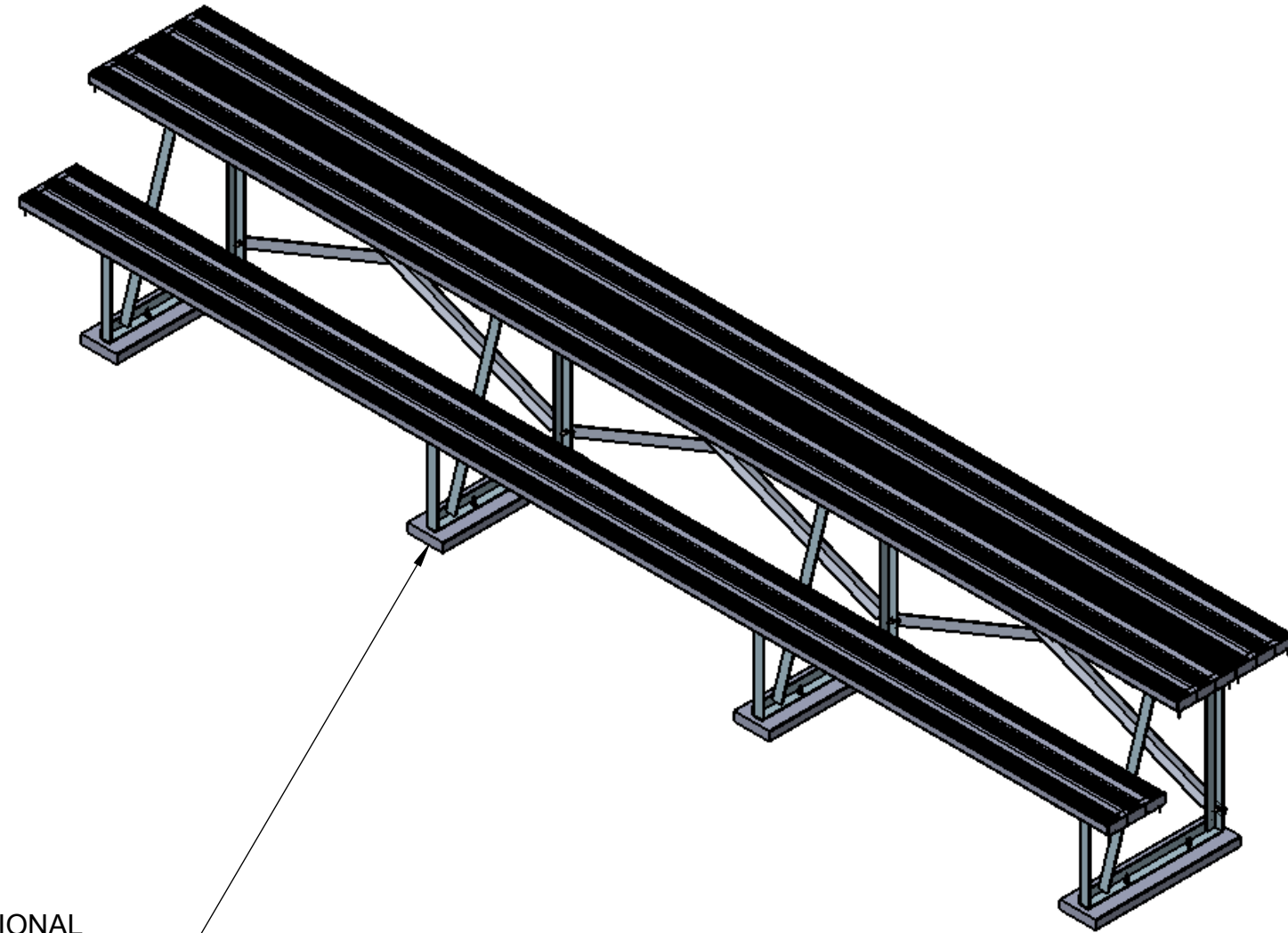


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BL-TIMERSTABLE-STRINGER	TIMER'S TABLE STRINGER	4
2	BL-20774	ALUMINUM RETAINER CLIP 1-5/16" LENGTHS	24
3	HW-B-5000	GR 2 CARRIAGE BOLT MECH. GALV. 5/16" x 1-1/4"	24
4	BL-SLEEPER-96	2" x 6" x 96" HDPE RECYCLED SLEEPER	4
5	HW-N-10000	3/8" SERRATED FLANGE NUT MECH. GALV.	19
6	HW-N-10001	5/16" SERRATED FLANGE NUT MECH. GALV.	24
7	HW-B-50003	GR 5 CARRIAGE BOLT MECH. GALV. 3/8 x 2-1/2	8
8	HW-B-40000	GR 5 HEX MECH. GALV. 3/8" x 1-1/4"	11
9	BL-17400A	END CAP 9-1/2"	6
10	AL-16723A-15	2" x 10" NOMONAL BLEACHER PLANK ANODIZED FINISH 15'	3
11	HW-R-10000	ALUMINUM POP RIVET 3/16" x 0.251-0.375	12
12	BL-60-22	54-22 DIAGONAL BRACE	6



NOTES:

ITEM 4 SLEEPERS INSTALLED FOR A PORTABLE TIMERS TABLE

THE FOLLOWING COMPONENTS ARE OPTIONAL

(ITEM 4 QTY.4), (ITEM 7 QTY.8) AND (ITEM 5 QTY. 8)

NOTES:

IF BOLTING TO CONCRETE HARDWARE SUPPLIED BY OTHERS. RECOMMENDED HARDWARE 3/8" x 3" WEDGE BOLT.

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TITLE

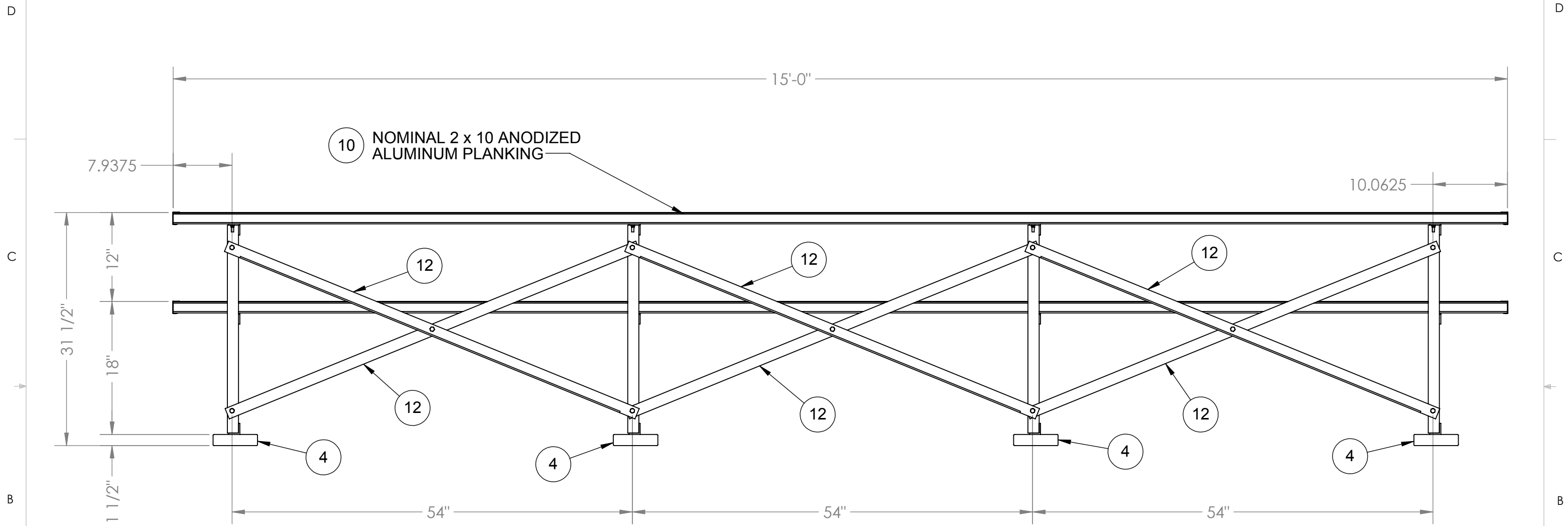
TIMER'S TABLE 15' LONG

REV.	DATE	DWG No:
	Jan.31/2014	BL-TIMERSTABLE-15

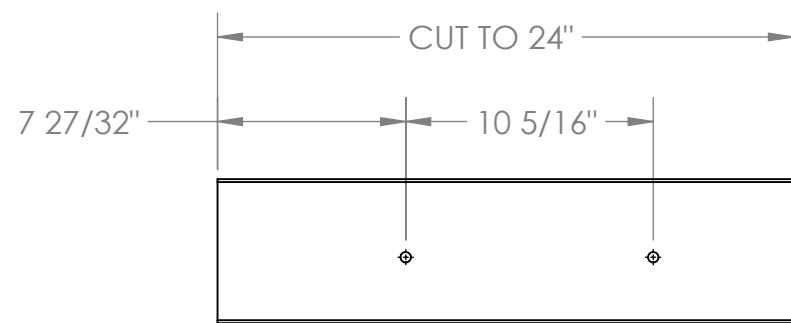
SCALE	DES.	PAGE
N.T.S.	John Cox	1 of 5

NOTES:

SEE SHEET 1 FOR BALLOON ITEM QUANTITIES



REAR ELEVATION



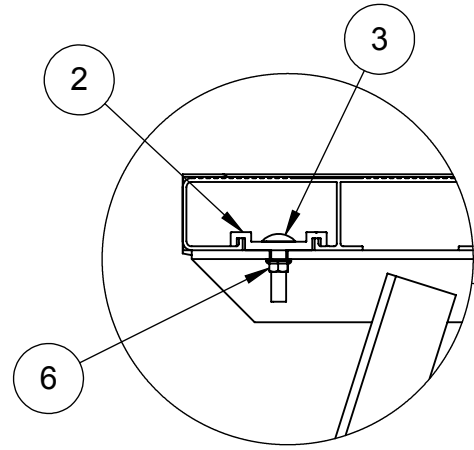
ITEM 4 SLEEPER

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		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN	John Cox		
		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED			TITLE:
		MATERIAL		ENG APPR.			TIMER'S TABLE 15' LONG
		FINISH		MFG APPR.			SIZE
NEXT ASSY	USED ON	DO NOT SCALE DRAWING		Q.A.			DWG. NO.
APPLICATION				COMMENTS:			REV
						B BL-TIMERSTABLE-15 01	
						SCALE: 1:32 WEIGHT: SHEET 2 OF 5	

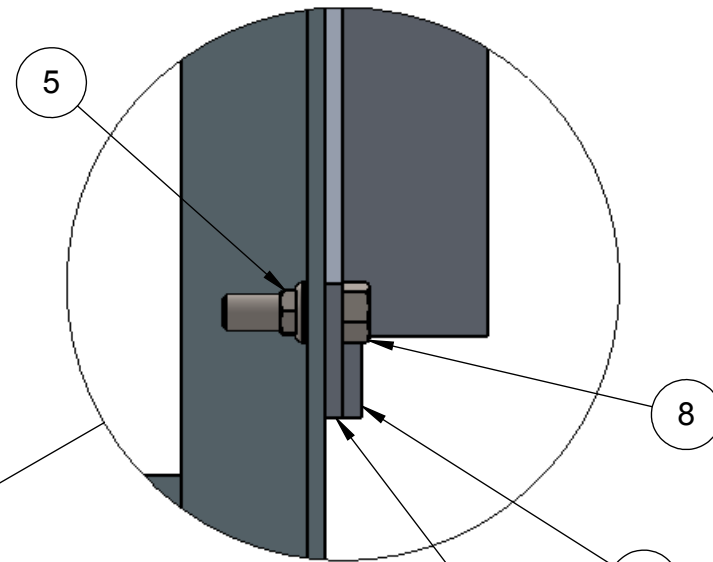
NOTES:

SEE SHEET 1 FOR BALLOON ITEM QUANTITIES

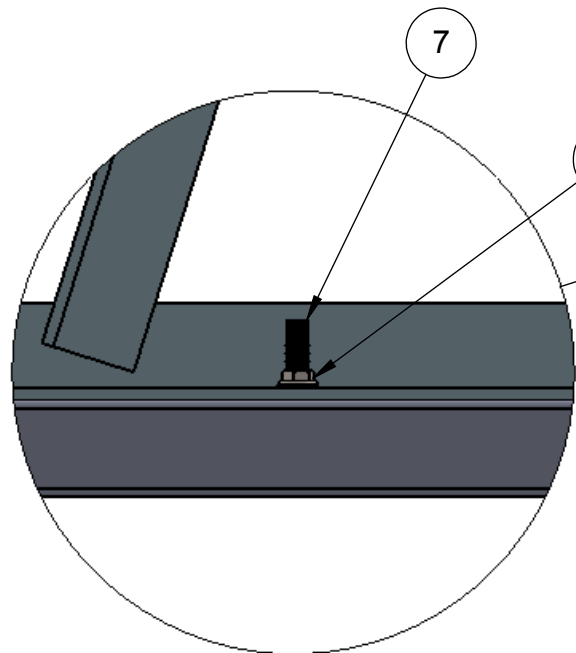


DETAIL A
SCALE 1 : 4

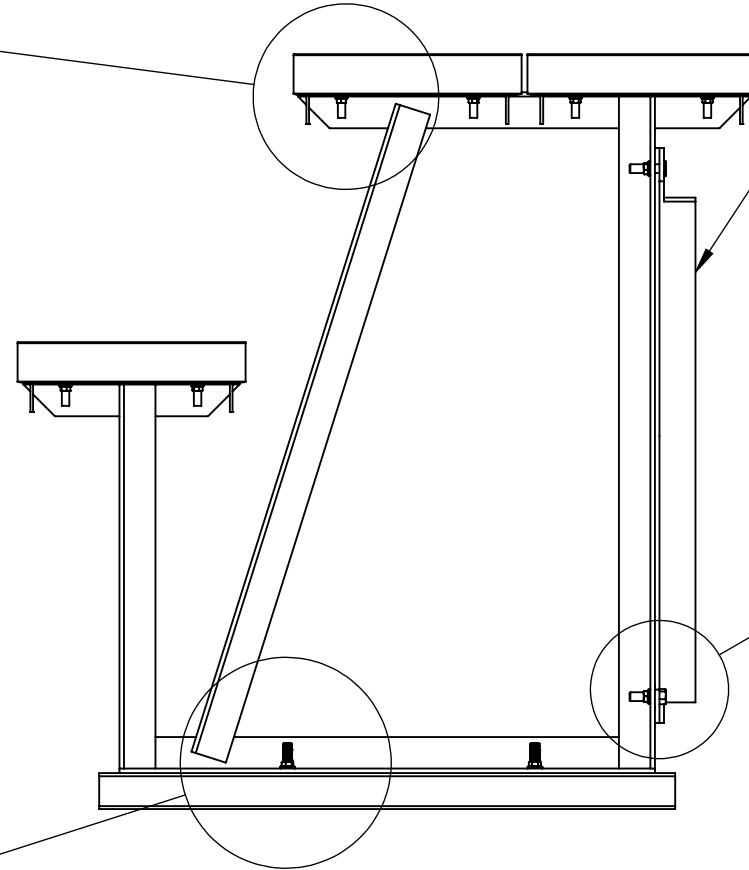
SEE SHEET 5 FOR CROSS
BRACE ASSEMBLY



DETAIL C
SCALE 1 : 2



DETAIL B
SCALE 1 : 3



RIGHT SIDE ELEVATION
ITEM 1 STRINGER ASSEMBLY

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		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED			TITLE: TIMER'S TABLE 15' LONG
		MATERIAL		ENG APPR.			
		FINISH		MFG APPR.			
NEXT ASSY	USED ON			Q.A.			SIZE
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:			DWG. NO.
							REV
							B
							BL-TIMERSTABLE-15
							01
							SCALE: 1:32 WEIGHT:
							SHEET 3 OF 5

8 7 6 5 4 3 2 1

NOTES:

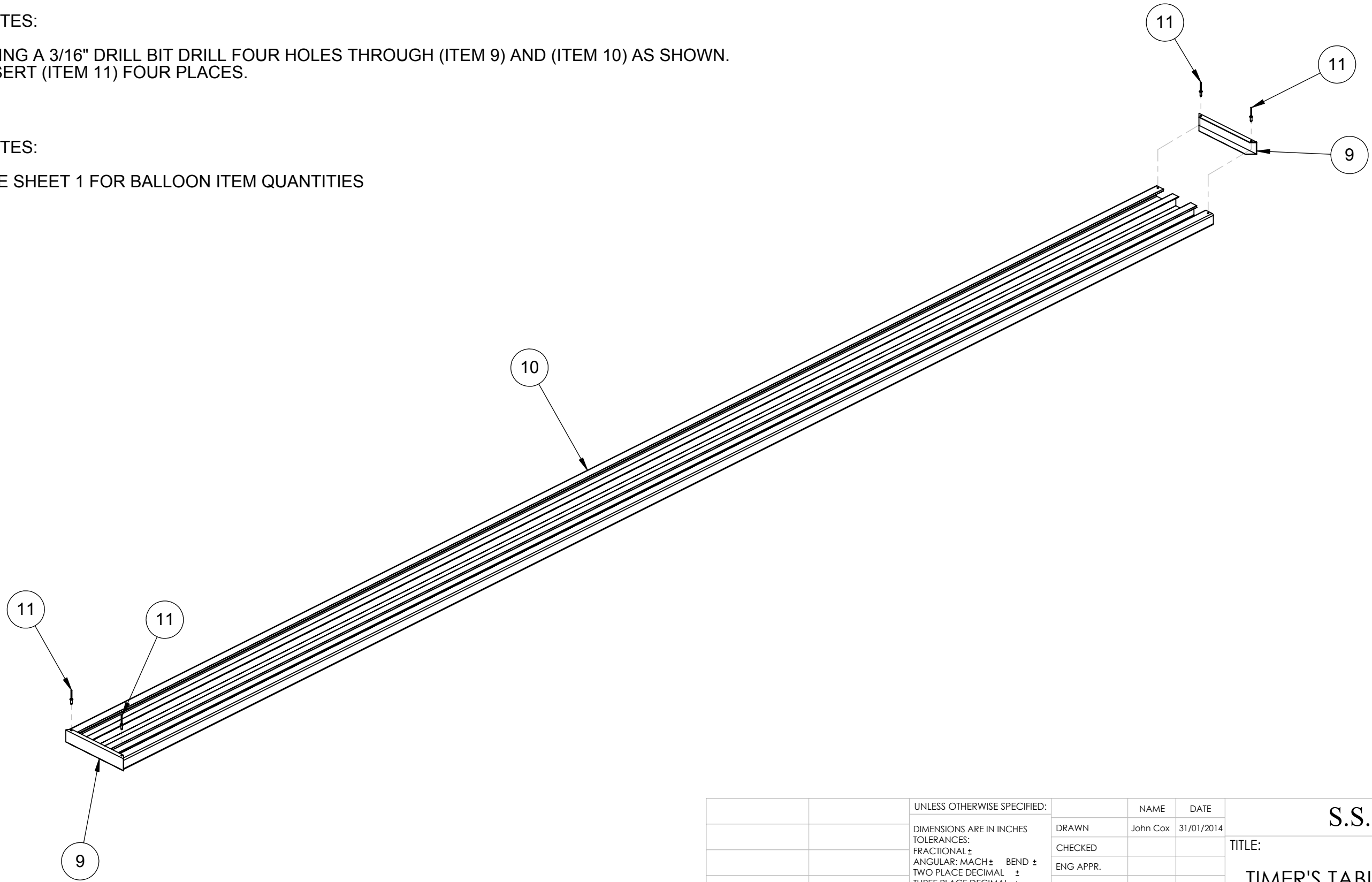
USING A 3/16" DRILL BIT DRILL FOUR HOLES THROUGH (ITEM 9) AND (ITEM 10) AS SHOWN. INSERT (ITEM 11) FOUR PLACES.

NOTES:

SEE SHEET 1 FOR BALLOON ITEM QUANTITIES

D
C
B
A

D
C
B
A



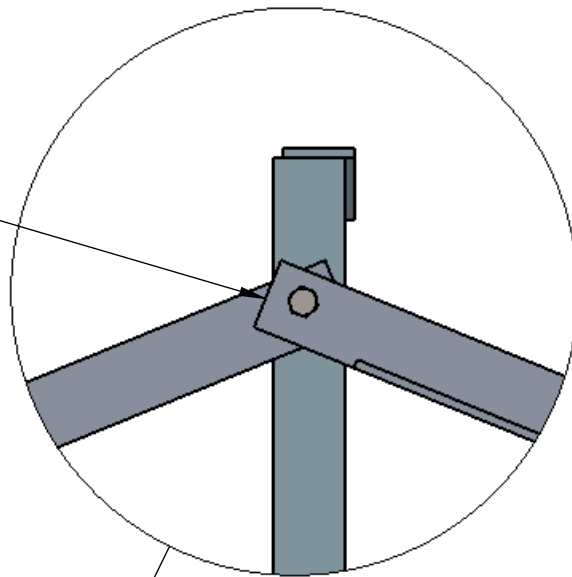
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		DIMENSIONS ARE IN INCHES		DRAWN	John Cox			31/01/2014	
		TOLERANCES:		CHECKED			TITLE: TIMER'S TABLE 15' LONG		
		FRACTIONAL ±		ENG APPR.					
		ANGULAR: MACH ± BEND ±		MFG APPR.					
		TWO PLACE DECIMAL ±		Q.A.					
		THREE PLACE DECIMAL ±		COMMENTS:					
		INTERPRET GEOMETRIC TOLERANCING PER:							
		MATERIAL							
		FINISH							
NEXT ASSY	USED ON						SIZE	DWG. NO.	REV
APPLICATION		DO NOT SCALE DRAWING					B	BL-TIMERSTABLE-15	01
							SCALE: 1:48 WEIGHT:		SHEET 4 OF 5

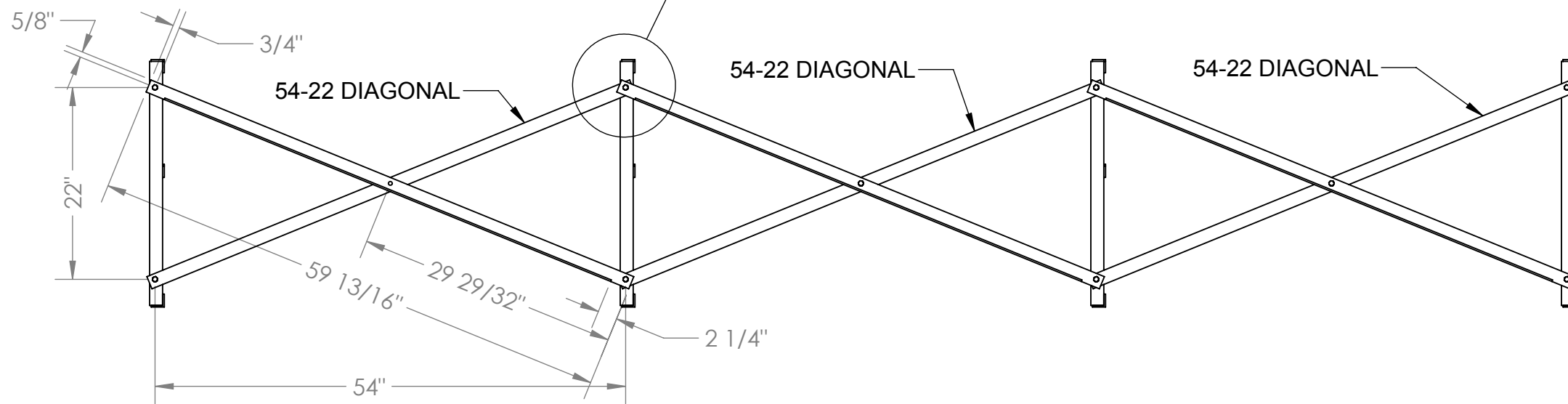
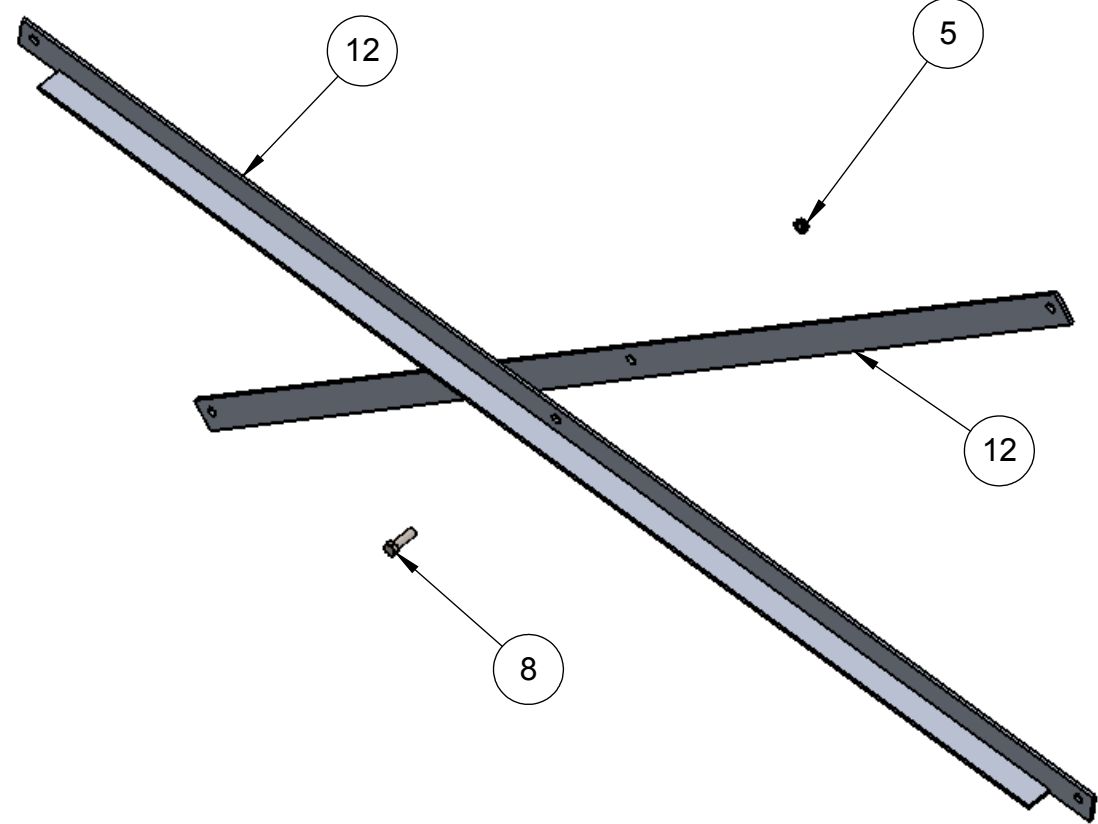
8 7 6 5 4 3 2 1

NOTES:
SEE SHEET 1 FOR BALLOON ITEM QUANTITIES

OVERLAP CROSS
BRACE



DETAIL D
SCALE 1 : 4



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		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED			TITLE: TIMER'S TABLE 15' LONG		
		MATERIAL		ENG APPR.					
		FINISH		MFG APPR.					
NEXT ASSY	USED ON			Q.A.			SIZE	DWG. NO.	REV
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:			B	BL-TIMERSTABLE-15	01
							SCALE: 1:8	WEIGHT:	SHEET 5 OF 5