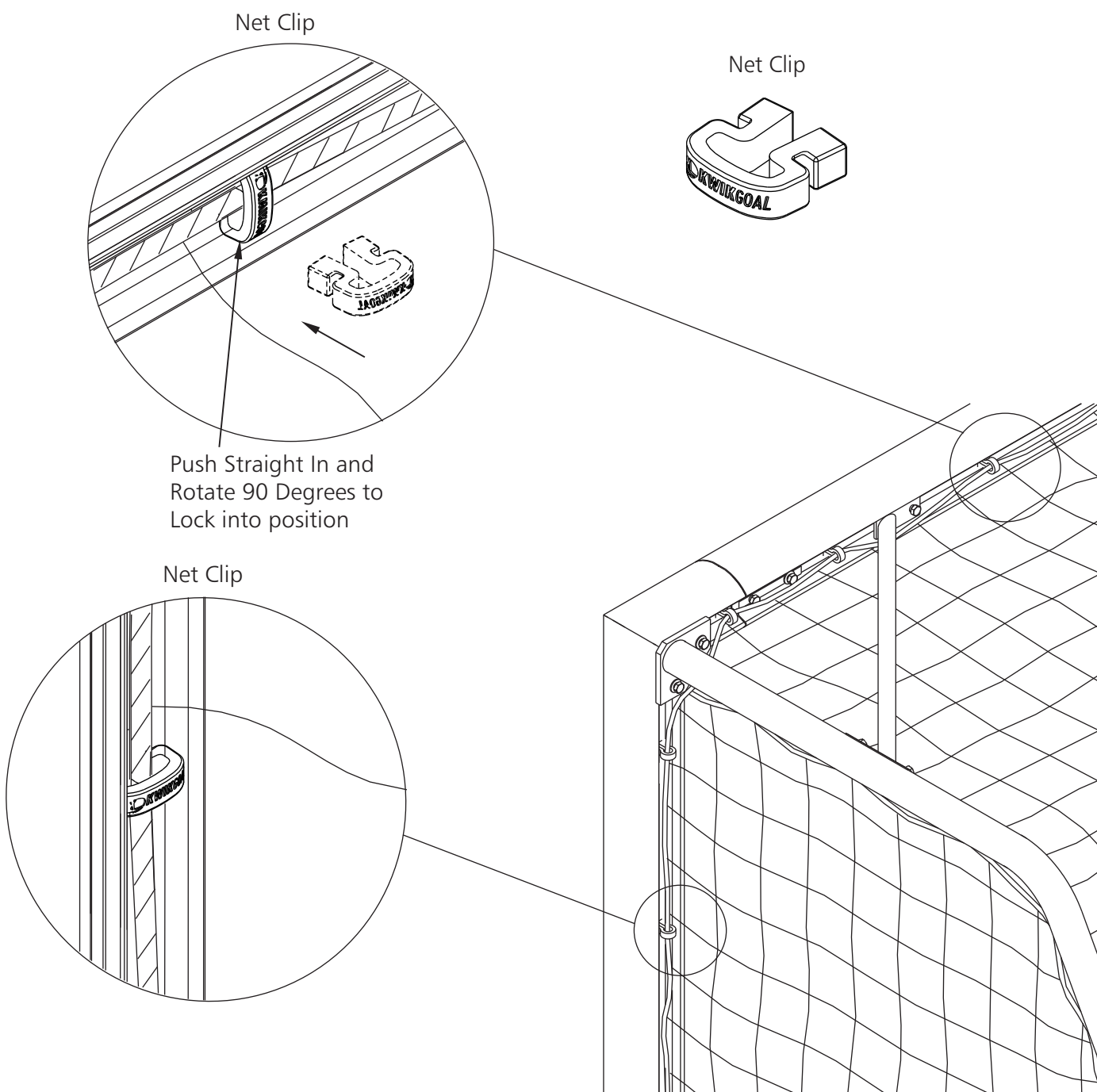
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18. Attach net using net clips.



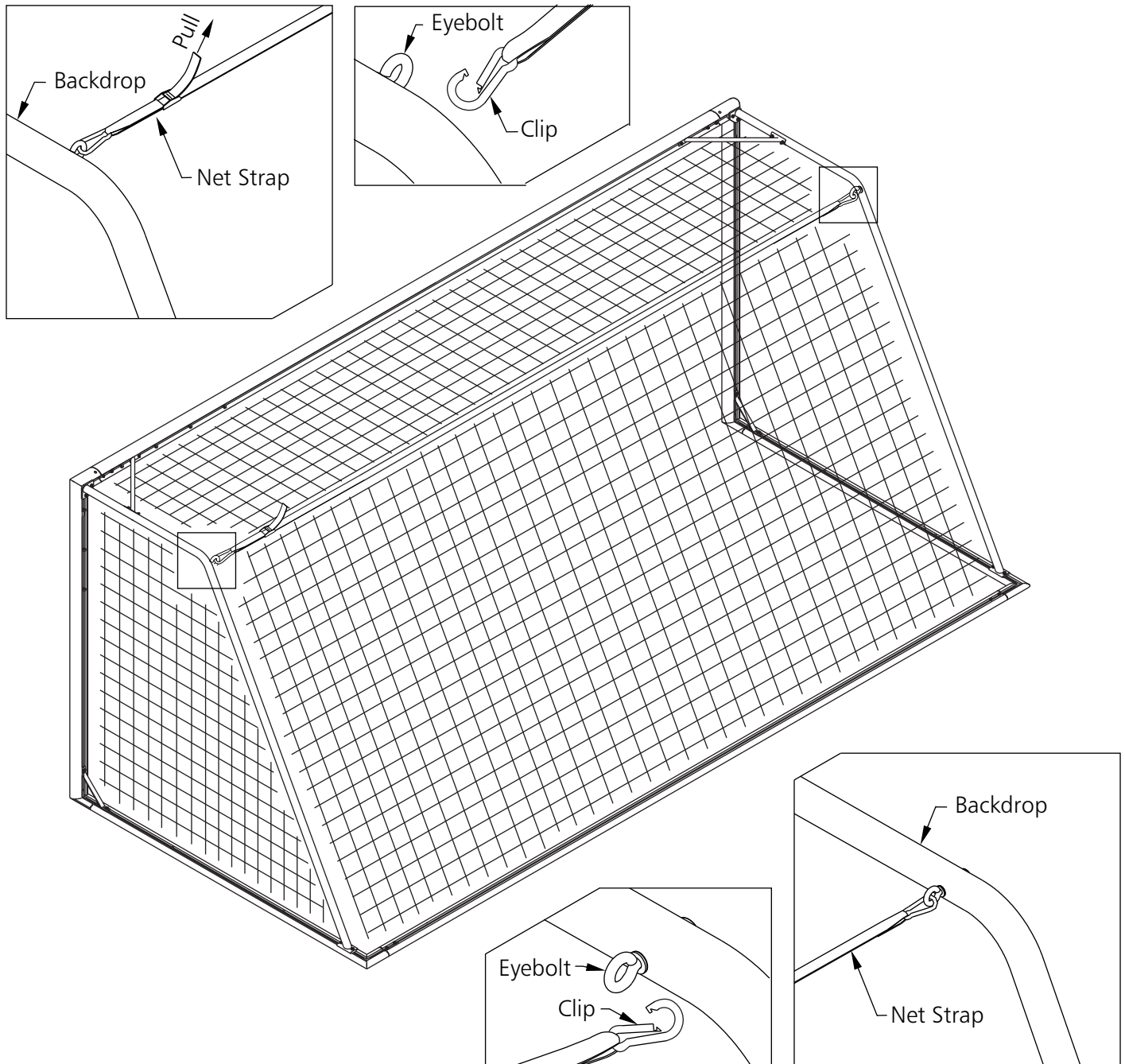
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19. From inside goal frame, attach net strap to the eyebolt in the backdrops as shown. Pull net strap tight as shown. **(NOTE: Do not over tighten net strap. Over tightening may damage goal.)** Excess strap can be trimmed to length. Leave 12" to 18" of excess strap for ease of removal and re-installation. (Note: To keep end of adjustable strap from fraying, ends can be melted after being cut.) Tie all excess strap to itself to prevent from hanging in goal area.



Go to [kwikgoal.com](http://kwikgoal.com) for additional product information.

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