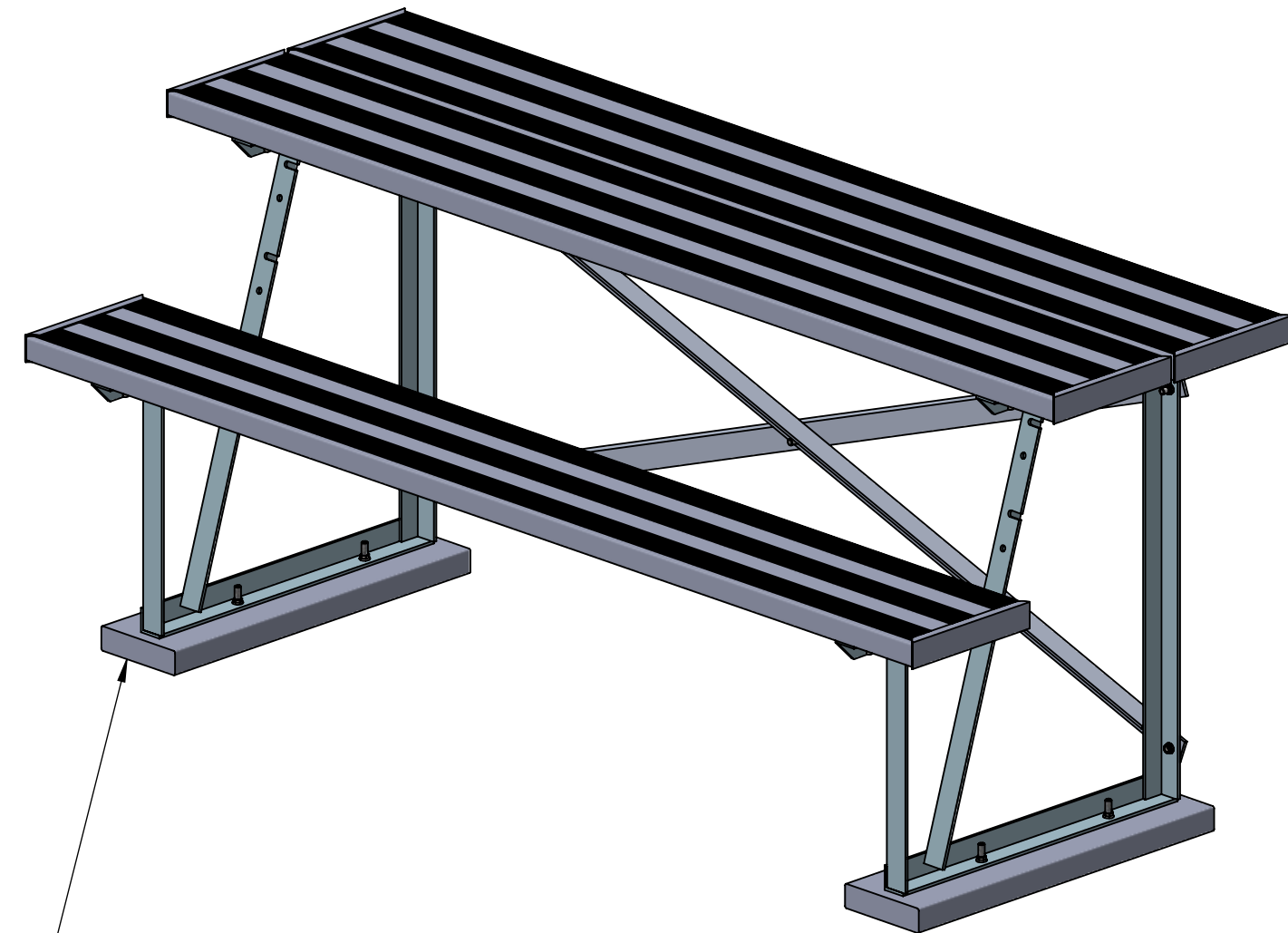


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	BL-TIMERSTABLE-STRINGER	STRINGER	2
2	BL-20774	ALUMINUM RETAINER CLIP 1-5/16" LG.	12
4	BL-17400A	END CAP 9-1/2"	6
5	AL-16723A-6	2" x 10" NOMONAL BLEACHER PLANK ANODIZED FINISH 6'	3
6	HW-R-10000	ALUMINUM POP RIVET 3/16" x 0.251-0.375	12
7	BL-60-22	60-22 DIAGONAL BRACE	2
8	HW-N-10000	3/8" SERRATED FLANGE NUT MECH. GALV.	13
10	BL-SLEEPER-96	2" x 6" x 96" HDPE RECYCLED SLEEPER	2
15	HW-B-5000	GR 2 CARRIAGE BOLT MECH. GALV. 5/16" x 1-1/4"	12
16	NUT 21042 -24-N	5/16" SERRATED FLANGE NUT MECH. GALV.	12
17	HW-B-50003	3/8" X 2-1/2" MG. GR, 5 CARRIAGE BOLT	4
18	HW-B-40000	3/8" x 1-1/4" MG, GR5, HEX BOLT	5



NOTES:

ITEM 10 SLEEPERS INSTALLED FOR A PORTABLE TIMERS TABLE

THE FOLLOWING COMPONENTS ARE OPTIONAL (ITEM 10), (ITEM 8 QTY.4) AND (ITEM 12 QTY. 4)

NOTES:

IF BOLTING TO CONCRETE HARDWARE SUPPLIED BY OTHERS. RECOMMENDED HARDWARE 3/8" x 3" WEDGE BOLT.

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CLIENT

S.S.C.I.

TITLE

TIMER'S TABLE 6' LONG.

REV. 01	DATE Jan.21/2014	DRAWING No. BL-TIMERTABLE-6
SCALE N.T.S.	DES. John Cox	PAGE 1 of 4

NOTES:
SEE SHEET 1 FOR BALLOON ITEM QUANTITIES.

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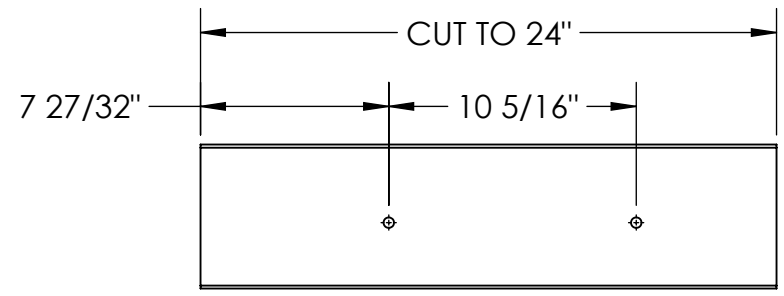
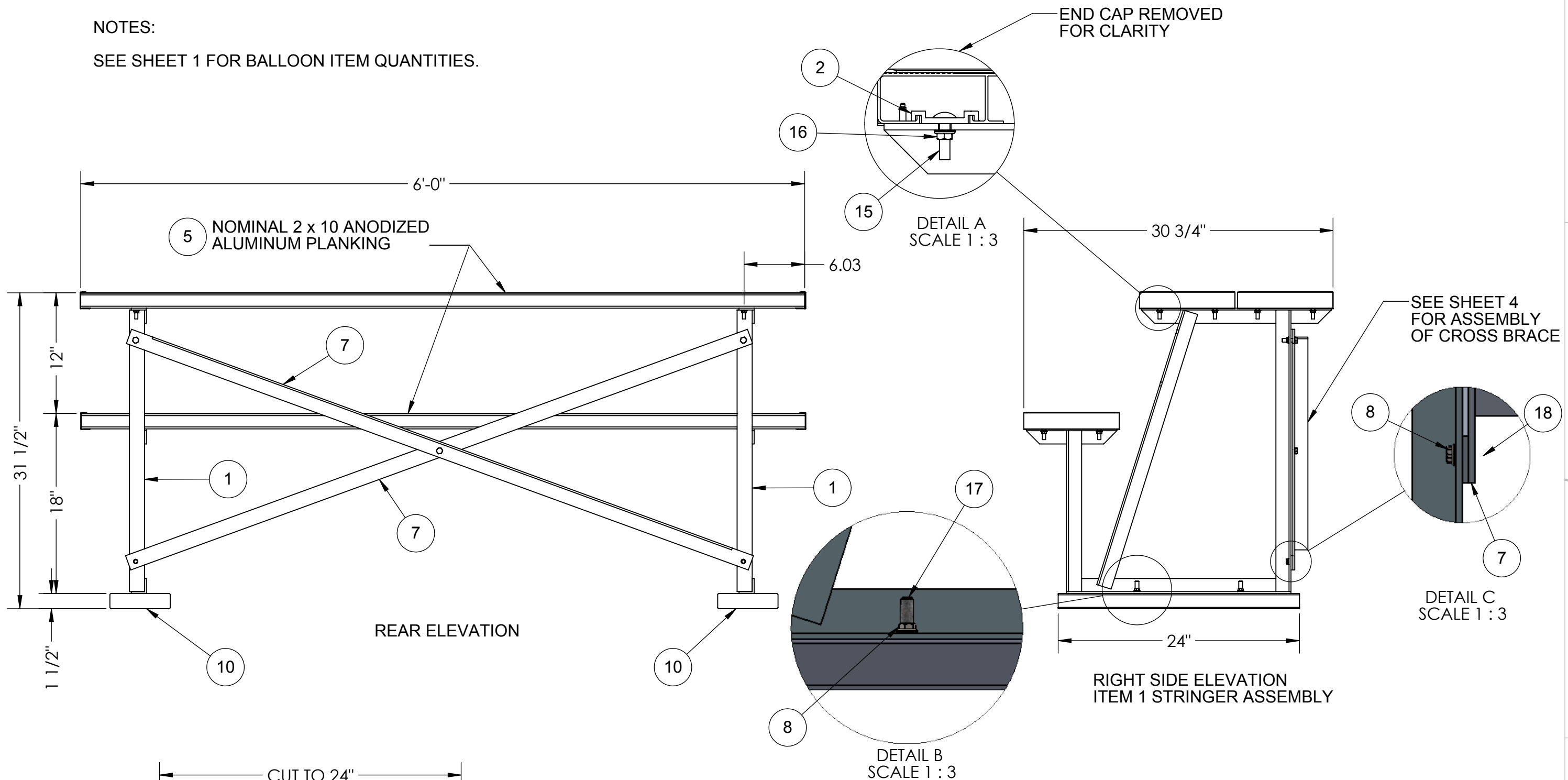
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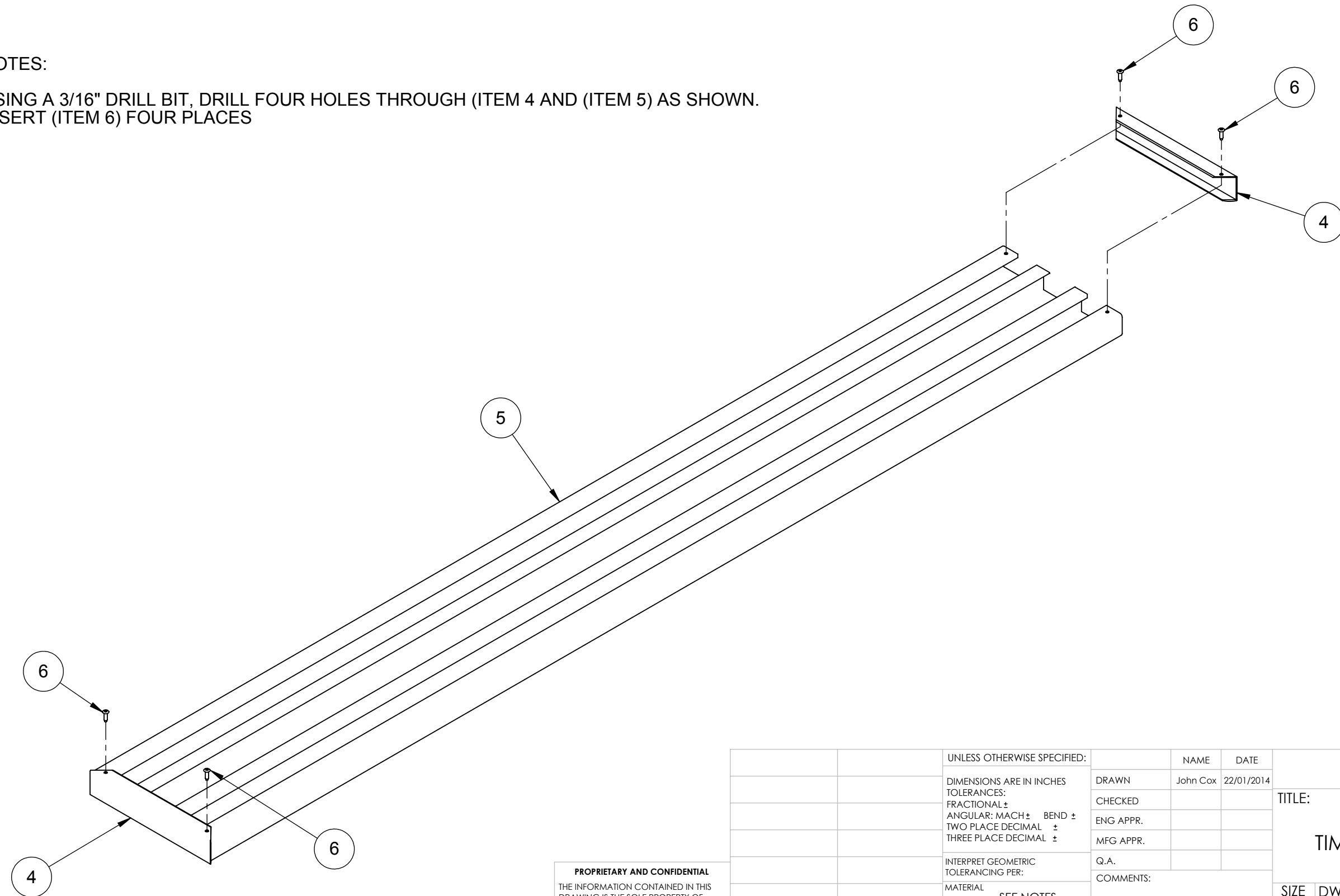
		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	S.S.C.I.	
		DIMENSIONS ARE IN INCHES		DRAWN	John Cox		
		TOLERANCES:		CHECKED			TITLE: TIMER'S TABLE 6' LONG.
		FRACTIONAL ±		ENG APPR.			
		ANGULAR: MACH ± BEND ±		MFG APPR.			
		TWO PLACE DECIMAL ±		Q.A.			SIZE DWG. NO. REV B BL-TIMERTABLE-6 01
		THREE PLACE DECIMAL ±		COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:					SCALE: 1:24 WEIGHT: SHEET 2 OF 4
		MATERIAL					
NEXT ASSY	USED ON	FINISH					
APPLICATION		DO NOT SCALE DRAWING					

NOTE:

SEE SHEET 1 FOR BALLOON ITEM QUANTITIES.

NOTES:

USING A 3/16" DRILL BIT, DRILL FOUR HOLES THROUGH (ITEM 4 AND (ITEM 5) AS SHOWN.
INSERT (ITEM 6) FOUR PLACES



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	S.S.C.I.			
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± ANGULAR: MACH ± BEND ± TWO PLACE DECIMAL ± THREE PLACE DECIMAL ±		DRAWN	John Cox			22/01/2014	
		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED			TITLE: TIMER'S TABLE 6' LONG		
		MATERIAL		ENG APPR.					
		FINISH		MFG APPR.					
NEXT ASSY	USED ON	SEE NOTES		Q.A.			SIZE	DWG. NO.	REV
APPLICATION		DO NOT SCALE DRAWING		COMMENTS:			B	BL-TIMERTABLE-6	01
							SCALE: 1:24	WEIGHT:	SHEET 3 OF 4

ITEM 7 CROSS BRACE ASSEMBLY

NOTES:

SEE SHEET 1 FOR BALLOON ITEM QUANTITIES.

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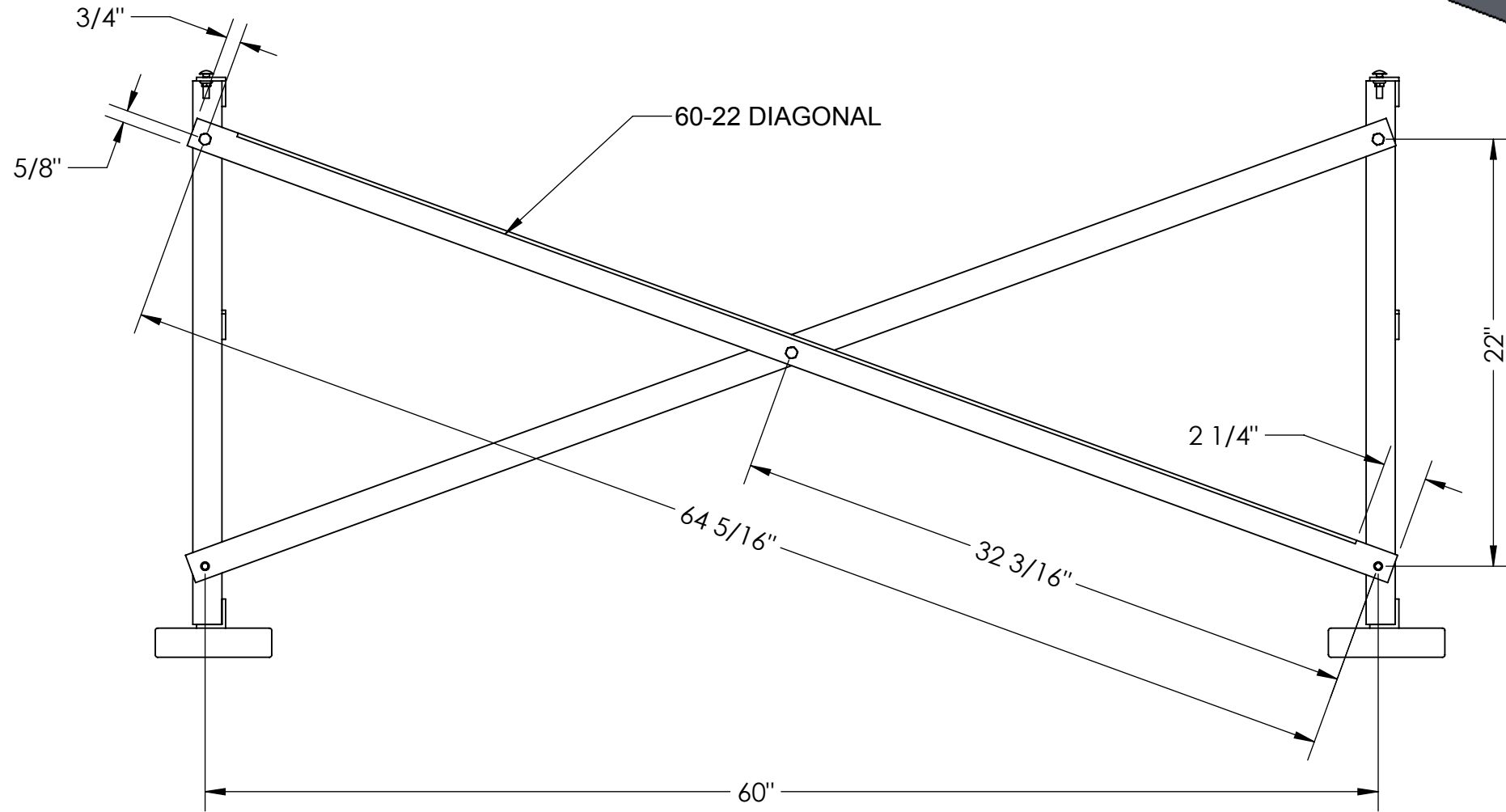
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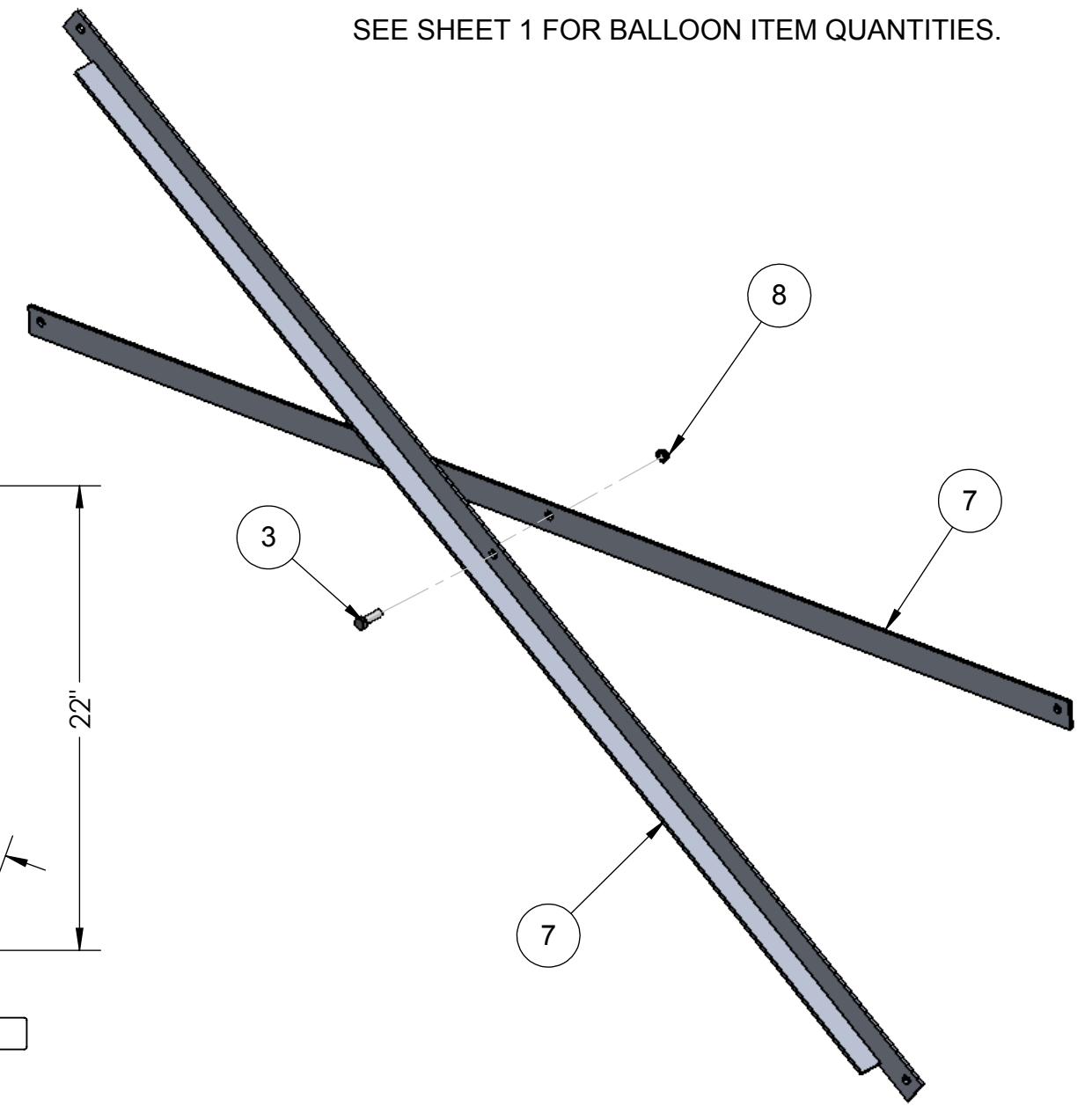
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BACK VIEW



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	S.S.C.I.	
		DIMENSIONS ARE IN INCHES		DRAWN	John Cox		
		TOLERANCES:		CHECKED			TITLE: BL-60-22 ALUMINUM BRACE ASSEMBLY
		FRACTIONAL ±		ENG APPR.			
		ANGULAR: MACH ± BEND ±		MFG APPR.			
		TWO PLACE DECIMAL ±		Q.A.			SIZE DWG. NO. REV B BL-60-22 01
		THREE PLACE DECIMAL ±		COMMENTS:			
		INTERPRET GEOMETRIC TOLERANCING PER:					SCALE: 1:24 WEIGHT: SHEET 4 OF 4
		MATERIAL SEE NOTES					
NEXT ASSY	USED ON	FINISH SEE NOTES					
APPLICATION		DO NOT SCALE DRAWING					