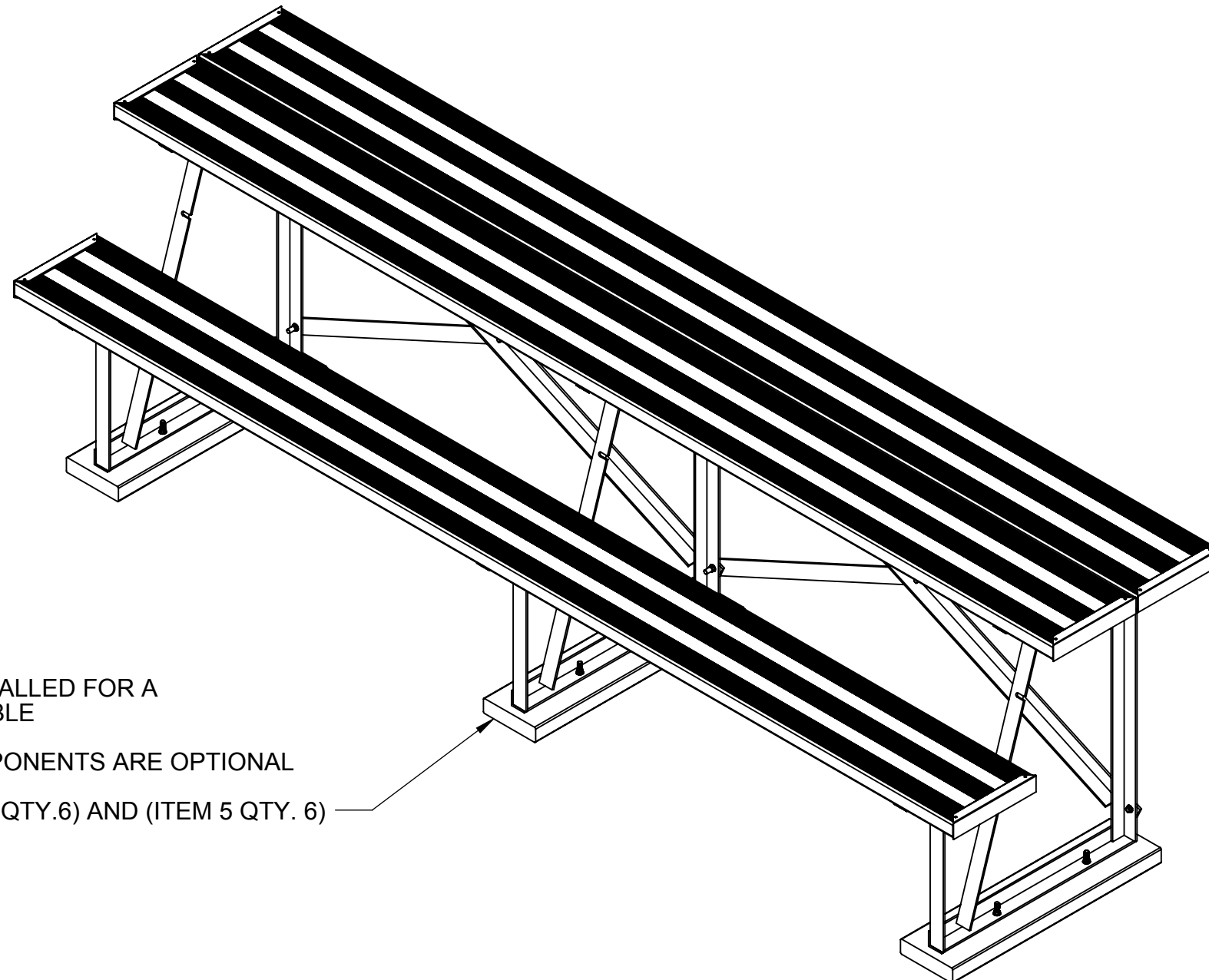


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BL-TIMERSTABLE-STRINGER	TIMER'S TABLE STRINGER	3
2	BL-20774	ALUMINUM RETAINER CLIP 1-5/16" LENGTHS	18
3	HW-B-5000	GR 2 CARRIAGE BOLT MECH. GALV. 5/16" x 1-1/4"	18
4	BL-SLEEPER-96	2" x 6" x 96" HDPE RECYCLED SLEEPER	3
9	BL-17400A	END CAP 9-1/2"	6
10	AL-16723A-9	2" x 10" NOMONAL BLEACHER PLANK ANODIZED FINISH 9'	3
11	HW-R-10000	ALUMINUM POP RIVET 3/16" x 0.251-0.375	12
12	BL-48-22	48-22 DIAGONAL BRACE	4
14	HW-N-10000	3/8" HDG HEX NUT	14
15	HW-N-10001	5/16" HDG SURRATED FLANGE NUT	18
16	HW-B-50003	GR 5 CARRIAGE BOLT MECH. GALV. 3/8" x 2-1/2"	6
17	HW-B-40000	3/8" x 1-1/4" HDG HEX BOLT	8

NOTES:

IF BOLTING TO CONCRETE HARDWARE SUPPLIED BY OTHERS.
RECOMMENDED HARDWARE 3/8" x 3" WEDGE BOLT.



NOTES:

ITEM 4 SLEEPERS INSTALLED FOR A
PORTABLE TIMERS TABLE

THE FOLLOWING COMPONENTS ARE OPTIONAL

(ITEM 4 QTY.3), (ITEM 7 QTY.6) AND (ITEM 5 QTY. 6)

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CLIENT

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TITLE

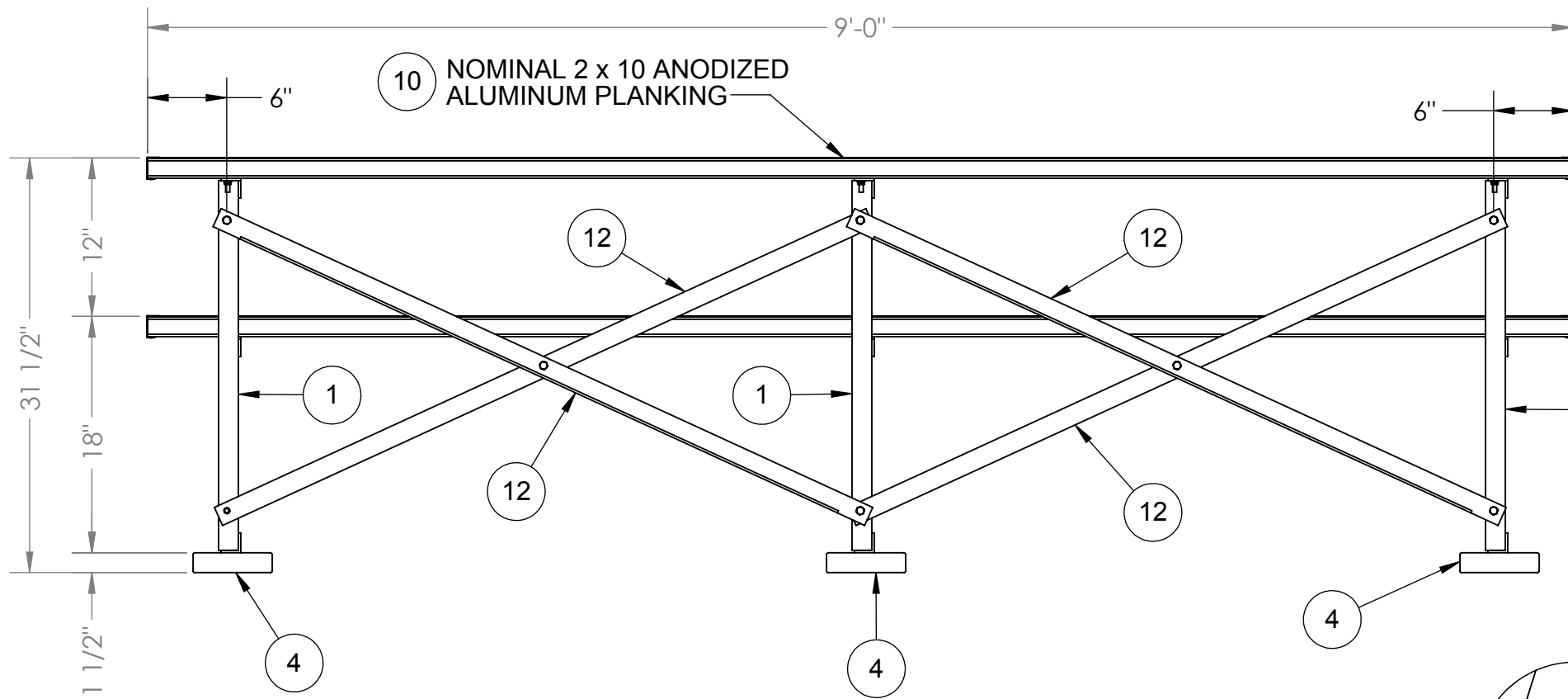
TIME'RS TABLE-9' LONG

REV. 01	DATE Jan.30/2014	DRAWING No. BL-TIMERSTABLE-9
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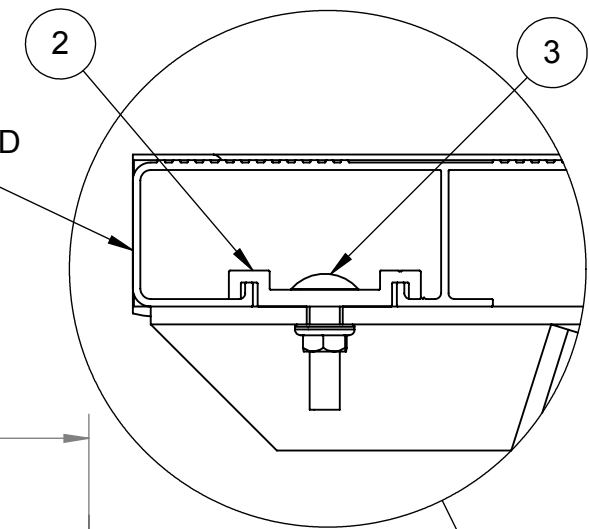
SCALE N.T.S.	DES. John Cox	PAGE 1 of 4
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NOTES:

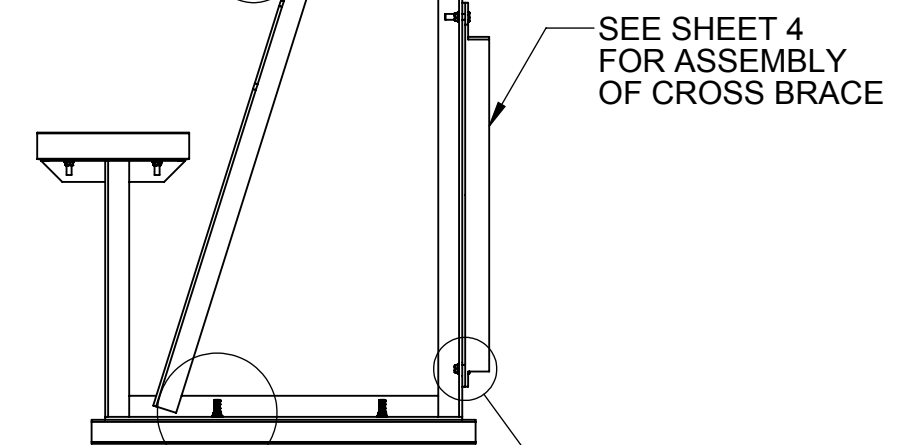
SEE SHEET 1 FOR BALLOON ITEM QUANTITIES.



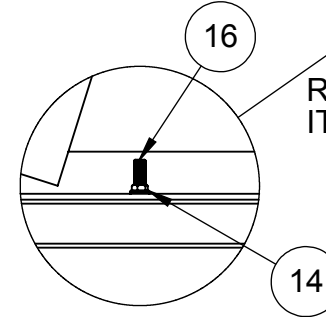
REAR ELEVATION



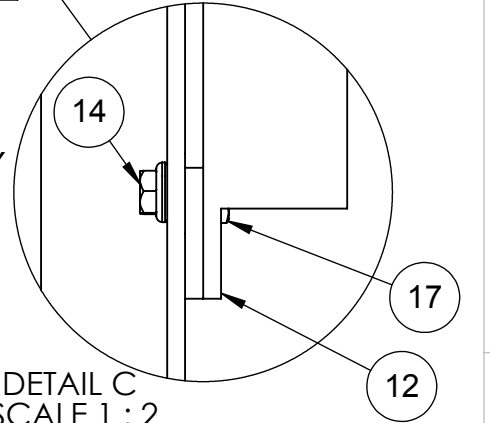
DETAIL A
SCALE 1 : 2



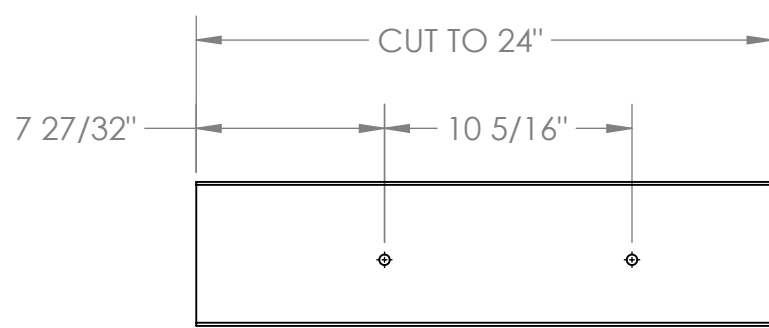
RIGHT SIDE ELEVATION
ITEM1 STRINGER ASSEMBLY



DETAIL B
SCALE 1 : 6



DETAIL C
SCALE 1 : 2



ITEM 4 SLEEPER

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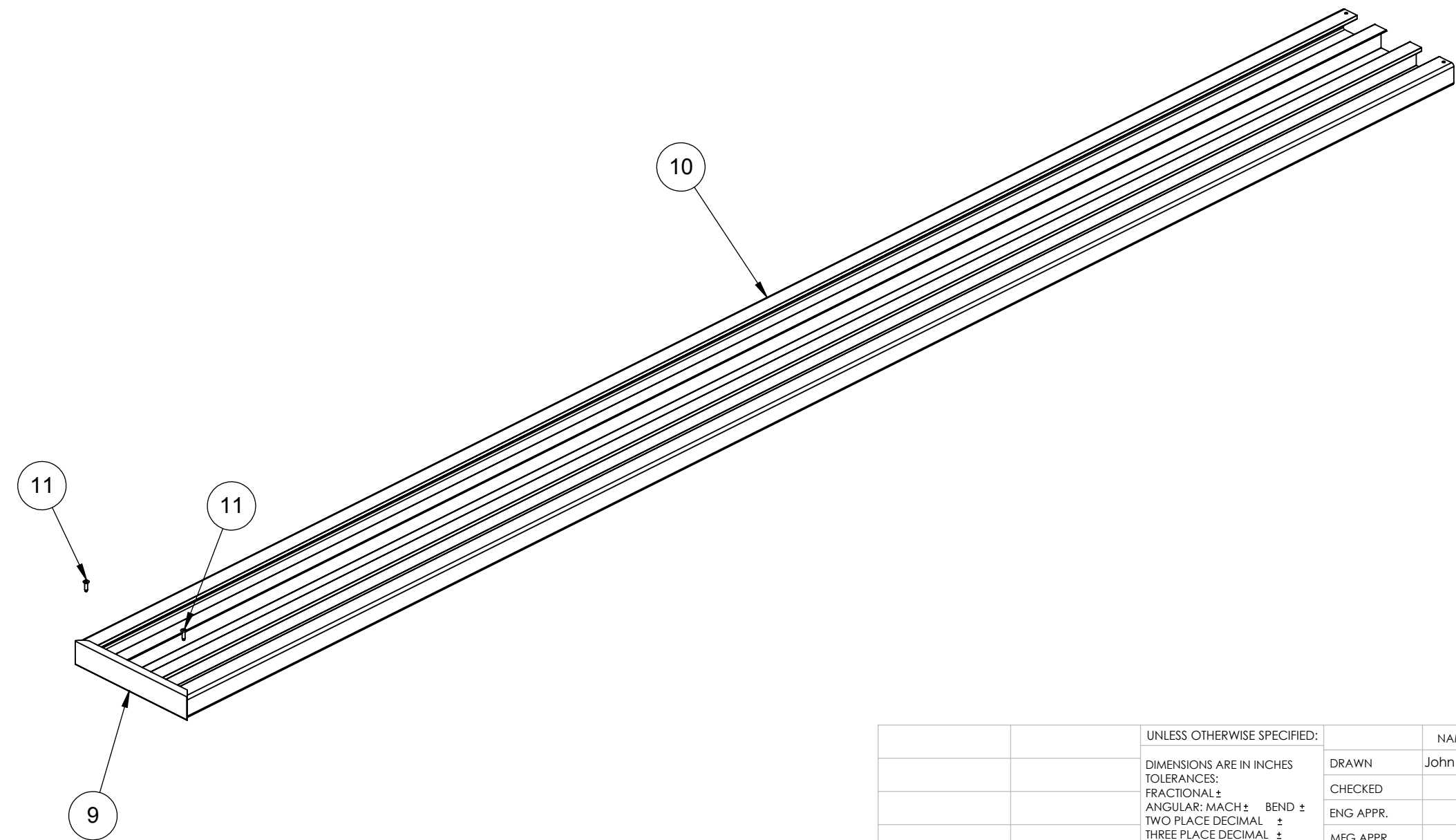
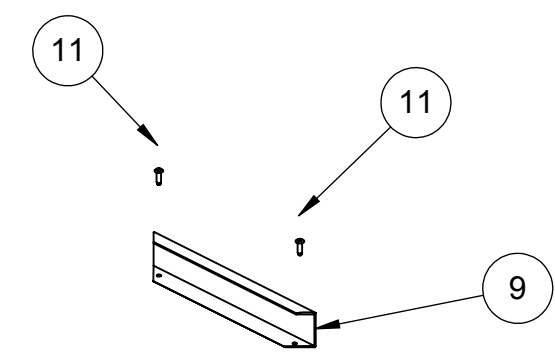
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	S.S.C.I.	
		DIMENSIONS ARE IN INCHES		DRAWN	John Cox		
		TOLERANCES:		CHECKED			TITLE: TIMER'S TABLE 9' LONG
		FRACTIONAL ±		ENG APPR.			
		ANGULAR: MACH ± BEND ±		MFG APPR.			
		TWO PLACE DECIMAL ±		Q.A.			SIZE DWG. NO. REV
		THREE PLACE DECIMAL ±		COMMENTS:			B BL-TIMERSTABLE-9 01
NEXT ASSY	USED ON	FINISH	DO NOT SCALE DRAWING				SCALE: 1:24 WEIGHT: SHEET 2 OF 4

NOTES:

USING A 3/16" DRILL BIT DRILL FOUR HOLES THROUGH (ITEM 9) AND (ITEM 10) AS SHOWN.
 INSERT (ITEM 11) FOUR PLACES.

NOTES:

SEE SHEET 1 FOR BALLOON ITEM QUANTITIES.



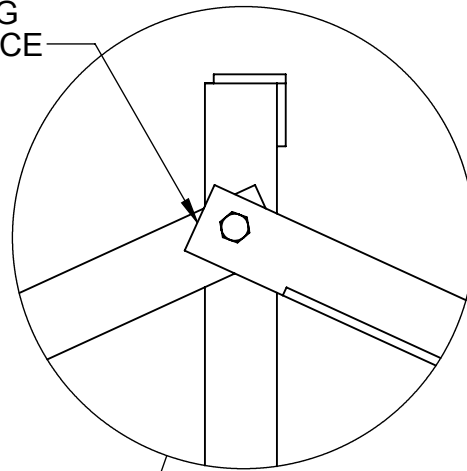
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	S.S.C.I.			
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN	John Cox			30/1/2014	
		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED			TITLE: BLEACHER PLANK 6' ASSEMBLY		
		MATERIAL		ENG APPR.					
		FINISH		MFG APPR.					
NEXT ASSY	USED ON			Q.A.			SIZE	DWG. NO.	REV
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:			B	BL-TIMERSTABLE-9	01
							SCALE: 1:24	WEIGHT:	SHEET 3 OF 4

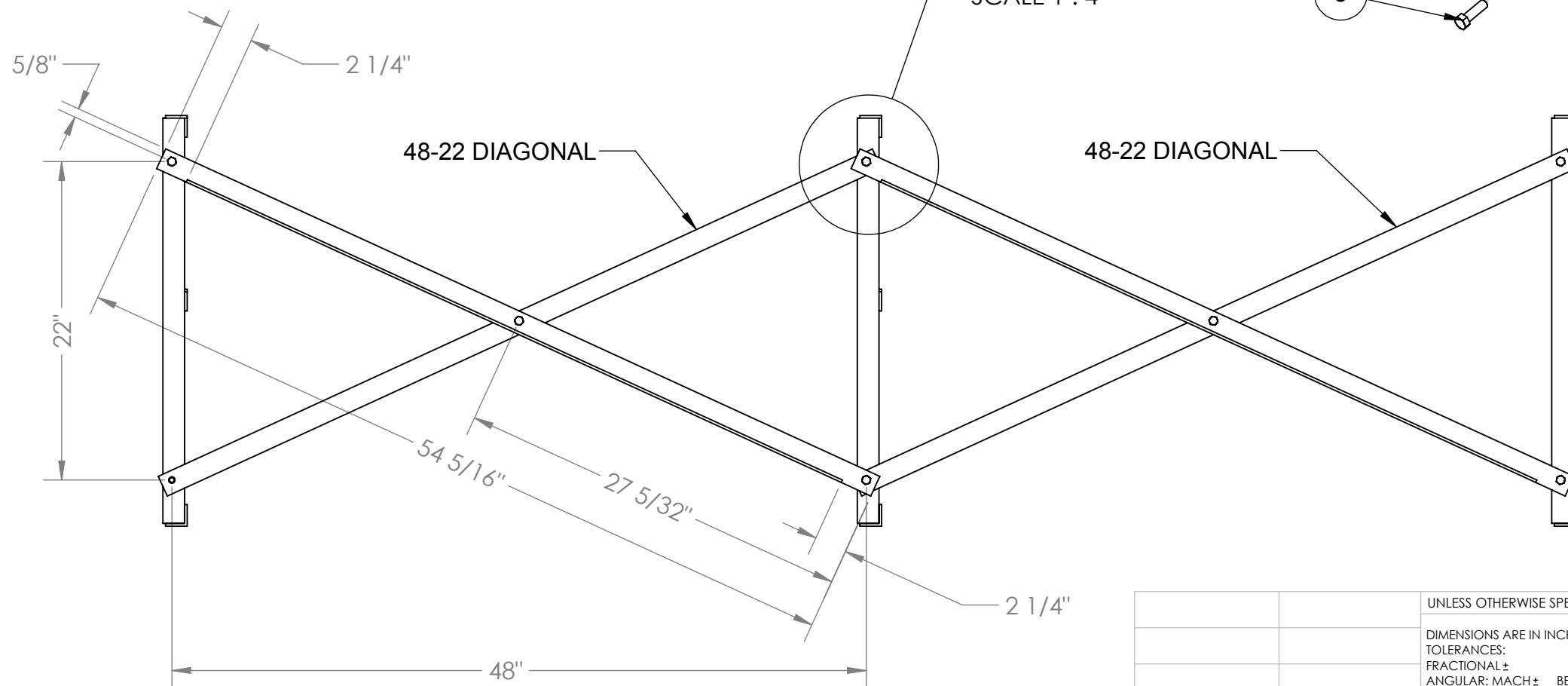
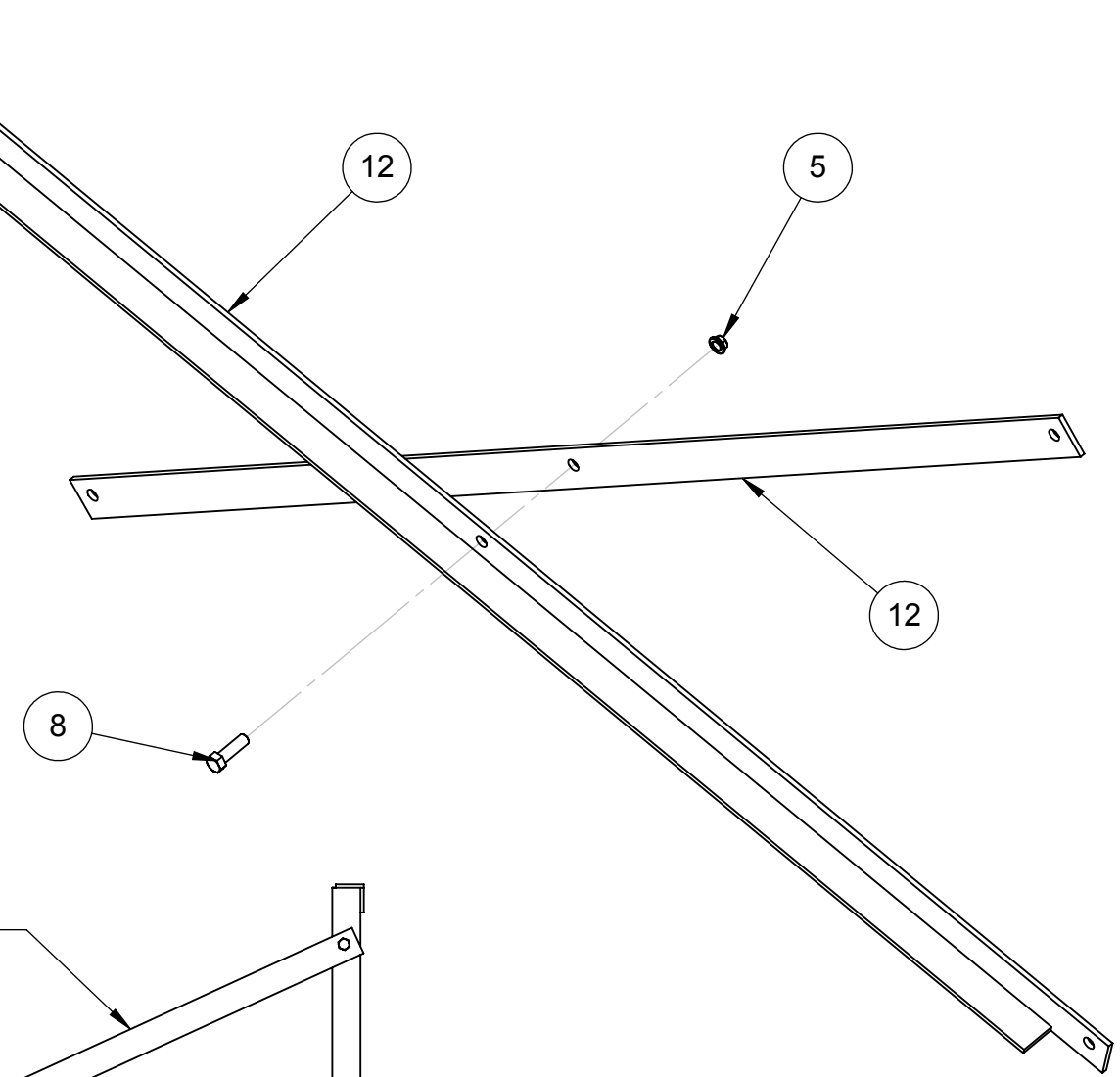
ITEM 12 CROSS BRACE ASSEMBLY

NOTES:
SEE SHEET 1 FOR BALLOON ITEM QUANTITIES.

OVERLAPPING
CROSS BRACE



DETAIL D
SCALE 1 : 4



REAR ELEVATION

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		UNLESS OTHERWISE SPECIFIED:				S.S.C.I.	
		DIMENSIONS ARE IN INCHES		DRAWN			
		TOLERANCES:		CHECKED		John Cox 30/01/2014	
		FRACTIONAL ±		ENG APPR.		TITLE: BL-48-22 ALUMINUM BRACE ASSEMBLY	
		ANGULAR: MACH ± BEND ±		MFG APPR.			
		TWO PLACE DECIMAL ±		Q.A.		SIZE DWG. NO. REV B BL-48-22 01	
		THREE PLACE DECIMAL ±		COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:				SCALE: 1:24 WEIGHT: SHEET 4 OF 4	
		MATERIAL					
NEXT ASSY		USED ON		FINISH			
APPLICATION		DO NOT SCALE DRAWING					